

FAX-L900

PARTS CATALOG

REVISION 0

JAN. 1998

Canon
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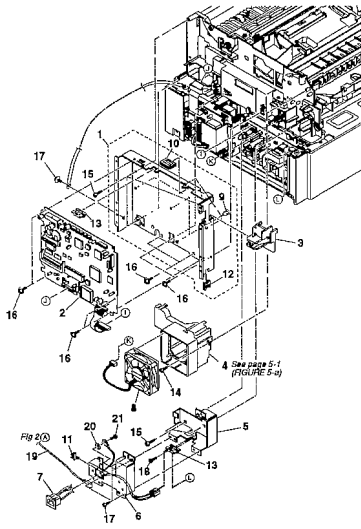


FIGURE 6 CIRCUIT BOARDS (2)

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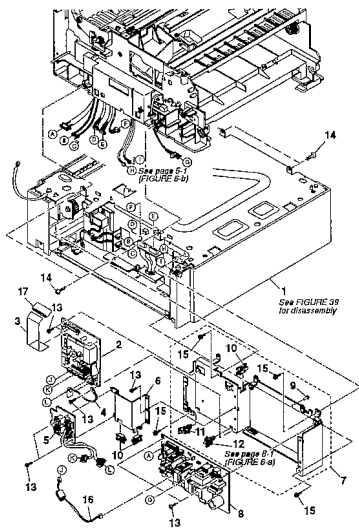


FIGURE 7 FIXING & PAPER EXIT SECTION

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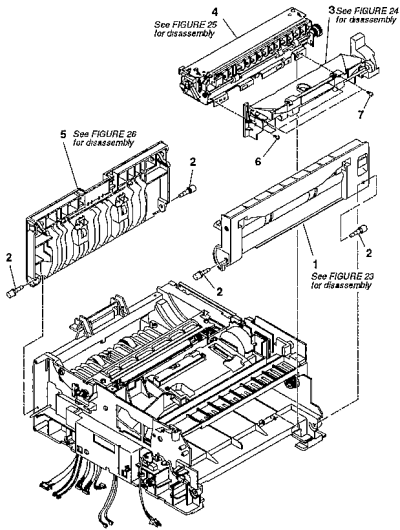
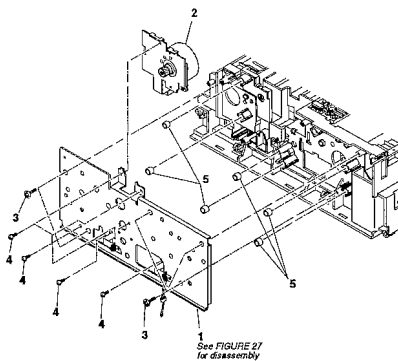


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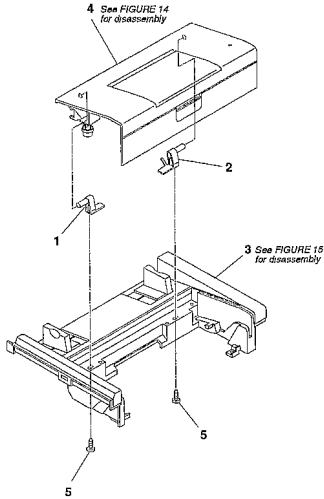


FIGURE 14 PRINTER COVER

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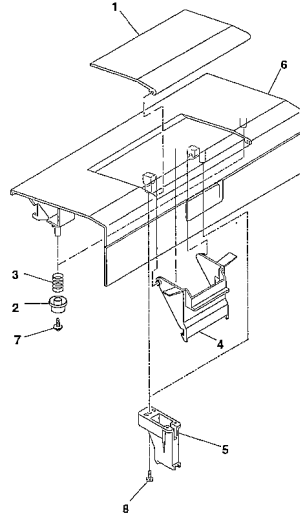


FIGURE 15 TOP COVER

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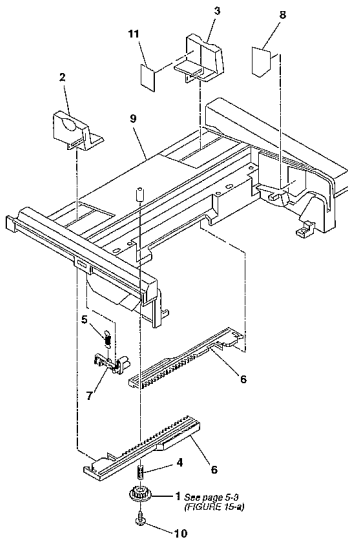


FIGURE 16 OPERATION PANEL ASS'Y & ADF ASS'Y, UPPER

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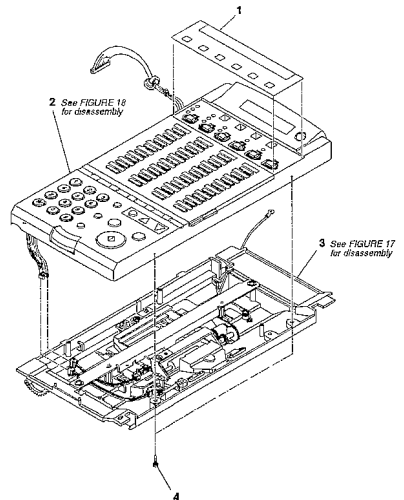


FIGURE 17 ADF, UPPER

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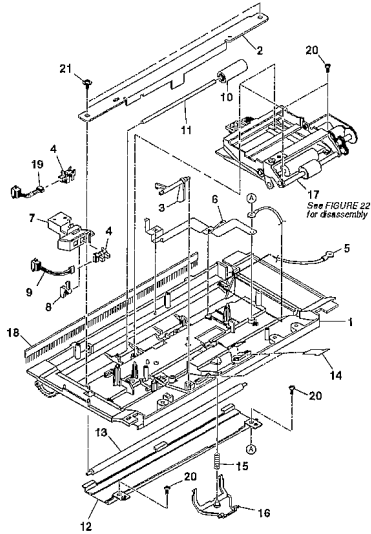


FIGURE 18 OPERATION PANEL (1)

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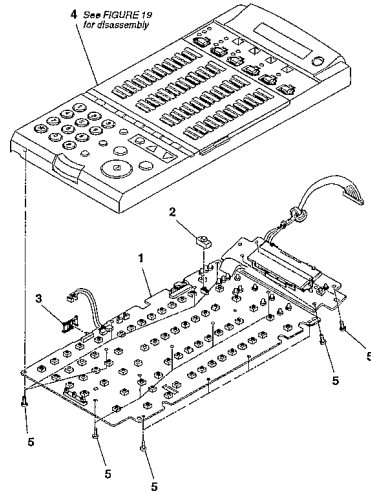


FIGURE 19 OPERATION PANEL (2)

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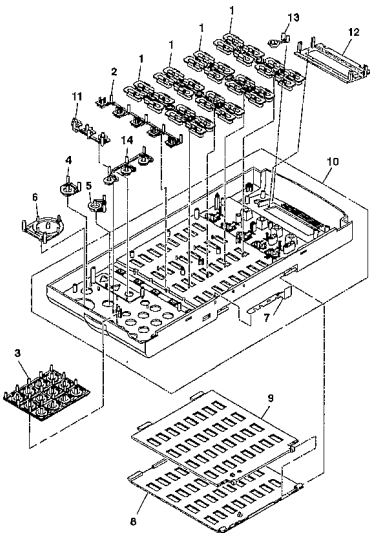


FIGURE 20 ADF, LOWER (1)

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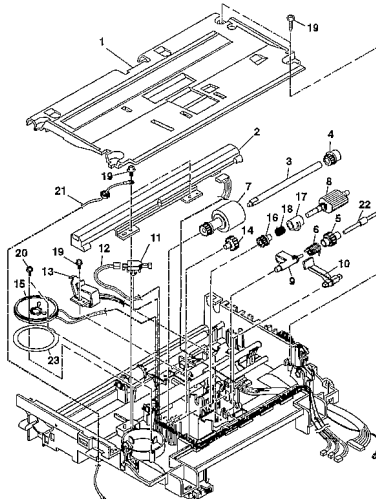


FIGURE 21 ADF, LOWER (2)

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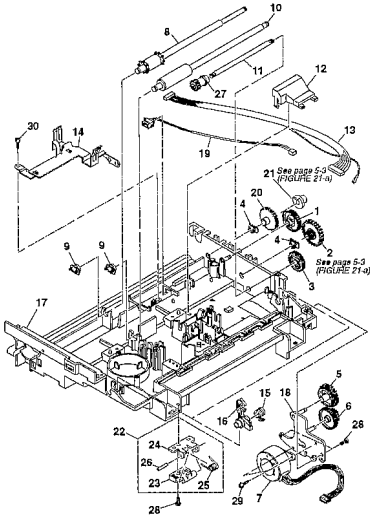


FIGURE 22 SEPARATION ROLLER ASS'Y

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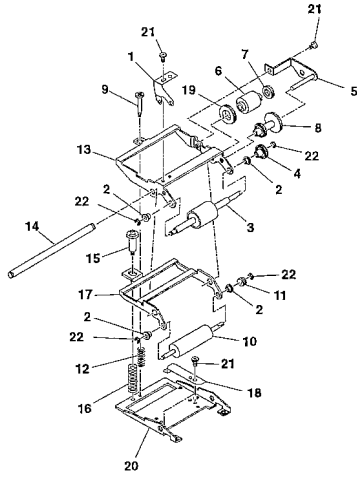


FIGURE 23 EXIT PAPER COVER

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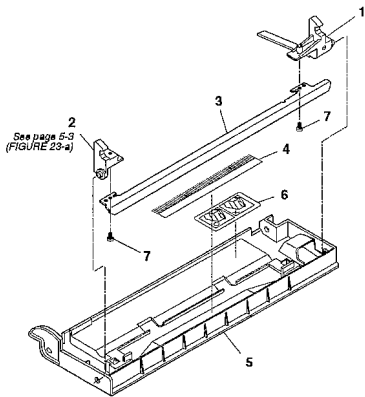


FIGURE 24 PAPER EJECT ROLLER

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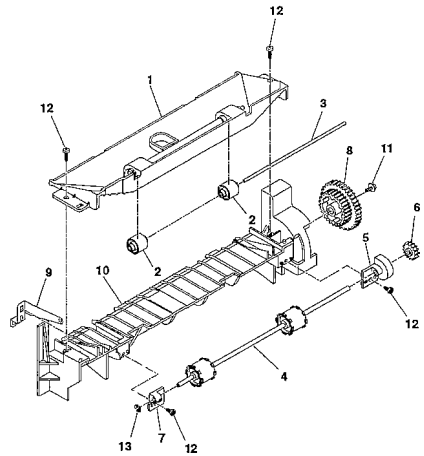


FIGURE 25 FIXING ASS'Y

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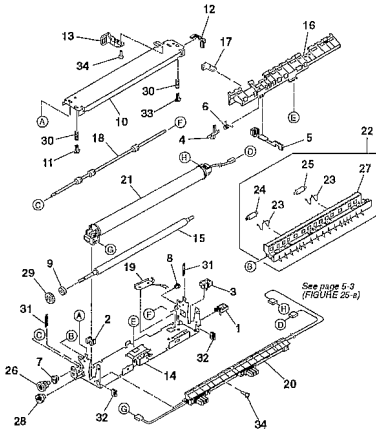


FIGURE 26 RIGHT COVER

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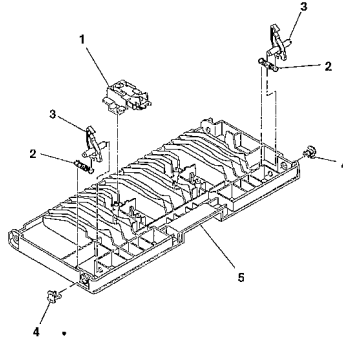


FIGURE 27 DRIVE GEARS

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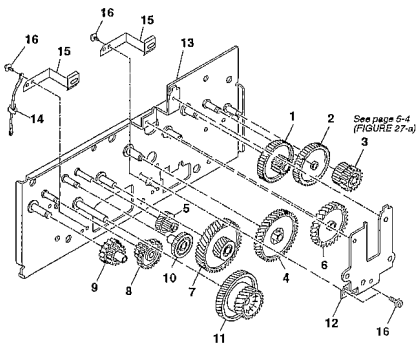


FIGURE 28 PAPER GUIDE ROLLER & TONER SENSOR

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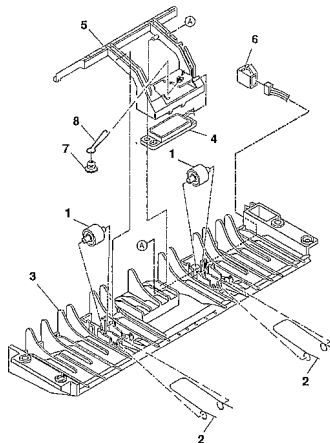


FIGURE 29 TRANSFER CHARGING ROLLER

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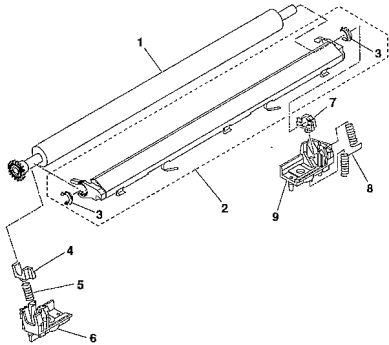


FIGURE 30 LASER / SCANNER ASS'Y

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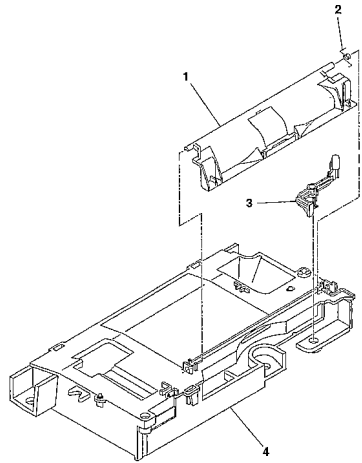


FIGURE 31 MULTIPAPER FEEDER ASS'Y

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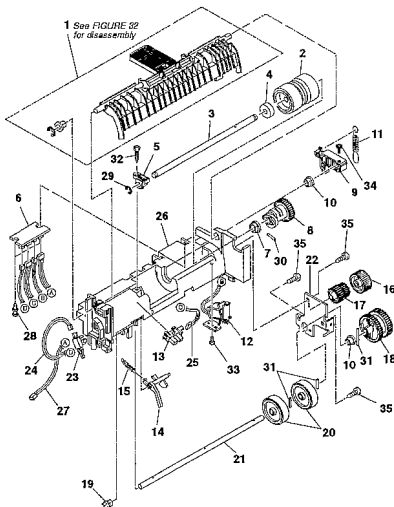


FIGURE 32 SEPARATION ASS'Y

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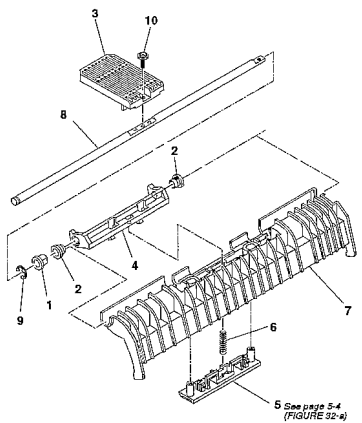


FIGURE 33 PCNT & PAPER SENSOR BOARD ASS'Y

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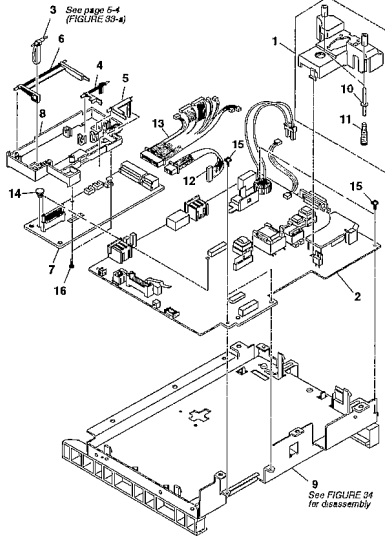


FIGURE 34 PCNT COVER

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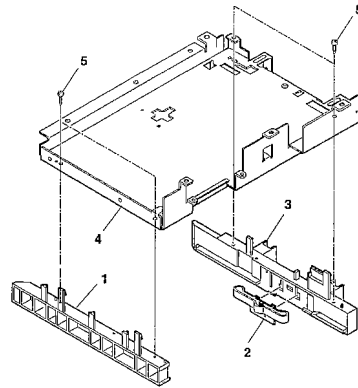


FIGURE 35 PAPER FEED GUIDE

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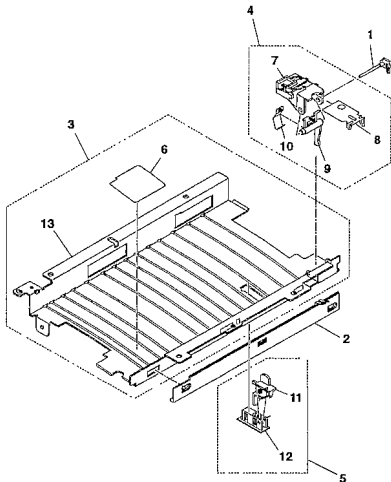


FIGURE 36 SCNT BOARD ASS'Y

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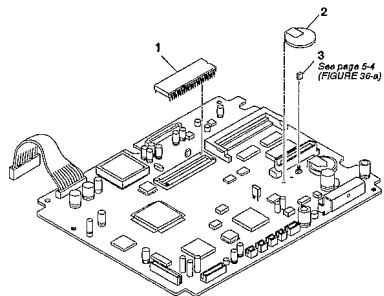


FIGURE 37 FUSE, POWER SUPPLY

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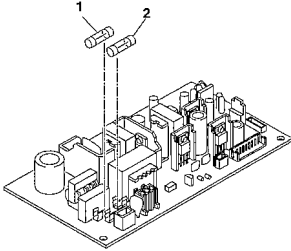


FIGURE 38 SIDE CASSETTE

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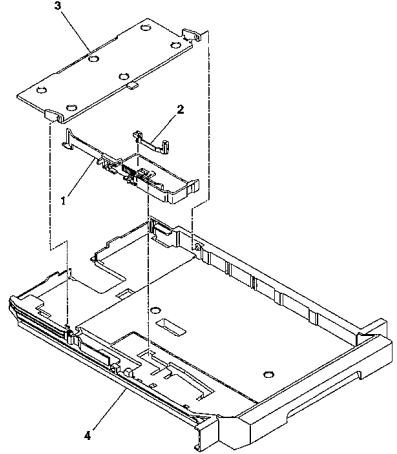


FIGURE 39 FEEDER (1)

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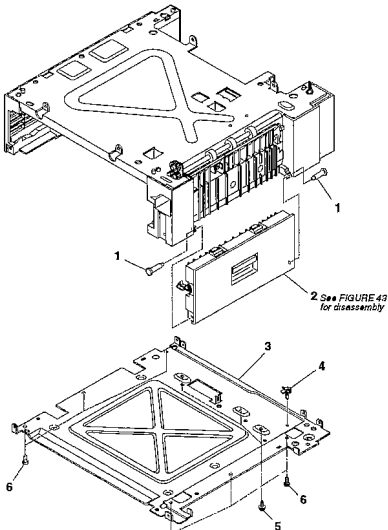


FIGURE 40 FEEDER (2)

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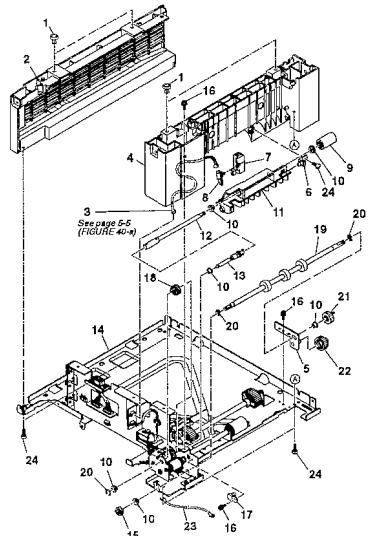


FIGURE 41 FEEDER (3)

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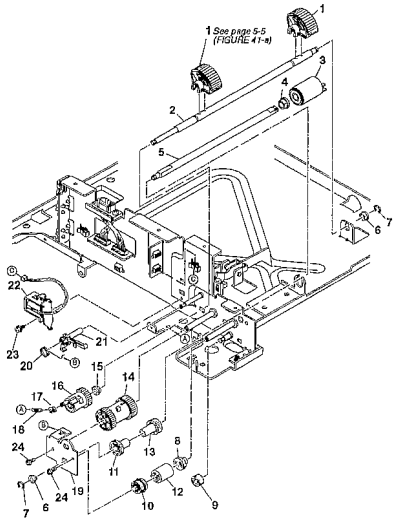


FIGURE 42 FEEDER (4)

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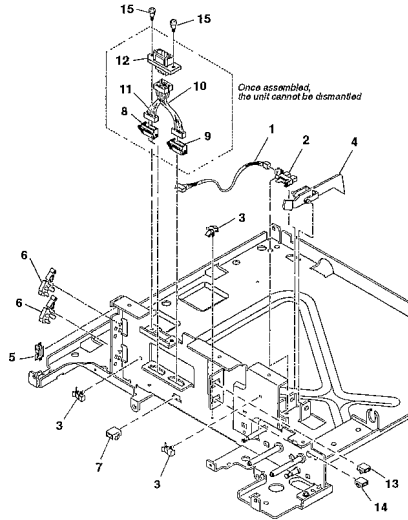


FIGURE 43 FEEDER RIGHT COVER

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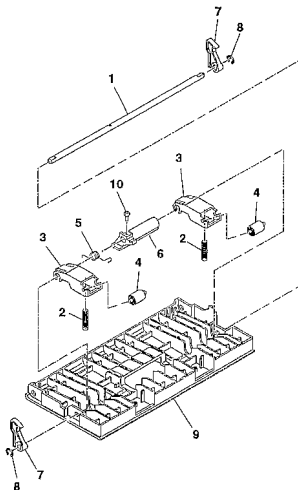


FIGURE 44 FRONT CASSETTE

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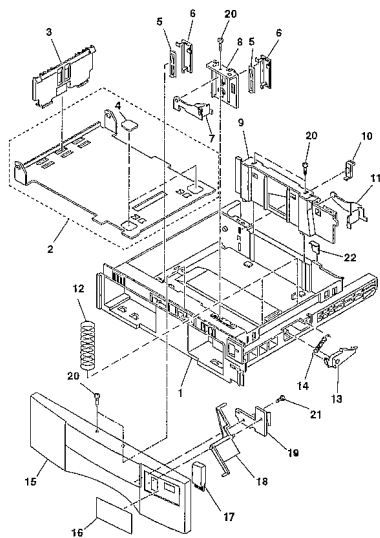


FIGURE 45 FXL-FEEDER 5 PACKAGE CONTENTS

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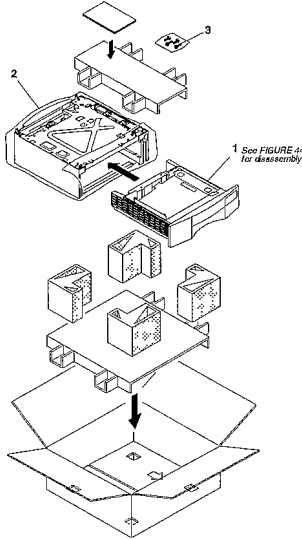


FIGURE 46 LOWER FEEDER (1)

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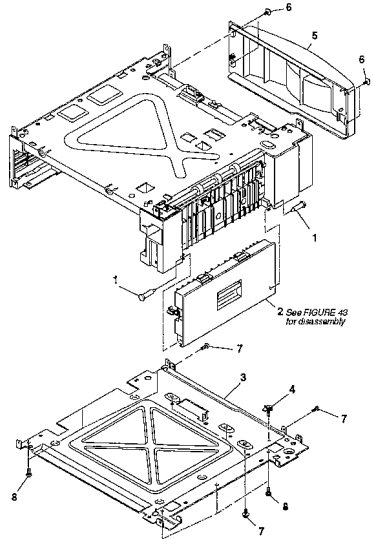


FIGURE 47 LOWER FEEDER (2)

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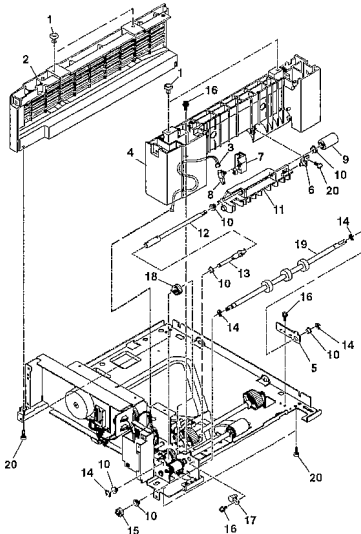


FIGURE 48 LOWER FEEDER (3)

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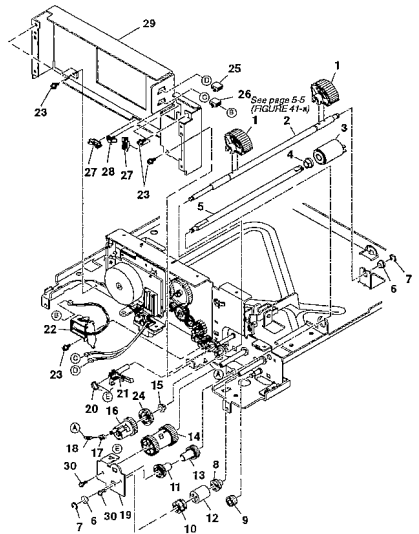


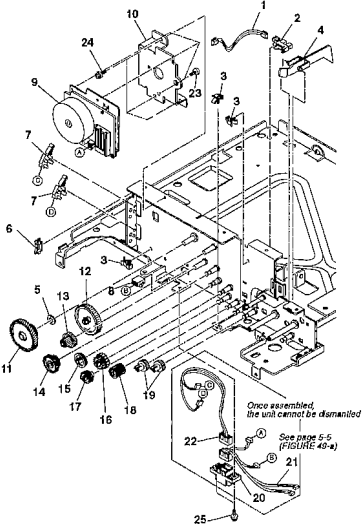
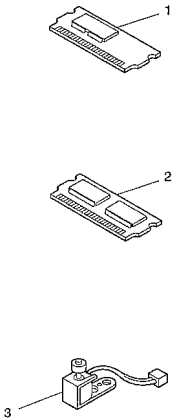
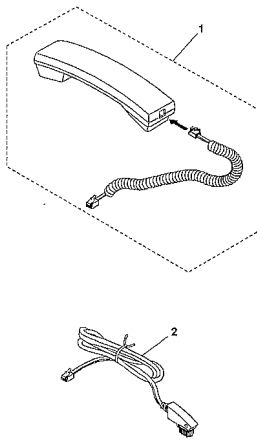
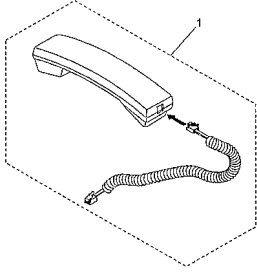
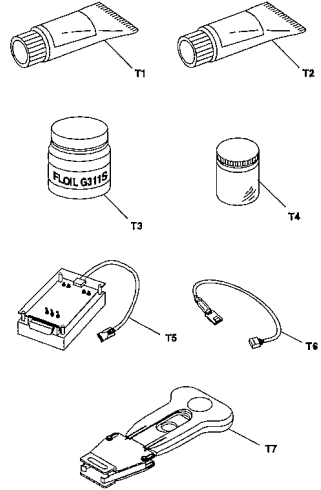
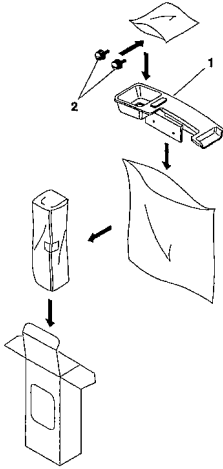
FIGURE 49 LOWER FEEDER (4)	See Page 2-97	FIGURE 50 MEMORY / STAMP UNIT	See Page 2-99
 <p>Once assembled, the unit cannot be dismantled. See page 5-5 (FIGURE 49-a)</p>			
FIGURE 51 TELEPHONE 3	See Page 2-101	FIGURE 52 TELEPHONE 4	See Page 2-103
			

FIGURE 53 HANDSET REST
PACKAGE CONTENTS

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FIGURE 54 TOOLS

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2. PARTS LAYOUT & PARTS LIST

FIGURE 1 FAX-L900 PACKAGE CONTENTS

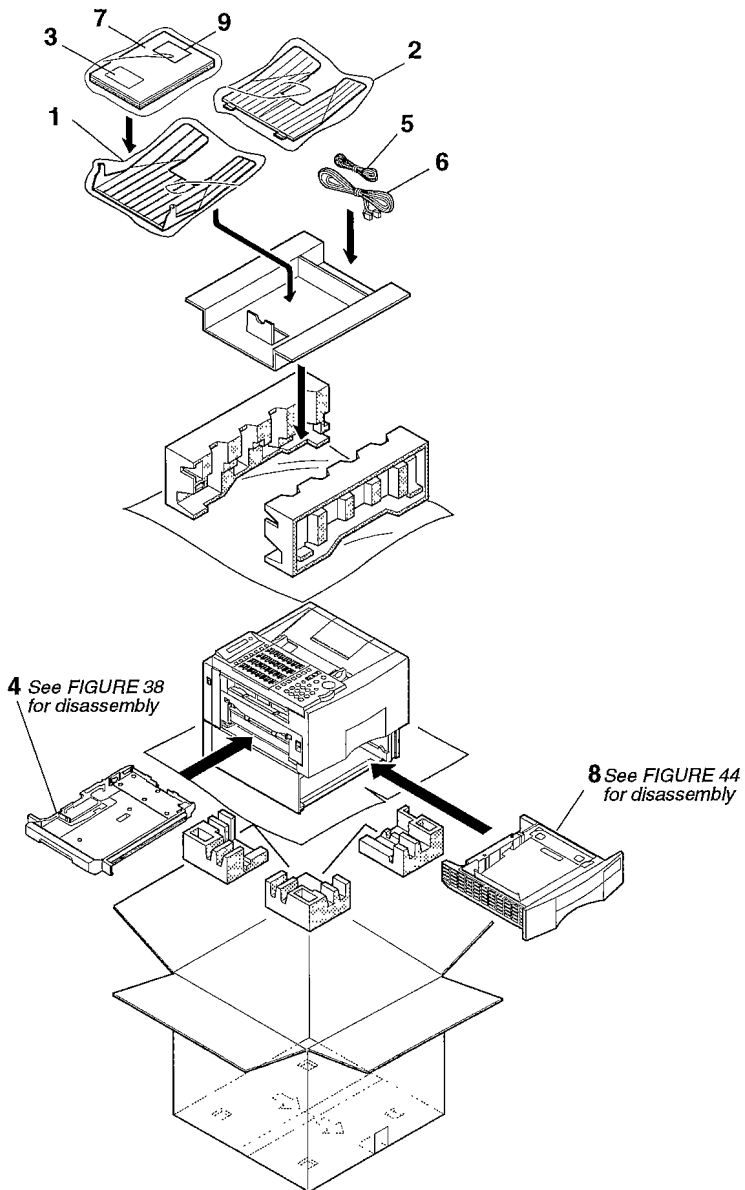


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
1- 1	HB1-0485-030		1	TRAY, EXIT	
2	HA1-6578-090		1	DOCUMENT TRAY	
3	HB1-0491-000		4	LABEL, DESTINATION	
4	HG5-0129-040		1	SIDE CASSETTE ASS'Y	
5	HH2-1914-000		1	MODULAR CORD, 6P	UK
	HH2-2074-000		1	MODULAR CORD (GERM)	GER
	HH2-2219-000		1	MODULAR CORD	FRN
	HH2-2478-000		1	MODULAR CORD	AUS
	HH2-2830-000		1	CORD, MODULAR, 2W	AE
6	HH2-1728-000		1	POWER SUPPLY CORD	UK
	HH2-1729-000		1	CORD, POWER SUPPLY	AUS
	HH2-2254-000		1	POWER SUPPLY CORD, 230V	GER FRN AE
7	HT1-2096-000	N	1	USER'S GUIDE, FAX-L900	UK AUS AE
	HT1-3052-000	N	1	USER'S GUIDE, FAX-L900	FRN
	HT1-5029-000	N	1	USER'S GUIDE, FAX-L900	GER
8	NPN		1	FRONT CASSETTE ASS'Y (A4)	
9	HA2-0868-000		1	LABEL, MERCURY	UK

FIGURE 2 FRONT & REAR COVERS

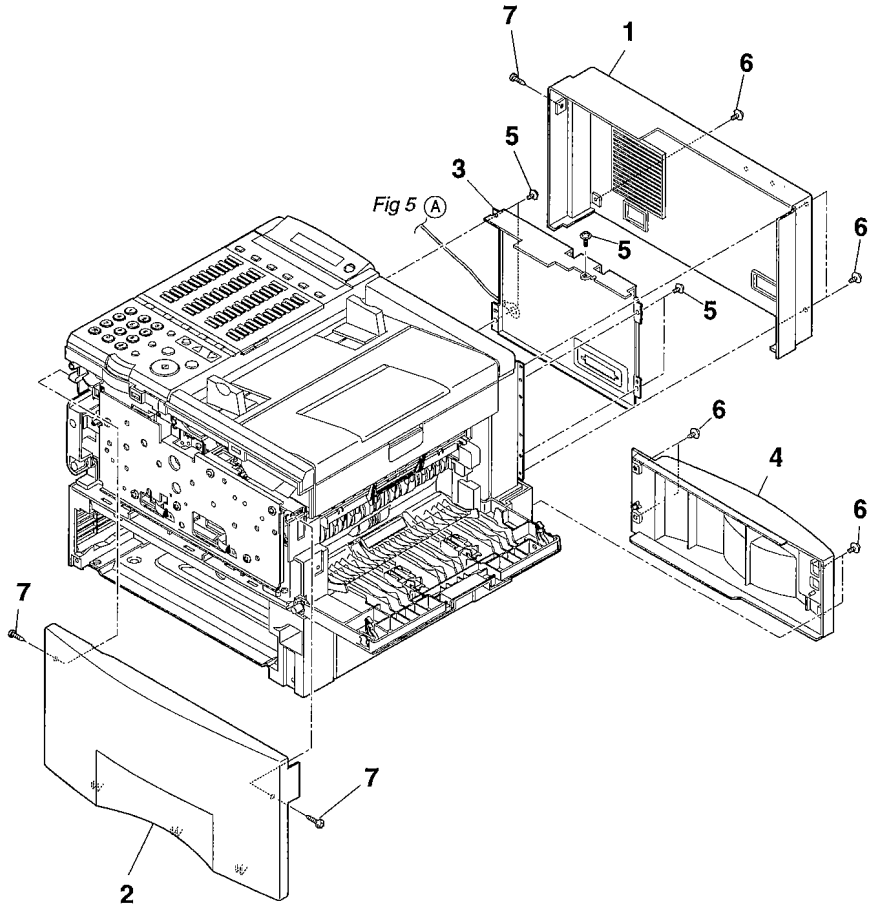


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
2 - 1	HB1-2256-000		1	COVER, REAR	
2	HB1-2260-000		1	COVER, FRONT	
3	HB1-2253-000	N	1	COVER, SHIELD	
4	HB1-2257-000		1	COVER, REAR, FEEDER	
5	XB1-2300-607		5	SCREW, BH3X6(S)	
6	XB6-7300-607		7	SCREW, TP, M3x6	
7	XB4-7300-807		3	SCREW, TAP TIGHT, BINDING HEAD	

FIGURE 3 DOCUMENT TABLE ASS'Y

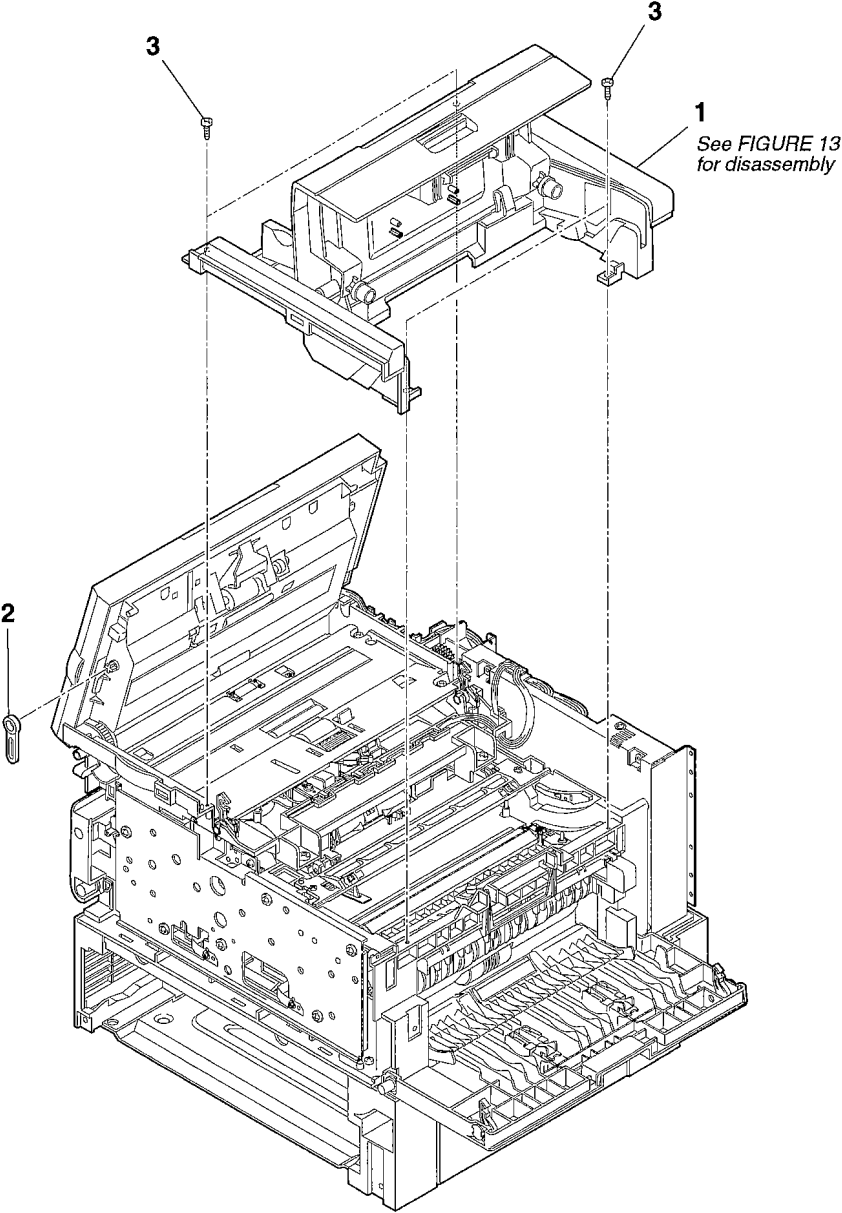


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
3 - 1	NPN		1	DOCUMENT TABLE ASS'Y	
2	HB1-0882-000		1	STOPPER, OPERATION PANEL	
3	XB4-7401-007		4	SCREW, PAN HEAD SELF-TAPPING	

FIGURE 4 ADF & OPERATION PANEL SECTION

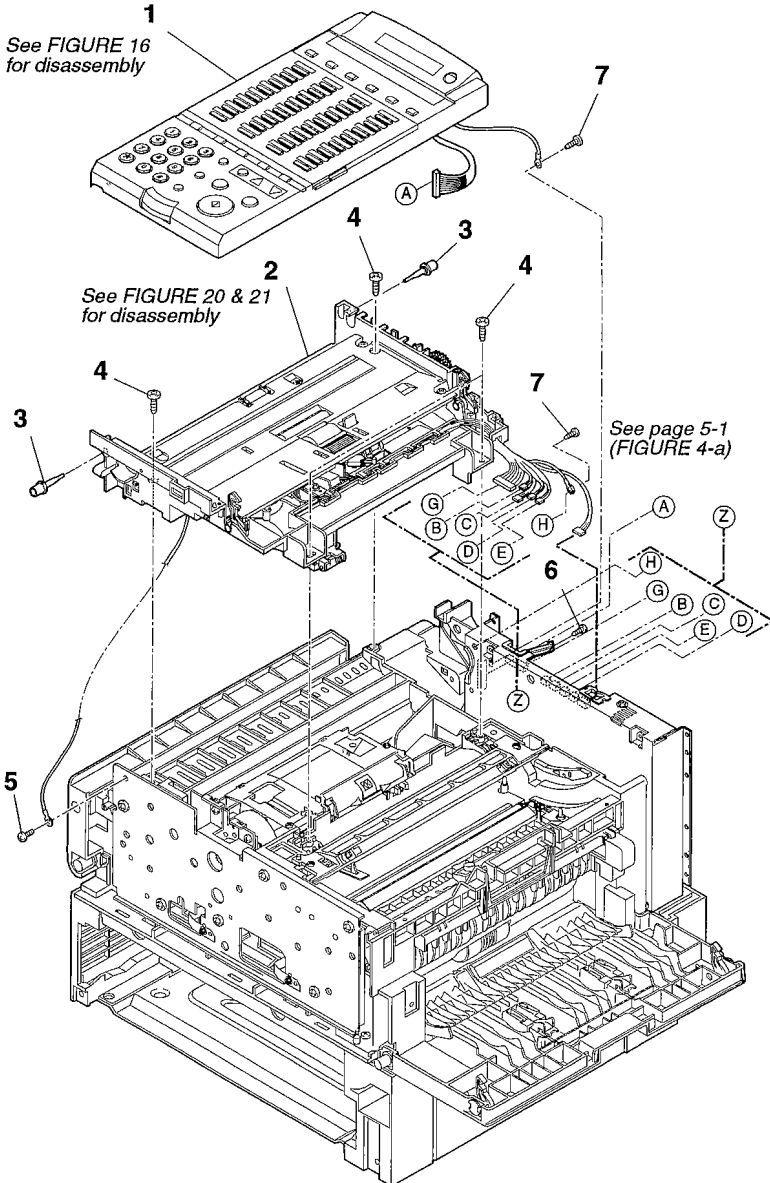


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
4 - 1	NPN		1	ADF AND OPERATION PANEL ASS'Y	
2	NPN		1	ADF ASS'Y, LOWER	
3	HB1-2293-000		2	PIN, TAPER	
4	XB4-7401-007		4	SCREW, PAN HEAD SELF-TAPPING	
5	XB1-2300-607		1	SCREW, BH3X6(S)	
6	XB2-7300-607		1	SCREW, M3X6	
7	XB6-7300-607		2	SCREW, TP, M3x6	

FIGURE 5 CIRCUIT BOARDS (1)

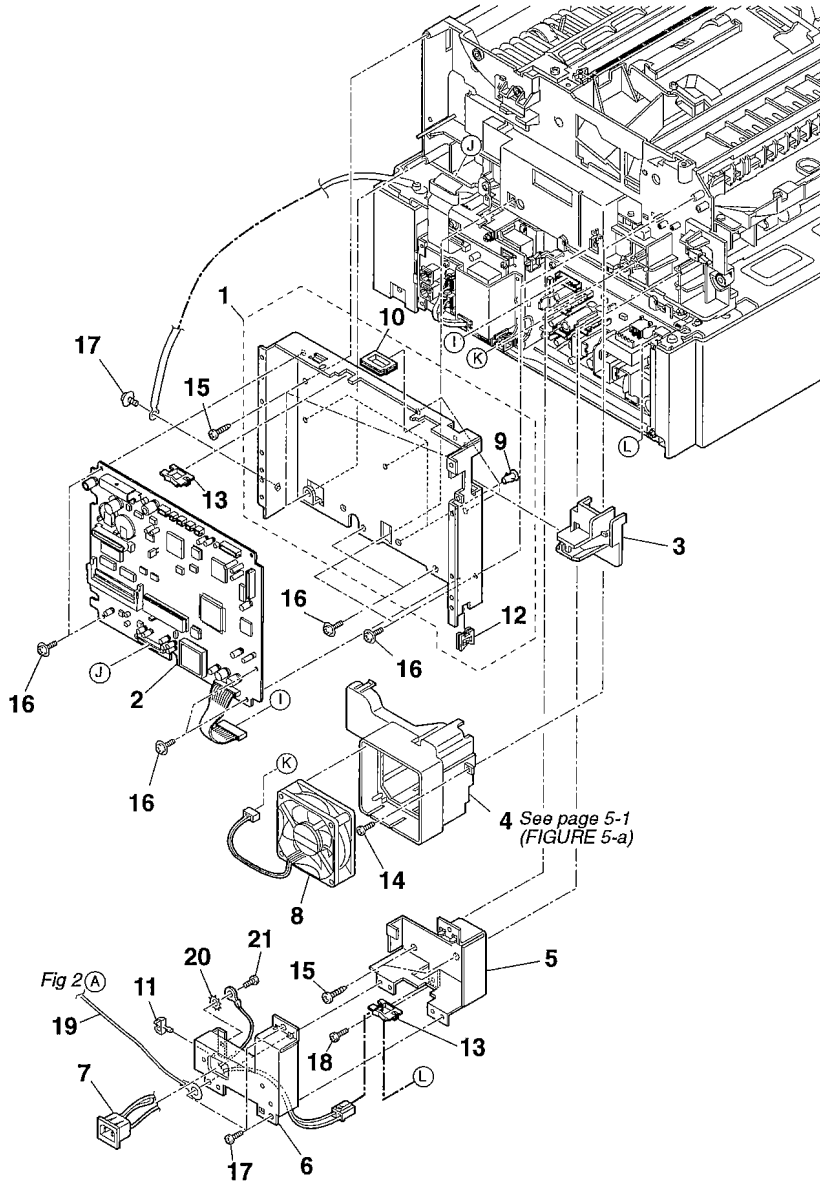


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
5 - 1	HG5-0978-000	N	1	CASE, SHIELD	
2	HG5-1323-000		1	SCNT BOARD ASS'Y	EC UK GER FRNAUS
	HG5-1325-000		1	SCNT BOARD ASS'Y	AE
3	HB1-2297-000		1	COVER, GEAR	
4	HB1-2364-000		1	DUCT, FAN	
5	HB1-2254-000	N	1	HOLDER, INLET HOLDER	
6	HB1-2249-000	N	1	HOLDER, INLET	
7	HH2-2631-000		1	MOUNT, INLET 3P	
8	HH7-2223-000		1	FAN UNIT	
9	VT2-5021-006		5	SPACER	
10	WT2-5031-000		1	CLIP	
11	WT2-0434-010		1	CLIP	
12	WT2-5056-000		1	CLIP, CABLE	
13	WT2-0204-010		1	CLIP, CABLE	
14	XB4-7401-007		1	SCREW, PAN HEAD SELF-TAPPING	
15	XB4-7400-809		5	SCREW, TAP, BINDING HEAD, M4X8	
16	XB6-7300-607		8	SCREW, TP, M3x6	
17	XB1-2300-607		4	SCREW, BH3X6(S)	
18	XB2-8300-607		1	SCREW, MACHINE M3X6	
19	HH2-2713-000		1	WIRE, GROUNDING	
20	XD1-4200-402		1	WASHER, TOOTHED LOCK, M4	
21	XB1-2400-607		1	SCREW, CROSS-RECESS, FCH	

FIGURE 6 CIRCUIT BOARDS (2)

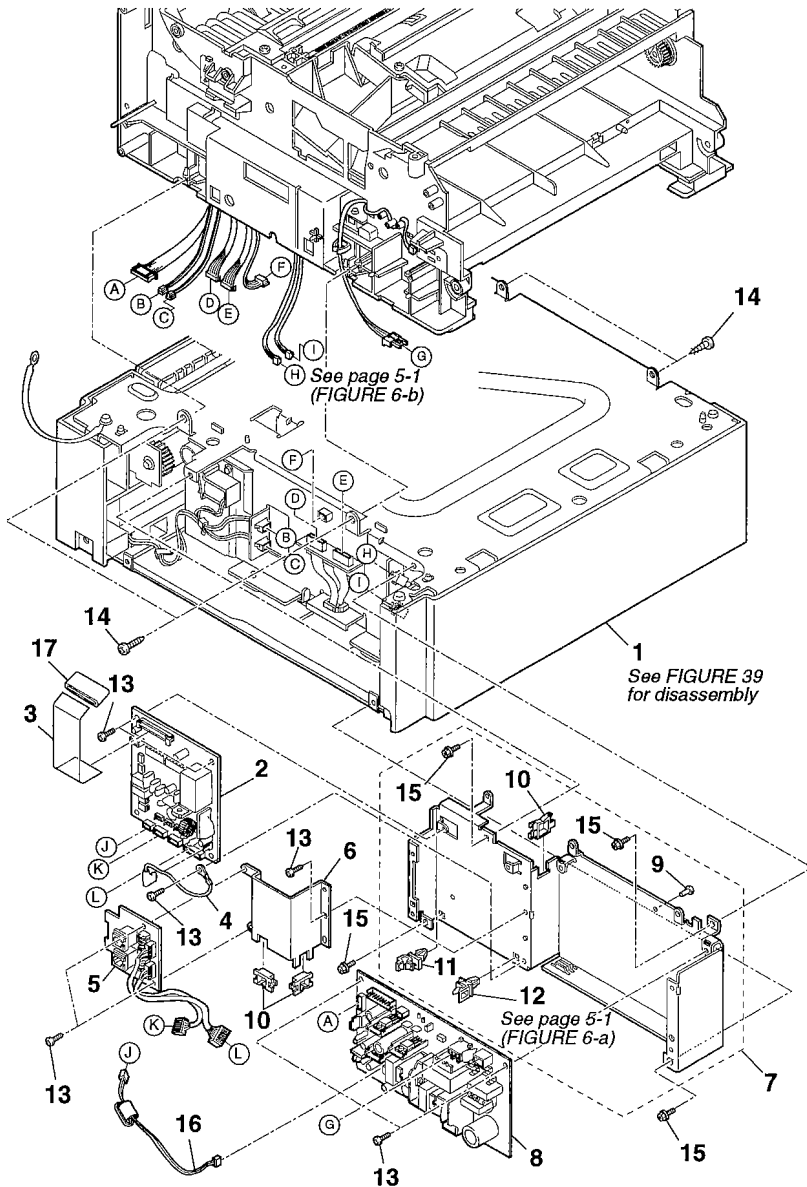


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
6 - 1	NPN		1	F.CASSETTE FEEDER ASS'Y, UPPER	
2	HG5-0616-090		1	NCU BOARD ASS'Y	EG UK GER
	HG5-0886-000		1	NCU BOARD ASS'Y	FRN
	HG5-1207-000		1	NCU BOARD ASS'Y	AE
	HG5-1224-020		1	NCU BOARD ASS'Y	AUS
3	HH2-2625-000		1	CABLE, FLAT	
4	HH2-2750-000		1	CABLE WITH CONNECTOR, 1P	
5	HG5-0946-000		1	MODULAR BOARD ASS'Y	
6	HB1-2251-000	N	1	HOLDER, MODULAR BOARD	
7	HG5-0979-000	N	1	HOLDER, PSU	
8	HH3-5304-000		1	POWER SUPPLY UNIT	
9	VT2-5021-010		1	SPACER	
10	WT2-0204-010		3	CLIP, CABLE	
11	WT2-5190-000		1	HOLD PIAS	
12	VT2-5019-006		1	SPACER	
13	XB1-2300-607		8	SCREW, BH3X6(S)	
14	XB4-7400-809		4	SCREW, TAP, BINDING HEAD, M4X8	
15	XA9-0686-000		4	SCREW, M3x6	
16	HH2-2749-000		1	CABLE WITH CONNECTOR, 2P	
17	WE8-5530-000		1	FERRITE CORE	

FIGURE 7 FIXING & PAPER EXIT SECTION

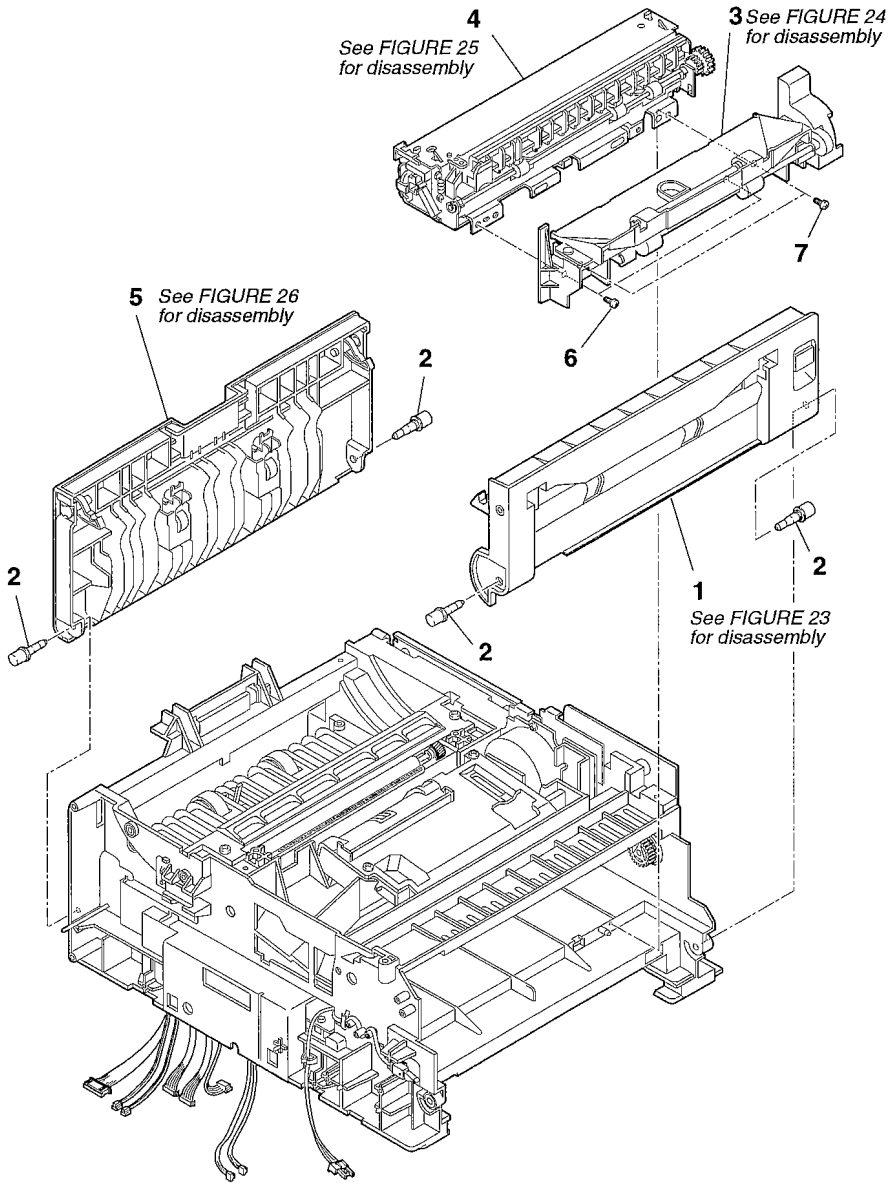


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
7 - 1	HG5-0131-040		1	PAPER EXIT COVER ASS'Y	
2	HB1-0490-000		4	PIN, TAPER	
3	HG5-0909-000		1	PAPER EJECT ROLLER ASS'Y	
4	RG5-2801-140		1	FIXING ASS'Y	
5	NPN		1	RIGHT COVER ASS'Y	
6	XB1-2300-607		2	SCREW, BH3X6(S)	
7	XB4-7401-209		2	SCREW, BINDING HEAD, SELF-TPG	

FIGURE 8 PRINTER SECTION (1)

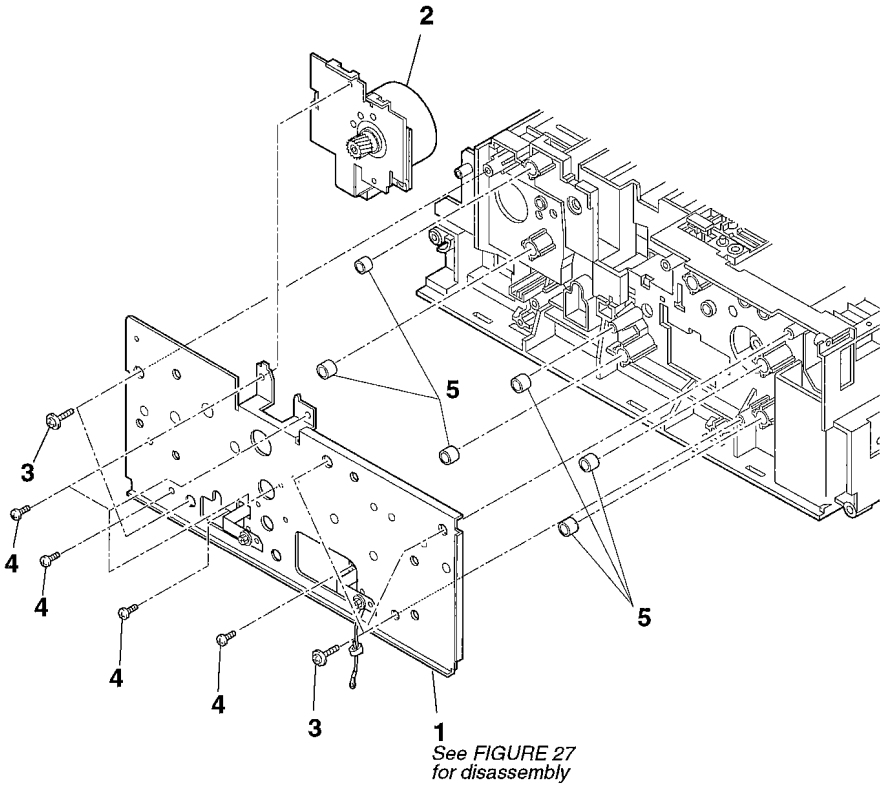


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
8 - 1	HG5-0908-000		1	DRIVE GEAR ASS'Y	
2	RG5-2786-000		1	MOTOR ASS'Y	
3	XA9-0795-000		6	SCREW, TP, M4X12	
4	XB6-7300-607		6	SCREW, TP, M3x6	
5	RB1-6008-000		6	DAMPER, RUBBER	

FIGURE 9 PRINTER SECTION (2)

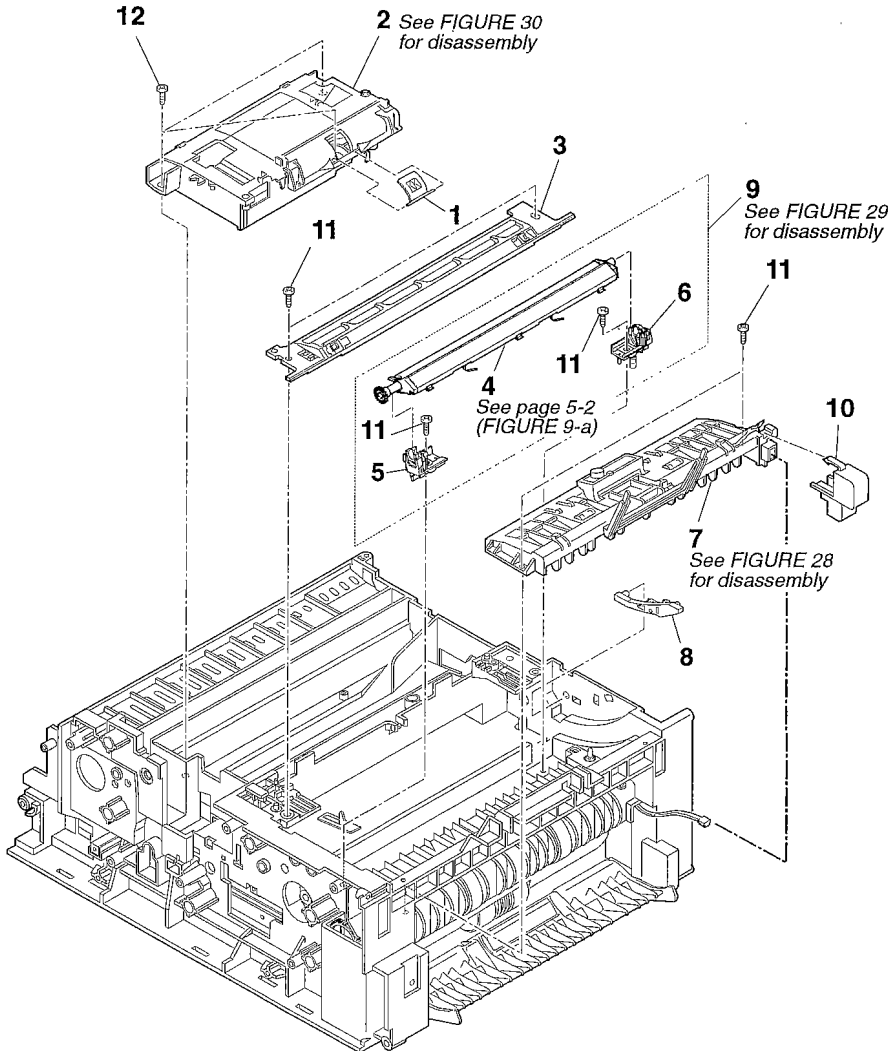


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
9 - 1	RB1-3681-000		1	CAP, SHUTTER	
2	RG5-2848-050		1	LASER/SCANNER ASS'Y	
3	RG5-2861-000		1	MIRROR ASS'Y	
4	NPN		1	TRANSFER ROLLER ASS'Y	
5	RG5-0674-000		1	TRANSFER MOUNT ASS'Y, LEFT	
6	RG5-0675-000		1	TRANSFER MOUNT ASS'Y, RIGHT	
7	HG5-0955-020		1	PAPER GUIDE ASS'Y	
8	RB1-6003-000		1	PLATE, CARTRIDGE	
9	NPN		1	TRANSFER ASS'Y	
10	HB1-2378-000		1	COVER, CABLE	
11	XB4-7401-007		6	SCREW, PAN HEAD SELF-TAPPING	
12	XB4-7401-209		3	SCREW, BINDING HEAD, SELF-TPG	

FIGURE 10 PAPER PICKUP SECTION

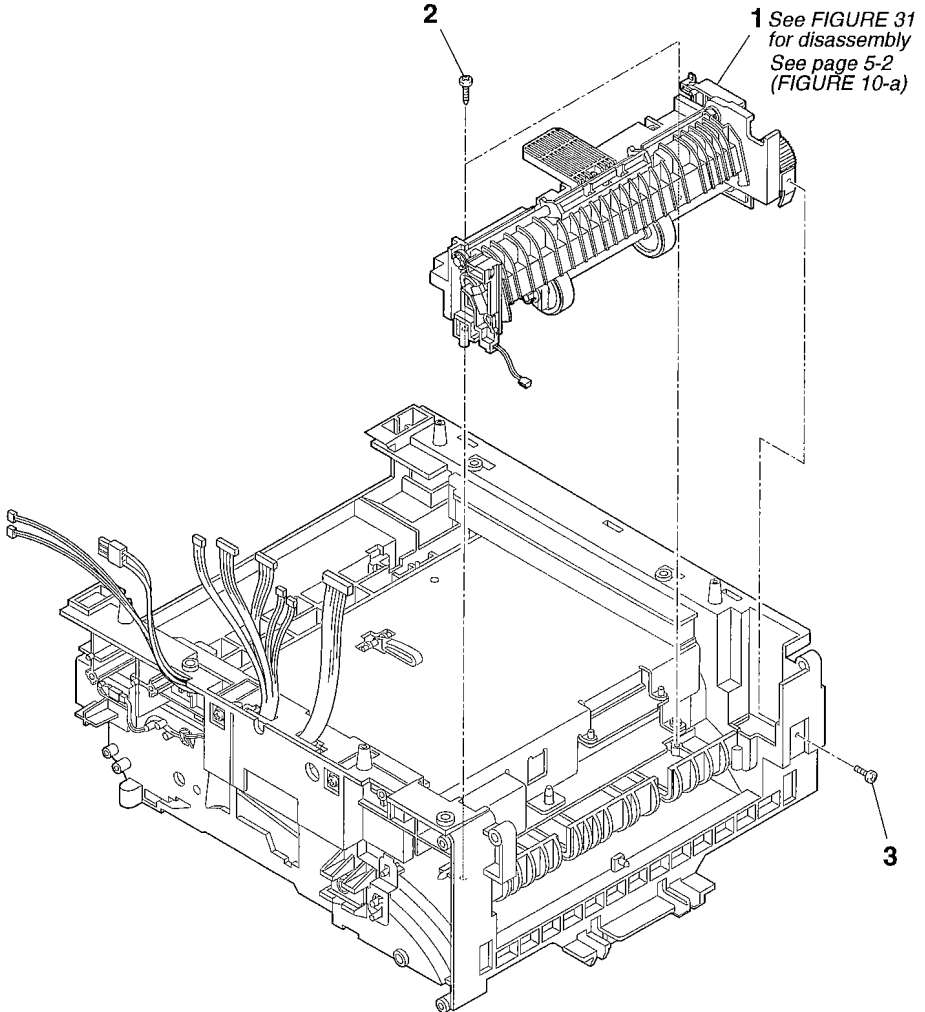


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
10 - 1	HG5-0925-000	N	1	MULTIPAPER FEEDER ASS'Y	
2	XB4-7401-007		2	SCREW, PAN HEAD SELF-TAPPING	
3	XB6-7300-607		1	SCREW, TP, M3x6	

FIGURE 11 PCNT ASS'Y

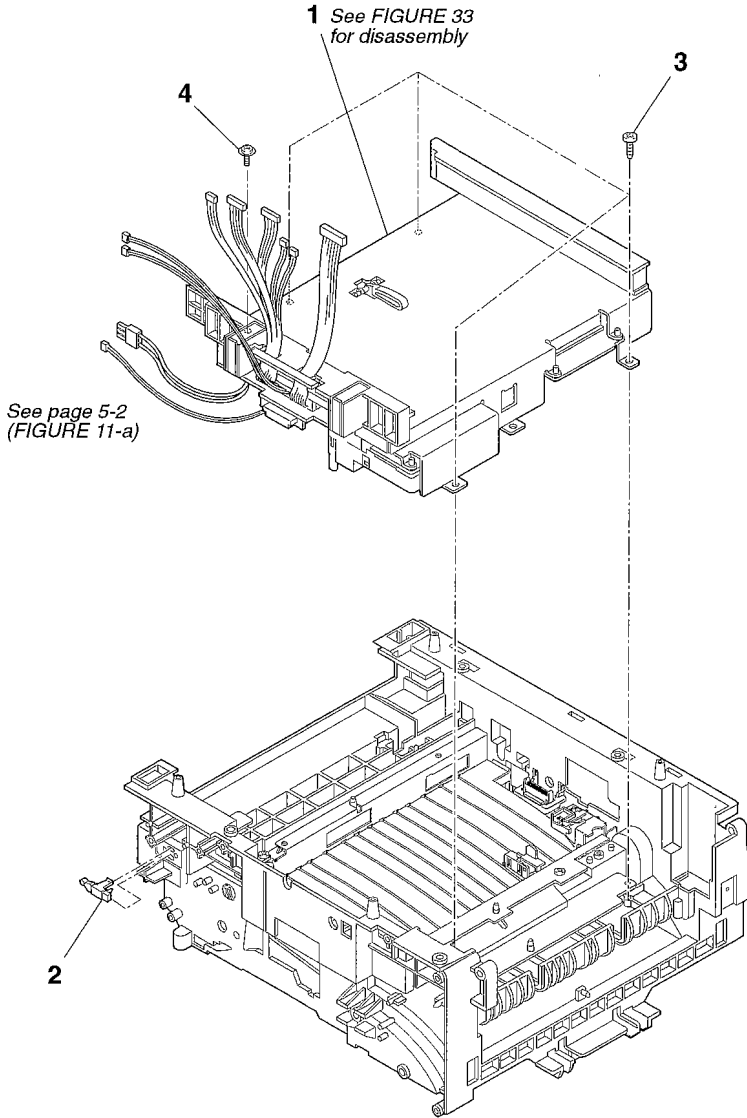


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
11- 1	HG5-0934-000		1	PCNT ASSY	
2	WC4-5052-000		1	MICRO SWITCH	
3	XB4-7400-809		4	SCREW, TAP, BINDING HEAD, M4X8	
4	XB6-7300-607		1	SCREW, TP, M3x6	

FIGURE 12 FEEDER GUIDE ASS'Y

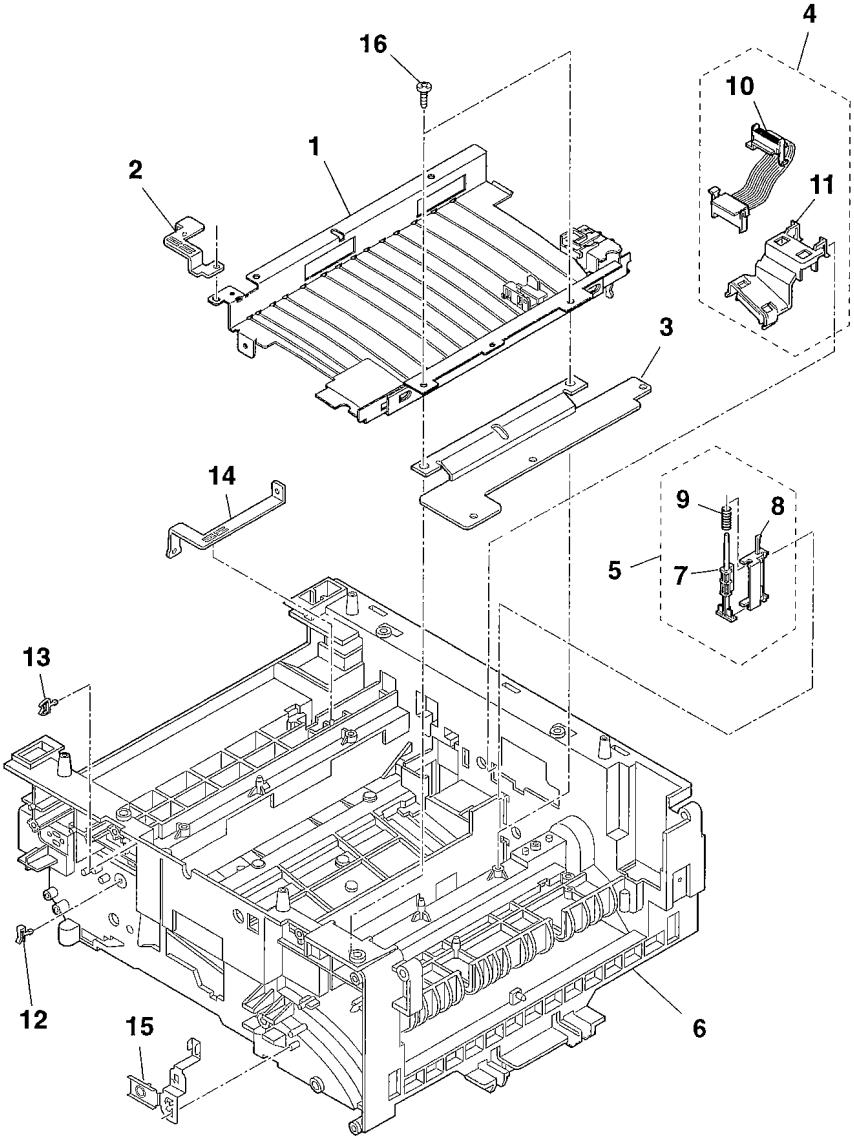


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
12- 1	RG5-0671-090		1	FEEDER GUIDE ASSY	
2	HB1-2367-000	N	1	PLATE, GROUNDING	
3	HB1-2365-000	N	1	PLATE, GROUNDING	
4	RG5-0766-030		1	SCANNER CONNECTOR ASS'Y	
5	RG5-0694-020		1	SWITCH LEVER ASS'Y	
6	HB1-2360-060	N	1	FRAME, PRINTER	
7	RB1-2998-020		1	LEVER, SWITCH	
8	RB1-2999-000		1	HOLDER, SWITCH LEVER	
9	RS5-2234-000		1	SPRING, COMPRESSION	
10	RG5-0754-000		1	SCANNER CABLE ASSY	
11	RB1-2975-020		1	GUIDE, CABLE	
12	WT2-0507-000		1	HOLDER, CLIP	
13	WT2-0387-000		1	CLAMP	
14	HB1-2366-000	N	1	PLATE, GROUNDING	
15	RF5-1286-000		1	PLATE, DRUM GROUNDING	
16	XB4-7400-809		2	SCREW, TAP, BINDING HEAD, M4X8	

FIGURE 13 TOP & PRINTER COVER ASS'Y

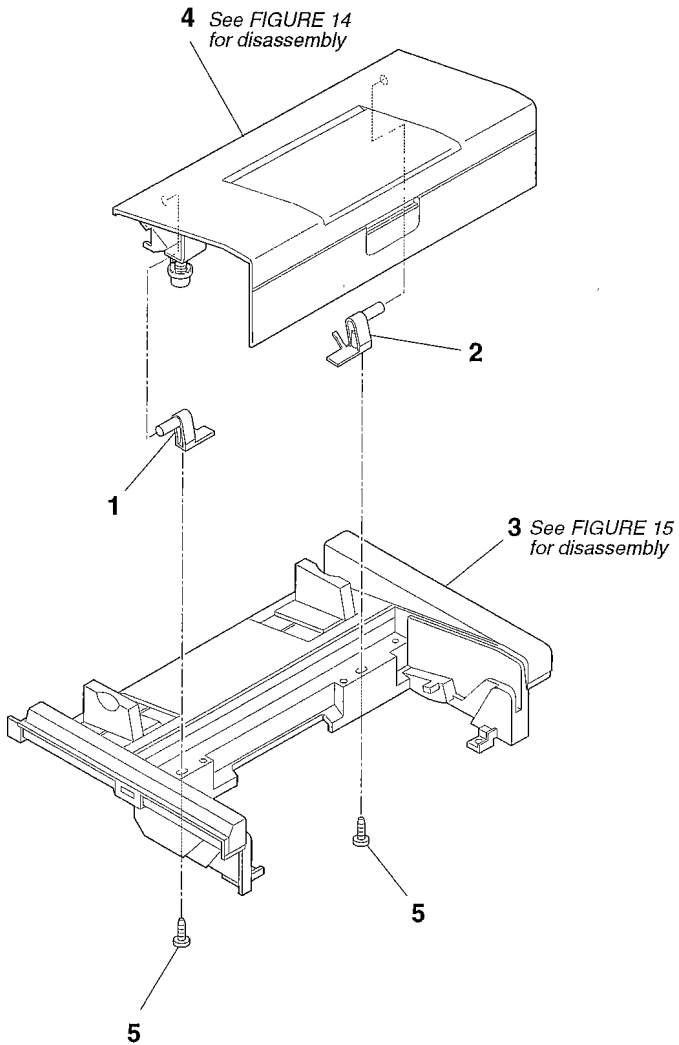


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
13 - 1	HB1-0593-000		1	HINGE, LEFT	
2	HB1-0594-000		1	HINGE, RIGHT	
3	NPN		- 1	TOP COVER ASSY	
4	NPN		1	CARTRIDGE COVER ASSY	
5	XB4-7401-007		2	SCREW, PAN HEAD SELF-TAPPING	

FIGURE 14 PRINTER COVER

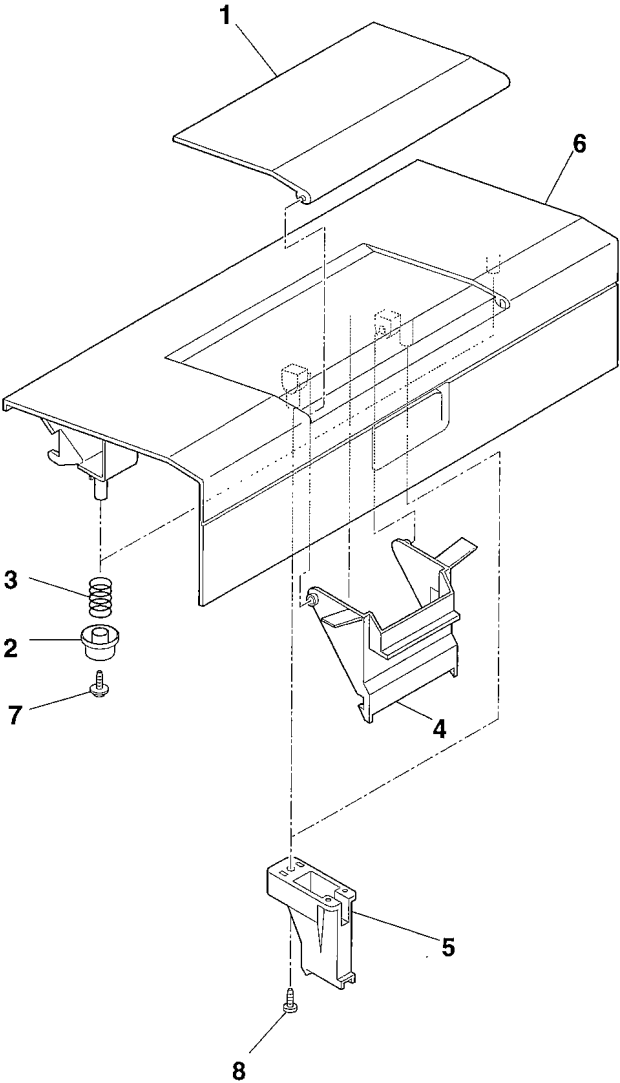


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
14 - 1	HB1-0596-000		1	TRAY, DOCUMENT, EXTENSION	
2	RB1-3130-000		2	PIECE, CRG PRESSURE	
3	RS5-2227-000		2	SPRING, COMPRESSION	
4	HB1-0697-000		1	LEVER, RELEASE	
5	HB1-2377-000		2	PLATE, CARTRIDGE COVER	
6	HB1-0595-050		1	COVER, CARTRIDGE	
7	XA9-0476-000		2	SCREW, TP M3X8	
8	XB4-7401-007		2	SCREW, PAN HEAD SELF-TAPPING	

FIGURE 15 TOP COVER

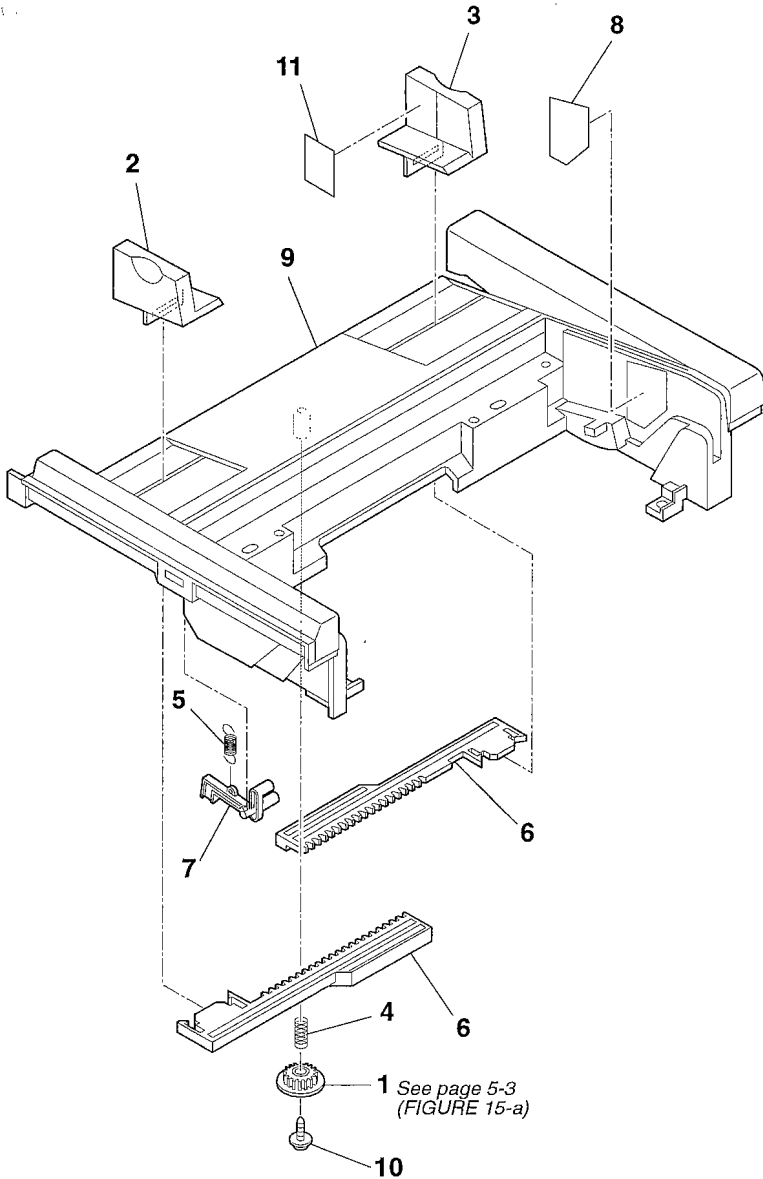


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
15 - 1	HS5-0017-000		1	PINION, 16T	
2	HB1-2322-000		1	GUIDE, DOCUMENT, LEFT	
3	HB1-2321-000		1	GUIDE, DOCUMENT, RIGHT	
4	HS5-2007-020		1	SPRING	
5	HS5-2022-000		1	SPRING, LEVER	
6	HB1-2323-000		2	PLATE, RACK, DOCUMENT GUIDE	
7	HB1-0589-020		1	ARM, CARTRIDGE COVER SENSOR	
8	HB1-2325-000		1	LABEL, HANDLING CARTRIDGE	
9	HB1-2320-000		1	COVER, DOCUMENT GUIDE	AE
	HB1-2329-000		1	COVER, DOCUMENT GUIDE (A4)	EC UK GER FRN AUS
10	XA9-0476-000		1	SCREW, TP M3X8	
11	HB1-2324-000		1	LABEL, UPPER LIMIT	

FIGURE 16 OPERATION PANEL ASS'Y &
ADF ASS'Y, UPPER

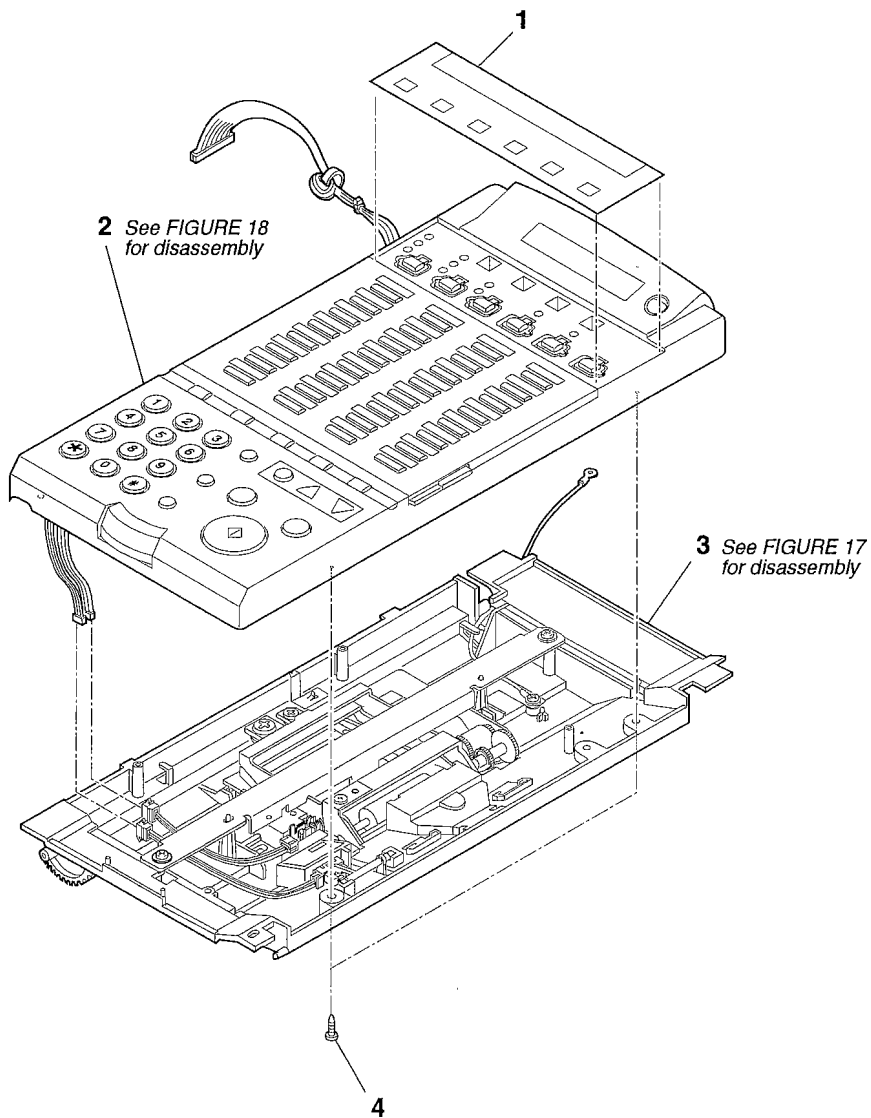


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
16- 1	HB1-2337-000		1	SHEET, FUNCTION	EC UK AUS AE
	HB1-2357-000		1	SHEET, FUNCTION(FRN)	FRN
	HB1-2358-000		1	SHEET, FUNCTION (GER)	GER
2	HG5-0984-000		1	OPERATION PANEL ASS'Y	UK AUS AE
	HG5-0986-000		1	OPERATION PANEL ASS'Y	FRN
3	HG5-0988-000		1	OPERATION PANEL ASS'Y	GER
	HG5-0990-000		1	OPERATION PANEL ASS'Y	EC
	NPN		1	ADF ASS'Y, UPPER	
	4		2	SCREW, TAP, BINDING HEAD, M3X8	

FIGURE 17 ADF, UPPER

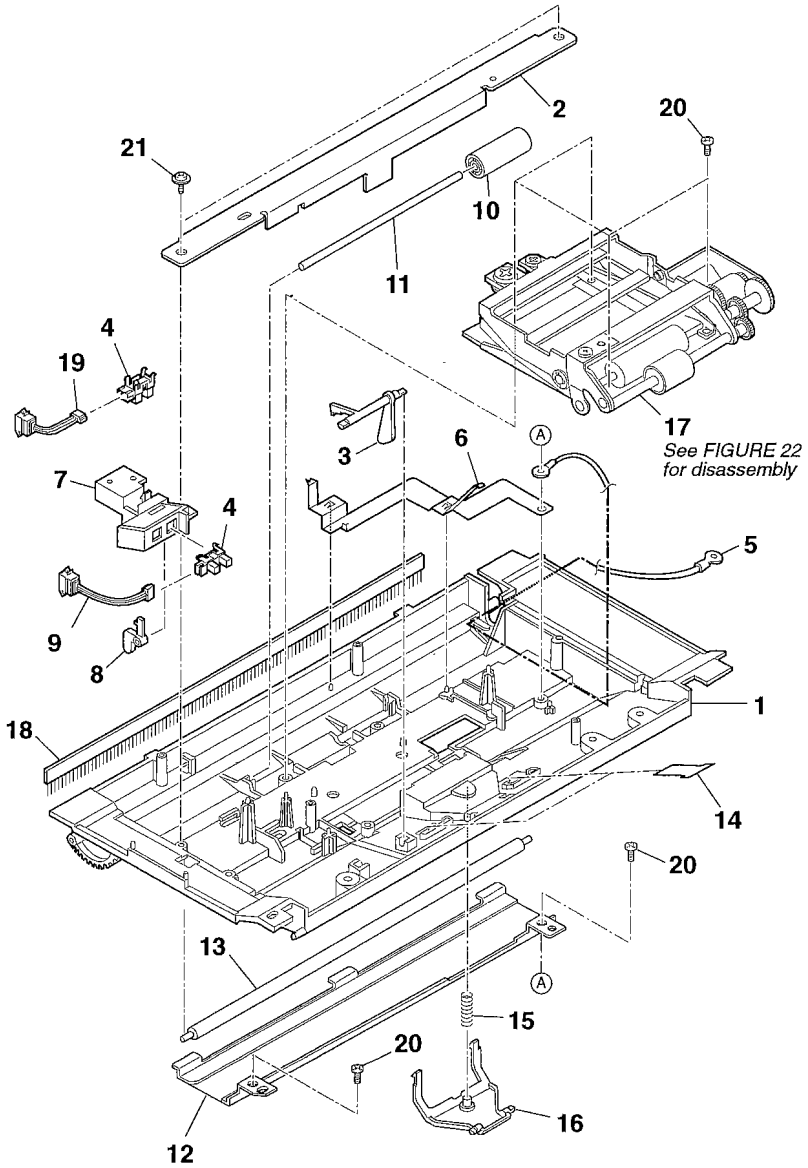


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
17 - 1	HB1-2300-000	N	1	FRAME, ADF, UPPER	
2	HB1-2304-000		1	STAY, PRESSURE (N)	
3	HB1-0638-000		1	ARM, DETECTION (DS)	
4	WG8-5328-000		2	IC,OJ-695201-701, PHOTO INT.	
5	HH2-2629-000		1	WIRE, GROUNDING	
6	HB1-2303-000		1	SPRING, LEAF, GROUNDING	
7	HB1-2302-000		1	HOLDER (DES)	
8	HB1-2310-000		1	ARM, DETECTION (DES)	
9	HH2-2638-000		1	CABLE WITH CONNECTOR, 3P	
10	HA1-6852-000		1	ROLLER, EJECT, UPPER	
11	HB1-0641-000		1	SHAFT, DELIVERY ROLLER	
12	HF5-0220-000		1	SCANNING STRIP UNIT (WHITE)	
13	HB1-2301-000		1	SHAFT, PRESSURE	
14	HB1-2311-000		2	SHEET, FUNCTION	
15	HS5-2103-000		1	SPRING	
16	HB1-0632-000		1	ARM, PRESSURE	
17	HG5-0918-000		1	SEPARATION ROLLER ASS'Y	
18	HB1-2305-000		1	BRUSH, STATIC DISCHARGE	
19	HH2-2639-000		1	CABLE WITH CONNECTOR, 3P	
20	XB1-2300-407		6	SCREW, BH3X4 (S)	
21	XA9-0476-000		2	SCREW, TP M3X8	

FIGURE 18 OPERATION PANEL (1)

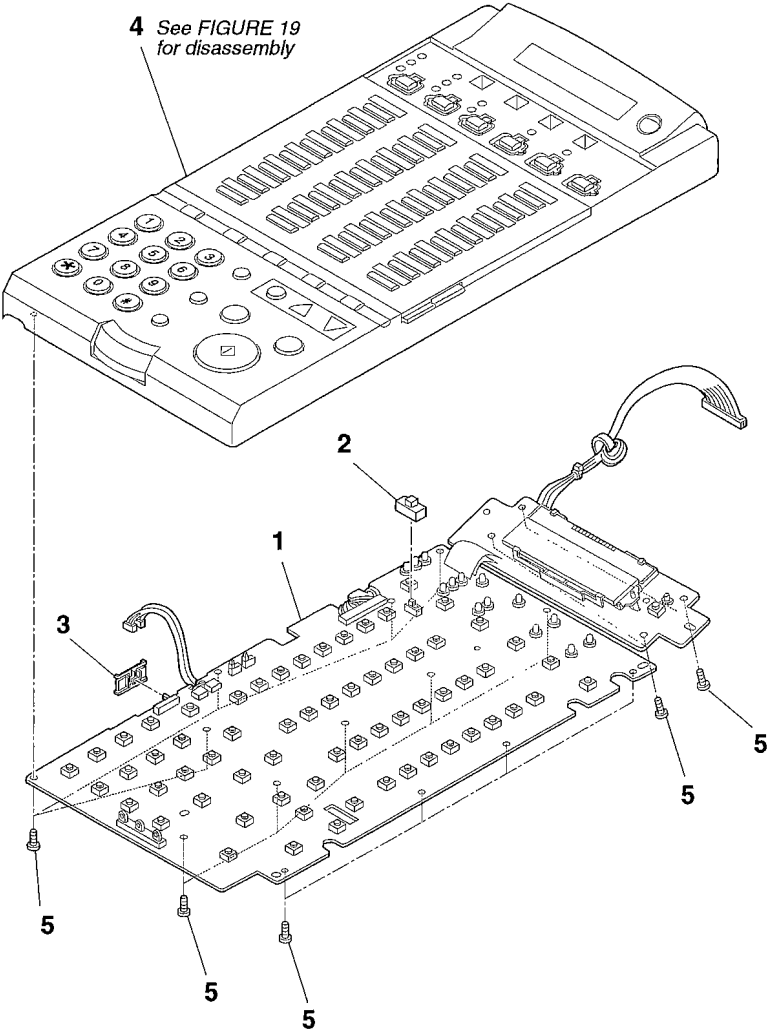


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
18 - 1	HG5-0994-000		1	OPCNT BOARD ASS'Y	
2	HB1-2333-000		1	COVER, SWITCH	
3	HB1-2343-000		1	COVER, SWITCH	
4	NPN		1	OPERATION PANEL COVER ASS'Y	
5	XB4-7260-605		18	SCREW, TP, BH2.6X6,S	

FIGURE 19 OPERATION PANEL (2)

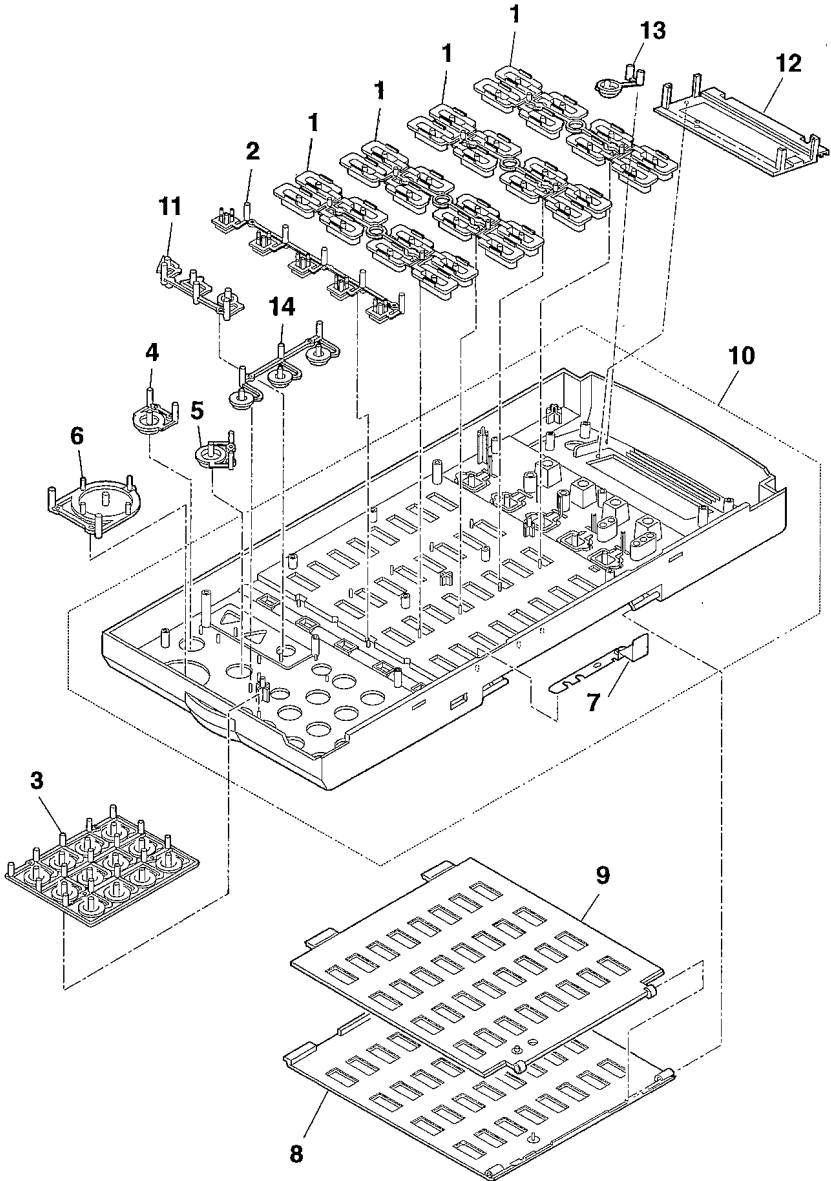


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
19 - 1	HB1-2336-000		4	KEY TOP, "ONE TOUCH DIAL"	
2	HB1-2339-000		1	KEY TOP, FUNCTION, A	
3	HB1-2349-000		1	KEY TOP, "DIAL"	
4	HB1-2347-000		1	KEY TOP, "STOP"	
5	HB1-2348-000		1	KEY TOP, "COPY"	
6	HB1-2346-000		1	KEY TOP, "START"	
7	HB1-2338-000		1	PLATE, GROUNDING	
8	HB1-2334-000		1	COVER, CONTROL PANEL, A	
9	HB1-2335-000		1	COVER, CONTROL PANEL, B	
10	HF5-0232-000		1	COVER, CONTROL PANEL	UK AUS AE
	HF5-0233-000		1	COVER, CONTROL PANEL	FRN
	HF5-0234-000		1	COVER, CONTROL PANEL	GER
	HF5-0235-000		1	COVER, CONTROL PANEL	EC
11	HB1-2341-000		1	KEY TOP, "DIRECTORY"	
12	HB1-2342-000		1	COVER, LCD	
13	HB1-2345-000		1	KEY TOP, "ESS"	
14	HB1-2340-000		1	KEY TOP, FUNCTION, B	

FIGURE 20 ADF, LOWER (1)

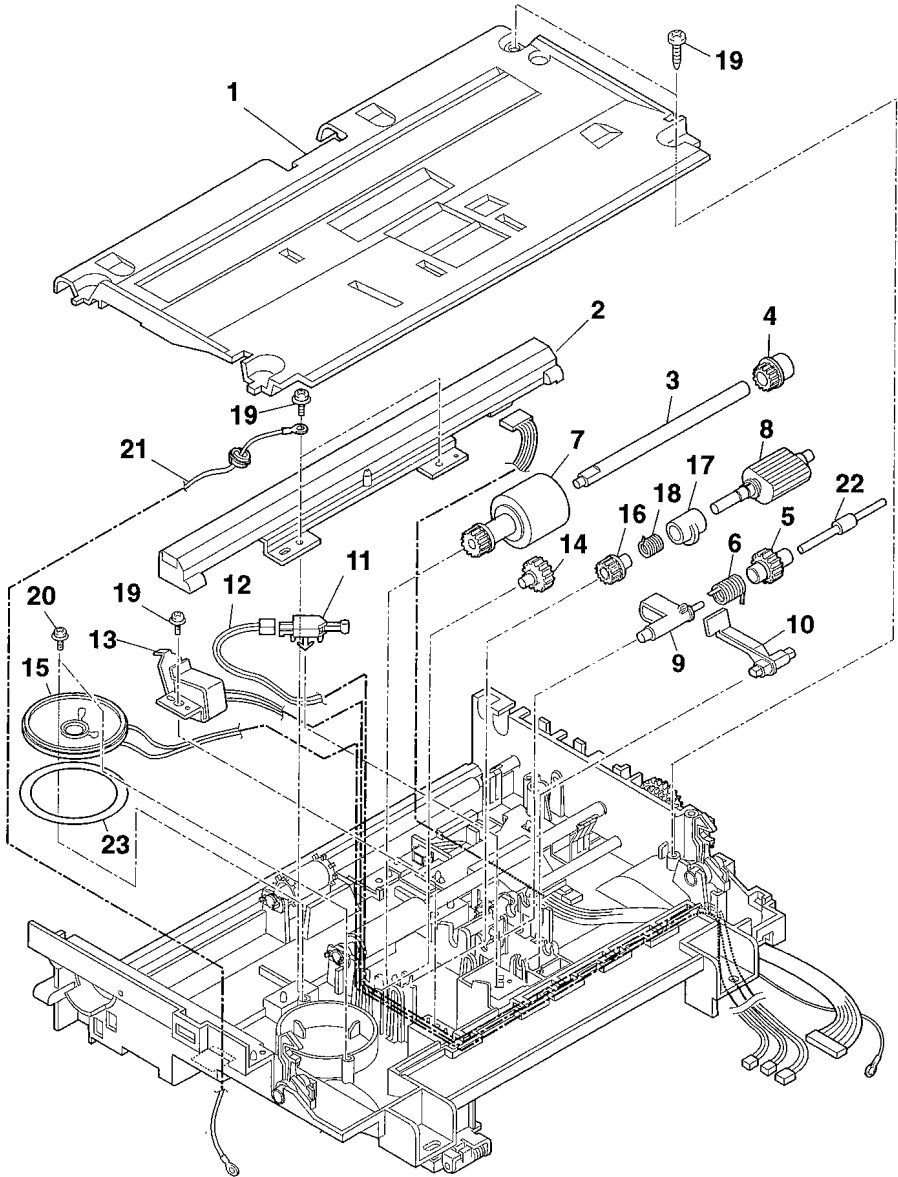


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
20 - 1	HB1-2299-040		1	COVER, ADF, LOWER	AE
	HB1-2500-020		1	COVER, ADF, LOWER (A4)	EC UK GER FRN AUS
2	HG5-0914-000		1	CONTACT SENSOR UNIT	AE
	HG5-0982-000		1	CONTACT SENSOR UNIT	EC UK GER FRN AUS
3	HB1-2276-000		1	SHAFT, SEPARATION ROLLER	
4	HS5-0070-000		1	GEAR, 18T	
5	HB1-2285-000		1	GEAR, 18T	
6	HB1-2288-000		1	SPRING, CLUCH	
7	HB1-2273-000		1	ROLLER, SEPARATION, LOWER	
8	HB1-2274-000		1	ROLLER, LOADING, LOWER	
9	HB1-2286-000		1	CAM, STOP	
10	HB1-2287-000		1	STOP, DOCUMENT	
11	HH7-2175-000		1	MICRO SWITCH	AE
12	HH2-2716-000		1	CABLE WITH CONNECTOR, 2P	AE
13	HH7-2213-000		1	SOLENOID, LOADING	
14	HS5-0195-000		1	GEAR, 30T	
15	HH7-2210-000		1	SPEAKER UNIT	
16	HB1-2282-000		1	GEAR, 19T	
17	HB1-2283-000		1	CAM	
18	HB1-2284-000		1	SPRING, CLUTCH	
19	XB4-7300-809		5	SCREW, TAP, BINDING HEAD, M3X8	
20	XA9-0476-000		2	SCREW, TP M3X8	
21	HH2-2744-000		1	WIRE, GROUNDING	
22	HB1-2502-000		1	SHAFT, STOP	
23	HB1-2506-000		1	SHEET	

FIGURE 21 ADF, LOWER (2)

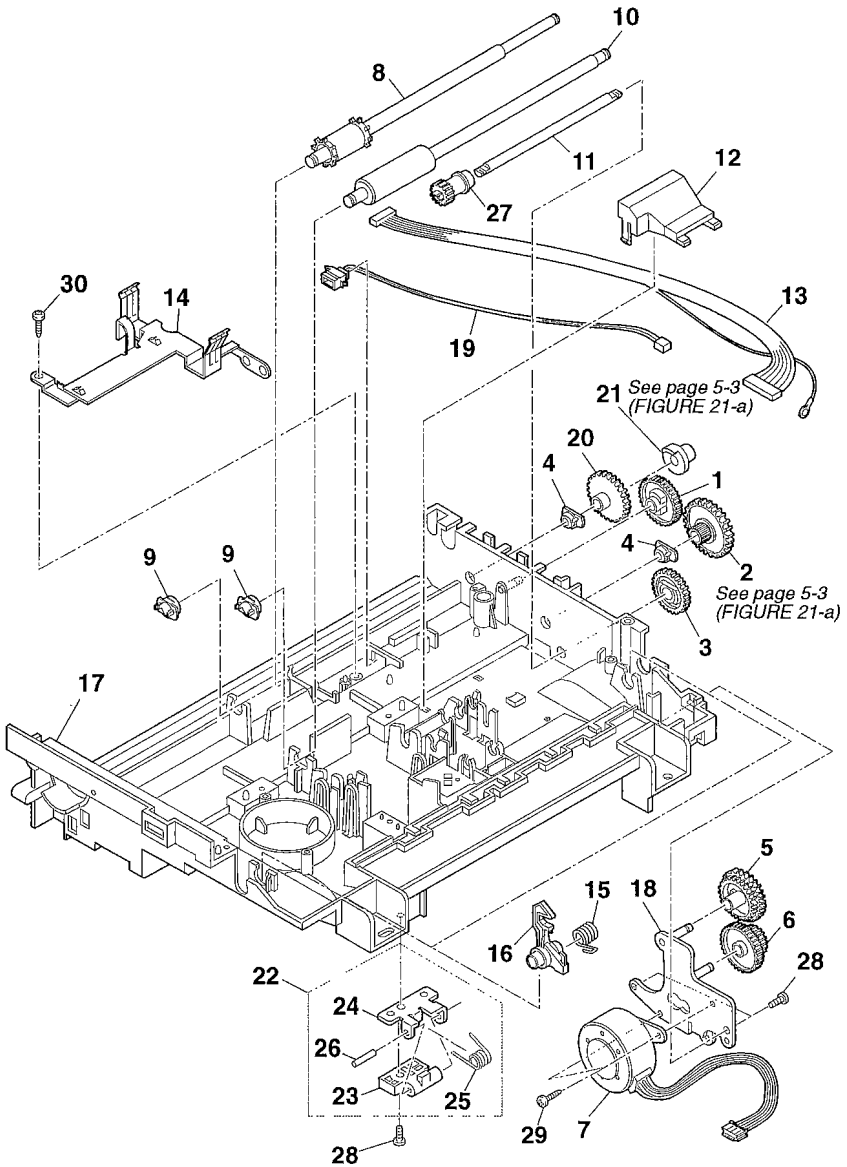


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
21 - 1	HS5-0220-000		1	GEAR, 34T	
2	HS5-0118-000		1	GEAR, 44/20T	
3	HS5-0117-000		1	GEAR, 49T	
4	HS5-1013-020		2	BUSHING	
5	HS5-0221-000		1	GEAR, 38T/33T	
6	HS5-0222-000		1	GEAR, 60T/20T	
7	HH7-2211-000		1	PULSE MOTOR, DOCUMENT FEED	
8	HB1-2272-040		1	ROLLER, DOCUMENT EJECT	
9	HS5-1014-000		2	BUSHING	
10	HB1-2271-040		1	ROLLER, DOCUMENT FEED	
11	HB1-2292-000		1	SHAFT, TRANSMISSION	
12	HB1-2278-000		1	COVER, CABLE	
13	HH2-2621-000		1	CABLE WITH CONNECTOR, 10P	
14	HB1-2279-000		1	SPRING, LEAF, GROUNDING	
15	HB1-2281-000		2	SPRING	
16	HB1-2280-000		2	ARM, HOOK	
17	HB1-2270-000	N	1	FRAME, ADF	
18	HF5-0218-000		1	MOUNT, DOCUMENT FEED MOTOR	
19	HH2-2624-000		1	CABLE WITH CONNECTOR, 2P	
20	HB1-2290-000		1	GEAR, 44T	
21	HB1-2291-000		1	CLUTCH	
22	RG5-1816-000		1	FLAPPER LEVER ASS'Y	
23	RB1-6009-000		1	LEVER, FLAPPER	
24	RB1-6010-000		1	PLATE, FLAPPER	
25	RS5-2449-000		1	SPRING, TORSION	
26	XD3-4300-282		1	PIN, DOWER	
27	HS5-0198-000		1	GEAR, 15T	
28	XB4-7300-809		3	SCREW, TAP, BINDING HEAD, M3X8	
29	XB1-2300-407		2	SCREW, BH3X4 (S)	
30	XB1-2300-607		1	SCREW, BH3X6(S)	

FIGURE 22 SEPARATION ROLLER ASS'Y

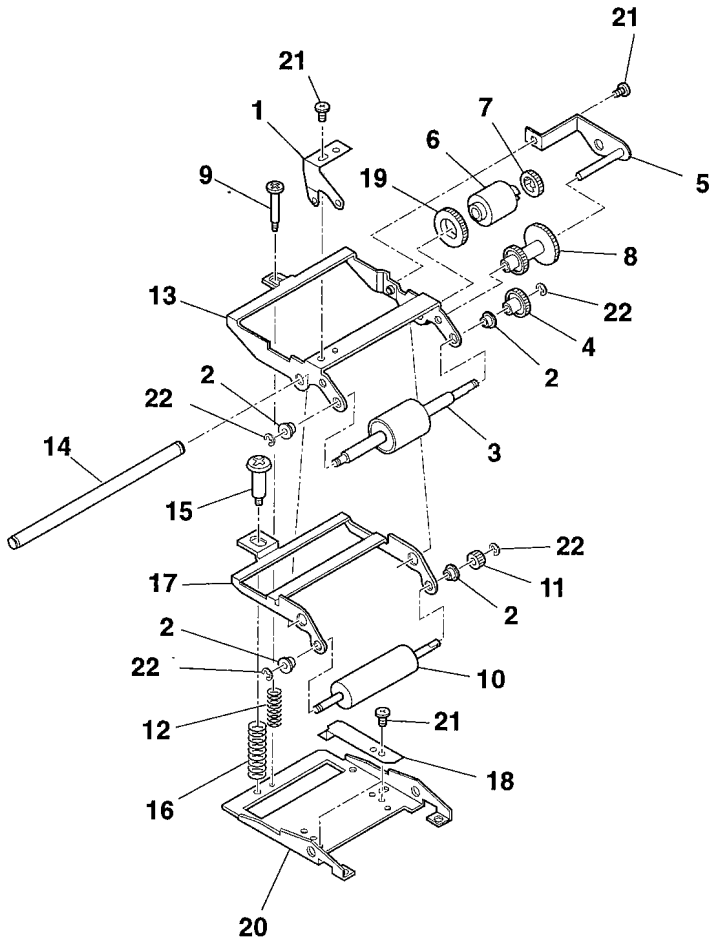


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
22 - 1	HB1-2326-000		1	SPRING, LEAF, GROUNDING	
2	HS5-1052-000		4	BUSHING	
3	HB1-2312-000		1	ROLLER, SEPARATION, UPPER	
4	HS5-0199-000		1	GEAR, 27T	
5	HF5-0219-000		1	HOLDER, TORQUE LIMITER	
6	HB1-2313-000		1	TORQUE LIMITER	
7	HS5-0077-000		1	GEAR, 25T	
8	HS5-0196-000		1	GEAR, 29T/44T	
9	HS5-9002-000		1	SCREW, M3X4	
10	HB1-2327-000		1	ROLLER, FEED UPPER	
11	HS5-0076-000		1	GEAR, 15T	
12	HS5-2104-000		1	SPRING	
13	HB1-2317-000		1	HOLDER, SEPARATION ROLLER	
14	HB1-2328-000	N	1	SHAFT, PIVOT	
15	HS5-9001-000		1	SCREW, M4X6	
16	HS5-2031-000		1	SPRING	
17	HB1-2316-000		1	HOLDER, FEED ROLLER	
18	HB1-2319-000		2	SPRING, LEAF	
19	HS5-0197-000		1	GEAR, 37T	
20	HB1-2318-000		1	FRAME, SEPARATION ROLLER ASS'Y	
21	XB1-2300-407		4	SCREW, BH3X4 (S)	
22	XD2-1100-242		4	WASHER, RETAINING	

FIGURE 23 EXIT PAPER COVER

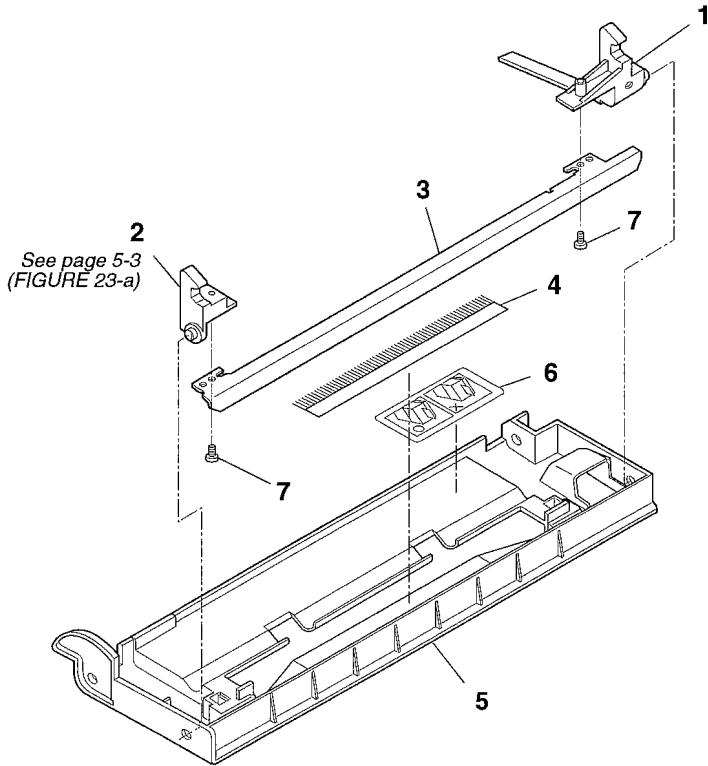


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
23 - 1	HB1-0575-040	N	1	ARM, LOCK (L)	
2	HB1-0576-020		1	ARM, LOCK (R)	
3	HB1-0577-020		1	STAY	
4	HB1-0574-000		1	BRUSH, STATIC DISCHARGE	
5	HB1-0573-030		1	COVER, EXIT PAPER	
6	HB1-0583-030		1	LABEL, HANDLING PAPER JAM	
7	XB4-7300-809		2	SCREW, TAP, BINDING HEAD, M3X8	

FIGURE 24 PAPER EJECT ROLLER

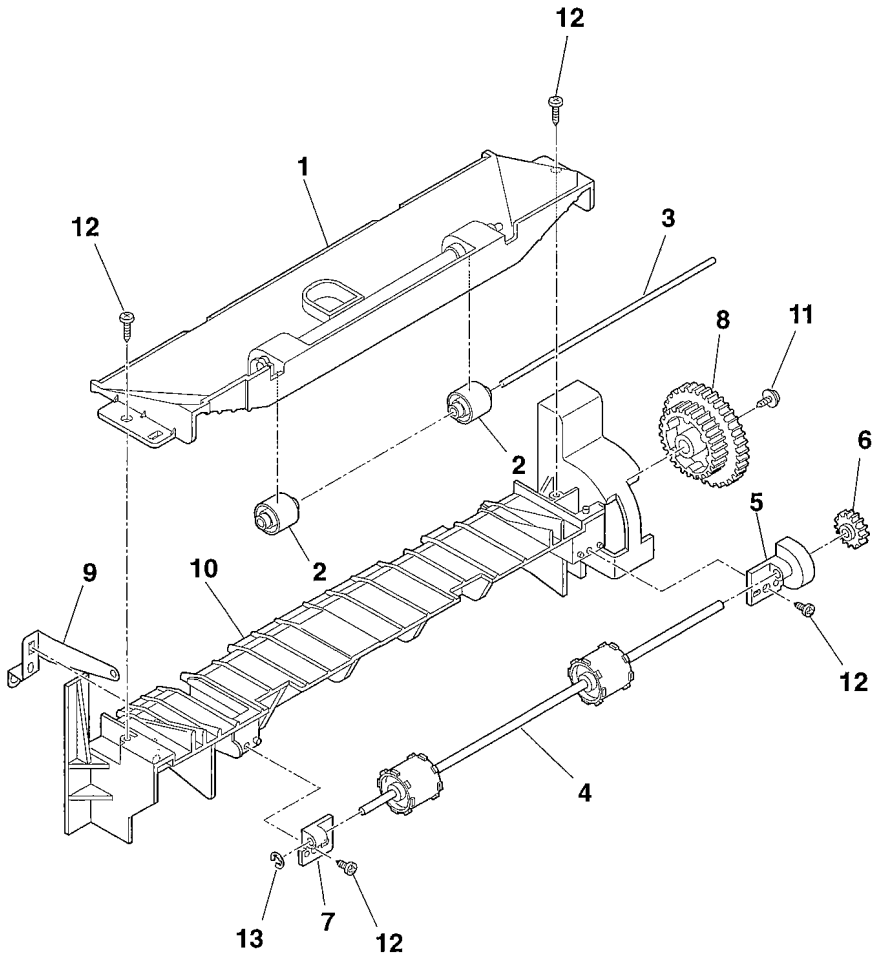


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
24 - 1	HB1-0578-050		1	GUIDE, PAPER EJECT	
2	HS5-6004-000		2	ROLLER, PAPER EJECT (UPPER)	
3	HB1-0581-020		1	SHAFT, EJECT ROLLER	
4	HB1-0582-000		1	ROLLER, PAPER EJECT (LOWER)	
5	HB1-2370-000		1	BUSHING	
6	HS5-0202-000		1	GEAR, 20T	
7	HS5-1011-000		1	BUSHING	
8	HS5-0201-000		1	GEAR, 42T/34T	
9	HB1-2369-000		1	SPRING, LEAF, GROUNDING	
10	HB1-2368-020	N	1	FRAME, PAPER EJECT GUIDE	
11	XA9-0476-000		1	SCREW, TP M3X8	
12	XB4-7300-809		4	SCREW, TAP, BINDING HEAD, M3X8	
13	XD2-1100-322		1	RETAINING RING (E-TYPE)	

FIGURE 25 FIXING ASS'Y

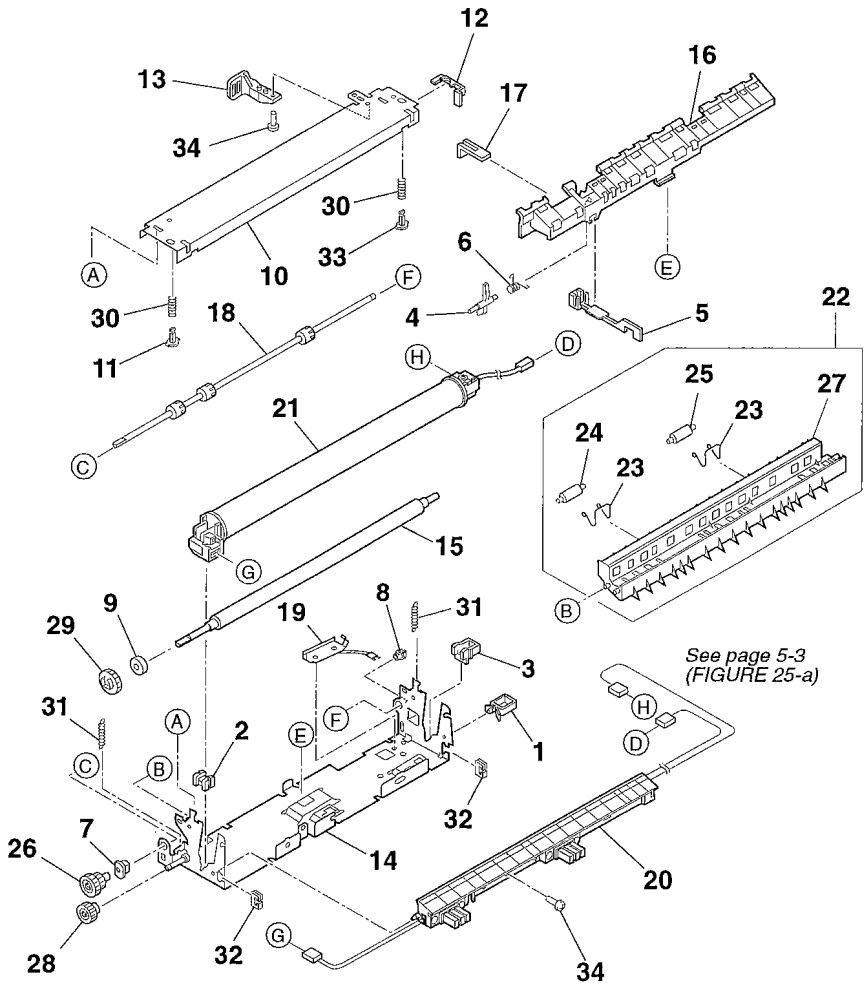


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
25 - 1	RB1-2969-020		1	CLIP, CABLE	
2	RB1-9184-000		1	BUSHING, PRESSURE ROLLER, LEFT	
3	RB1-9185-000		1	BUSHING, PRESSURE ROLLER,RIGHT	
4	RB1-3096-020		1	LEVER, DELIVERY SENSOR	
5	RB1-3097-000		1	LINK, DELIVERY SENSOR	
6	RB1-3099-020		1	SPRING, TORSION	
7	RB1-3104-030		1	BUSHING, DELIVERY ROLLER, LEFT	
8	RB1-3105-030		1	BUSHING, DELIVERY ROLLER,RIGHT	
9	RB1-9180-000		1	RUBBER, CONTINUITY	
10	RB1-5903-000	N	1	PLATE, FIXING	
11	RB1-9182-000		1	PIN, PRESSURE, LEFT	
12	RB1-5905-000		1	COVER, EDGE	
13	RB1-5906-020		1	LEVER, RELEASE	
14	RB1-9177-020	N	1	FRAME, FIXING	
15	RB1-9179-000		1	ROLLER, PRESSURE	
16	RB1-5915-000		1	GUIDE, DELIVERY, LOWER	
17	RB1-5916-000		1	RETAINER, SENSOR	
18	RB1-9181-000		1	ROLLER, PAPER DELIVERY, FU	
19	RB1-9186-000		1	LEAF, GROUNDING	
20	RG5-2799-000		1	GUIDE ASS'Y, ENTRANCE	
21	RG5-2803-080		1	FIXING FILM ASS'Y	
22	RG5-1704-000		1	DELIVERY ASS'Y	
23	RB1-3108-000		2	SPRING, TORSION	
24	RB1-3107-000		1	ROLLER	
25	RB1-5919-000		1	ROLLER	
26	RS5-0978-000		1	GEAR, 16T/17T	
27	RB1-3106-050		1	GUIDE, DELIVERY, UPPER	
28	RS5-0636-000		1	GEAR, 16T	
29	RS5-0637-000		1	GEAR, 24T	
30	RS5-2642-000		2	SPRING, COMPRESSION	
31	RS5-2643-000		2	SUS	
32	WT2-5056-000		2	CLIP, CABLE	
33	RB1-9183-000		1	PIN, PRESSURE, RIGHT	
34	XB2-8300-809		2	SCREW, W/WASHER, M3X8	

FIGURE 26 RIGHT COVER

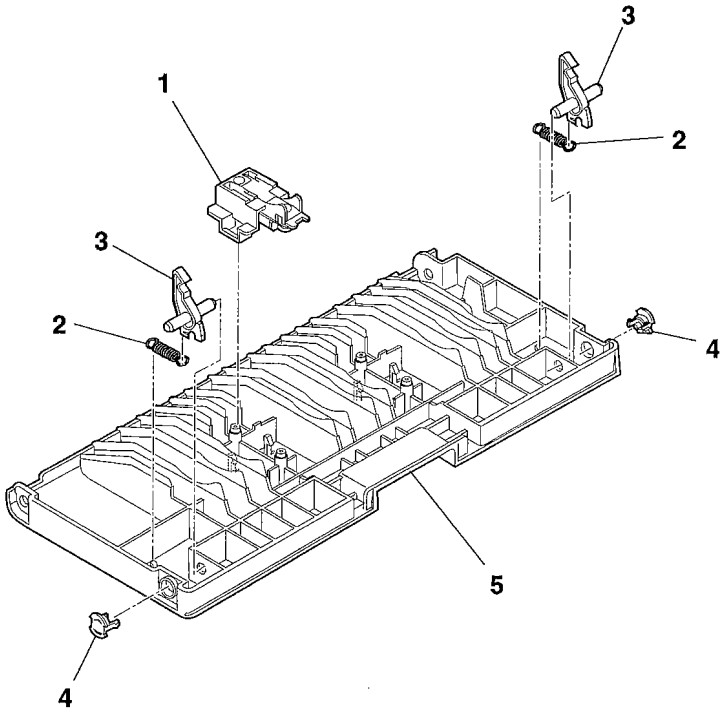


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
26 - 1	HG5-0128-000		1	ROLLER GUIDE UNIT	
2	HS5-2020-000		2	SPRING	
3	HB1-0554-000		2	LEVER, LOCK	
4	HS1-1073-000		2	STOPPER, SHAFT	
5	HB1-2379-000		1	COVER, RIGHT	

FIGURE 27 DRIVE GEARS

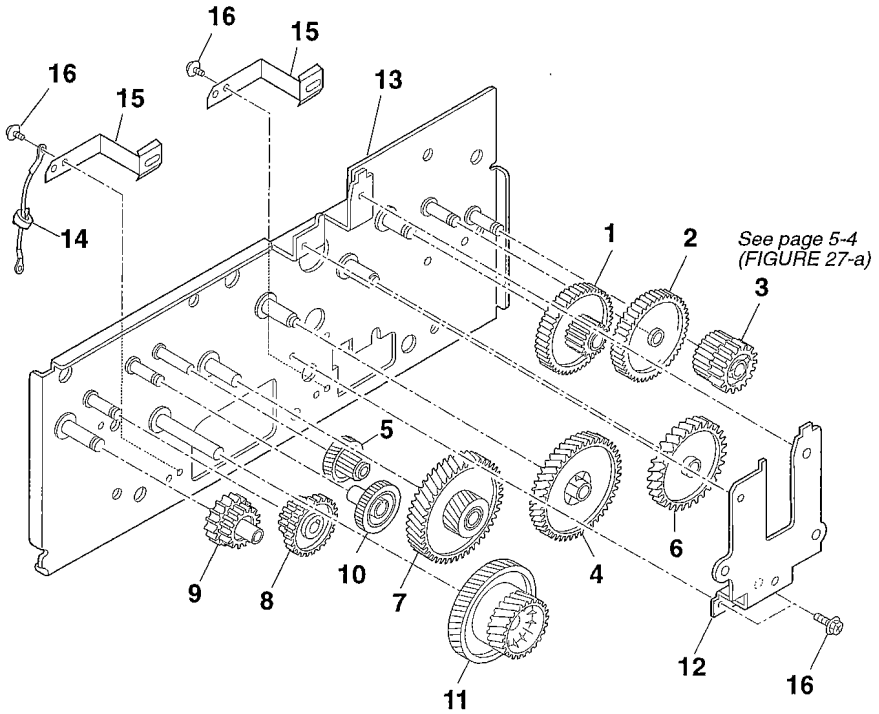


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
27 - 1	RS5-0660-000		1	GEAR, 55T/19T	
2	RS5-0661-000		1	GEAR, 77T	
3	RS5-0662-000		1	GEAR, 36T/18T	
4	RS5-0979-000		1	GEAR, 66T/31T	
5	RS5-0653-000		1	GEAR, 100T/16T	
6	RS5-0980-000		1	GEAR, 60T/32T	
7	RS5-0651-000		1	GEAR, 81T/36T	
8	RS5-0655-000		1	GEAR, 51T/17T	
9	RS5-0656-000		1	GEAR, 25T/19T	
10	RS5-0654-020		1	GEAR, 43T	
11	RS5-0652-000		1	GEAR, 100T/38T	
12	HB1-2362-000		1	PLATE, HOLDER	
13	NPN		1	MOUNT, GEARS	
14	HH2-2714-000		1	WIRE, GROUNDING	
15	HB1-2363-000		2	PLATE, GROUNDING	
16	XA9-0686-000		4	SCREW, M3x6	

FIGURE 28 PAPER GUIDE ROLLER & TONER SENSOR

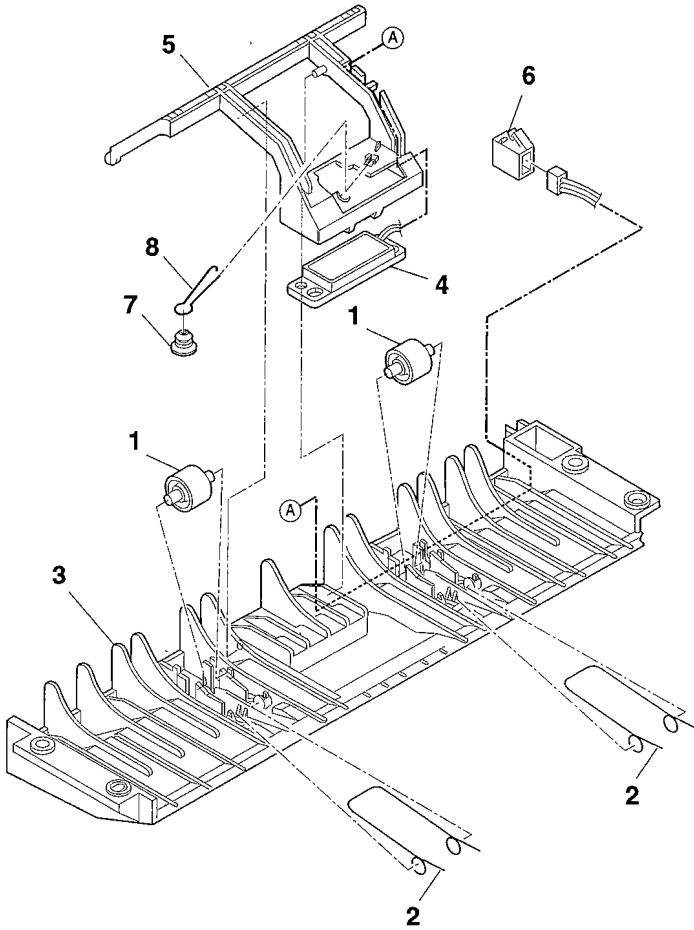


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
28 - 1	HS5-6002-000		2	ROLLER, PAPER GUIDE	
2	HS5-2018-000		2	SPRING, PRESSURE	
3	HB1-2375-000		1	GUIDE, PAPER FEED	
4	HH7-2221-000		1	TONER SENSOR UNIT	
5	HB1-2376-040		1	HOLDER, TONER SENSOR	
6	VS1-5057-003		1	CONNECTOR, 3P	
7	HB1-2388-000		1	SUPPORT, SPRING	
8	HS5-2106-000		1	SPRING, TONER SENSOR	

FIGURE 29 TRANSFER CHARGING ROLLER

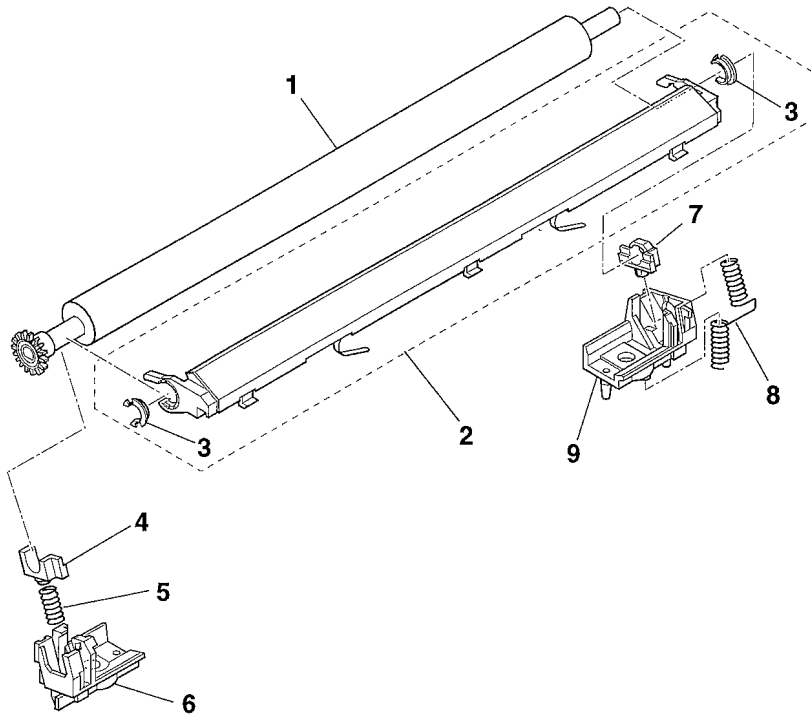


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
29 - 1	RF5-0596-000		1	ROLLER, TRANSFER	
2	RG5-1706-020		1	TRANSFER, GUIDE ASSY	
3	RB1-3073-000		2	BUSHING	
4	RB1-3076-000		1	BUSHING, LEFT	
5	RS5-2222-000		1	SPRING, COMPRESSION	
6	RB1-3075-000		1	MOUNT, TRANSFER, LEFT	
7	RB1-3078-000		1	BUSHING, RIGHT	
8	RS5-2221-000		1	SPRING, TORSION	
9	RB1-3077-000		1	MOUNT, TRANSFER, RIGHT	

FIGURE 30 LASER / SCANNER ASS'Y

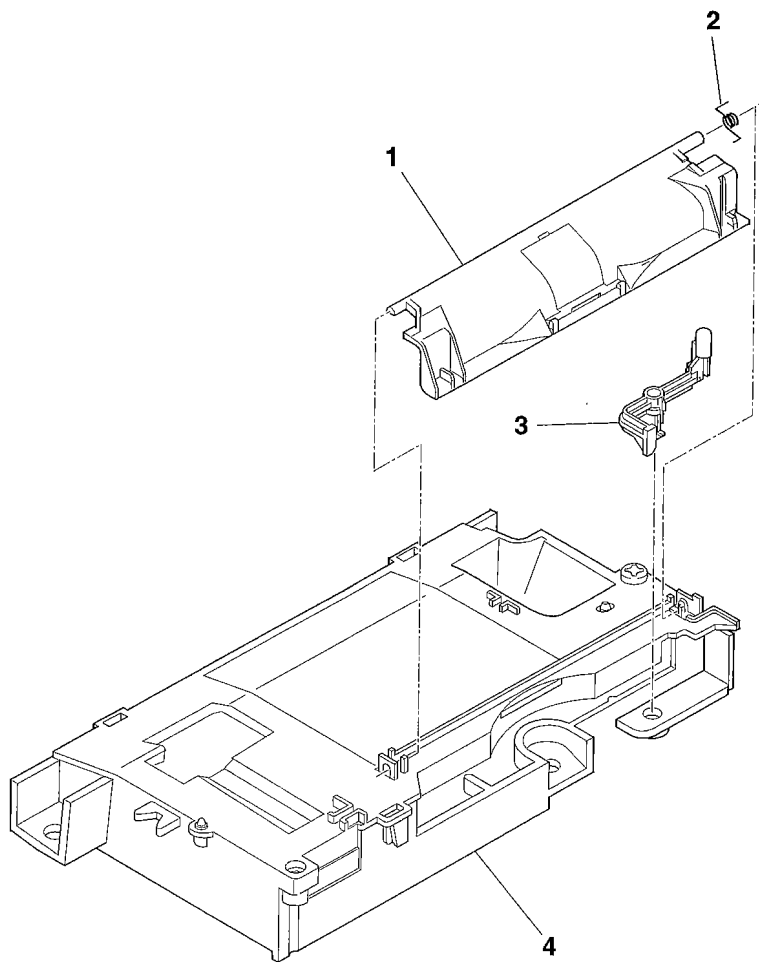


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
30 - 1	RB1-3016-030		1	SHUTTER, LASER	
2	RS5-2238-000		1	SPRING, TORSION	
3	RB1-6307-000		1	ARM, SHUTTER	
4	NPN		1	LASER/SCANNER UNIT	

FIGURE 31 MULTIPAPER FEEDER ASS'Y

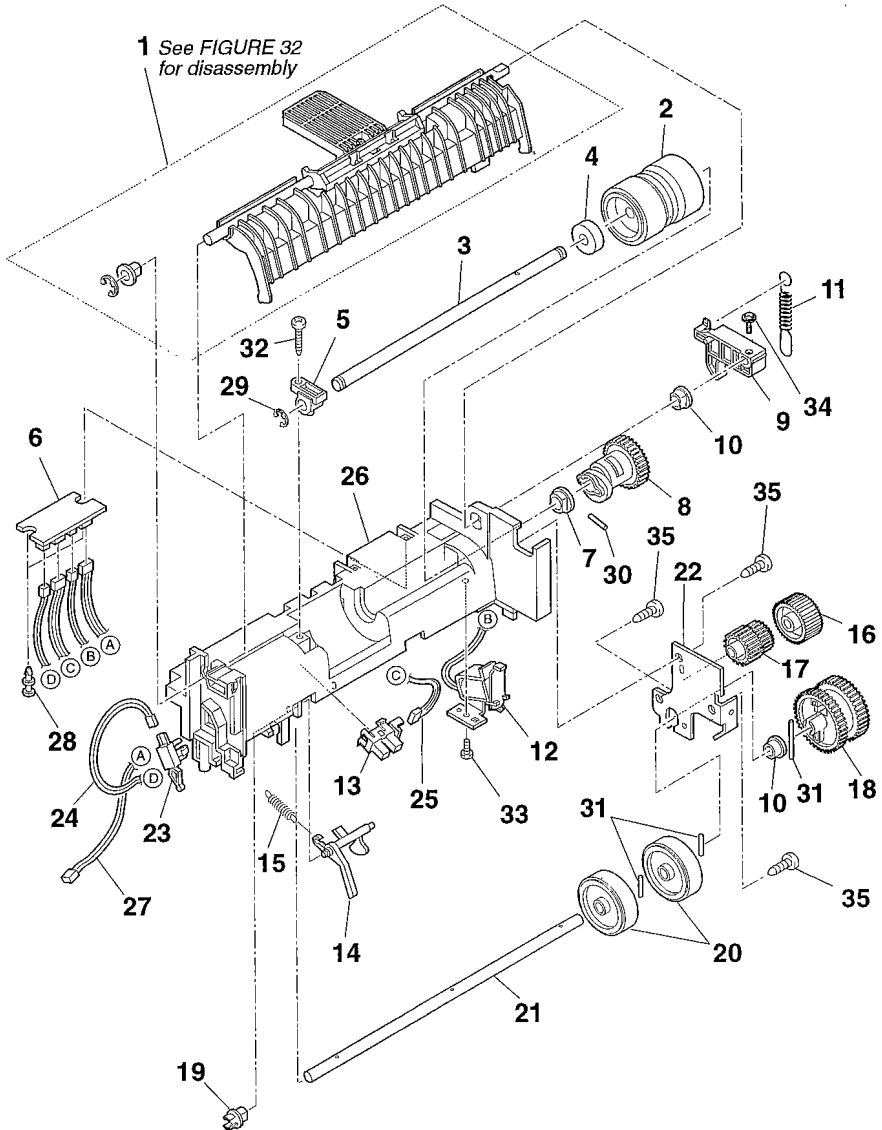


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
31 - 1	HG5-0927-000		1	SEPARATION ASS'Y	
2	HB1-1861-000		1	ROLLER, PICKUP	
3	HB1-2391-000		1	SHAFT, PICKUP ROLLER	
4	HB1-1862-000		1	CLUCH	
5	HS5-1001-000		1	BUSHING	
6	HG5-0929-000		1	CONNECTOR BOARD ASS'Y	
7	FS1-1156-000		1	BUSHING	
8	HB1-2398-000		1	GEAR, CAM	
9	HB1-0547-000		1	LEVER, LIFTING	
10	FS1-1205-000		2	BUSHING	
11	HS5-2026-000		1	SPRING	
12	HH7-2217-000		1	SOLENOID	
13	WG8-5362-000		1	IC, TLP1241 PHOTO INTERRUPTER	
14	HB1-2394-000		1	ARM, PAPER PICKUP SENSOR	
15	HS5-2097-000		1	SPRING	
16	HS5-0175-000		1	GEAR, 29T	
17	HS5-0174-000		1	GEAR, 21T/23T	
18	HS5-0173-000		1	GEAR, 38T	
19	HS5-1049-000		1	BUSHING	
20	HB1-0527-000		2	ROLLER, FEED	
21	HB1-2393-000		1	SHAFT, FEED ROLLER	
22	HF5-0222-000		1	HOLDER, GEARS	
23	WC4-5052-000		1	MICRO SWITCH	
24	HH2-2649-000		1	CABLE WITH CONNECTOR, 2P	
25	HH2-2650-000		1	CABLE WITH CONNECTOR, 3P	
26	HB1-2390-000	N	1	FRAME, MULTI PAPER FEEDER	
27	HH2-2651-000		1	CABLE WITH CONNECTOR, 3P	
28	VT2-0014-006		2	SPACER, PCB	
29	HA9-0033-000		1	RETAINING RING (E-TYPE)	
30	XD3-2200-122		1	PIN, PARALLEL, 2X12	
31	XD3-1200-202		3	SPRING PIN	
32	XB4-7401-209		1	SCREW, BINDING HEAD, SELF-TPG	
33	XB4-7300-809		1	SCREW, TAP, BINDING HEAD, M3X8	
34	XB6-7300-607		1	SCREW, TP, M3x6	
35	XB4-7400-809		3	SCREW, TAP, BINDING HEAD, M4X8	

FIGURE 32 SEPARATION ASS'Y

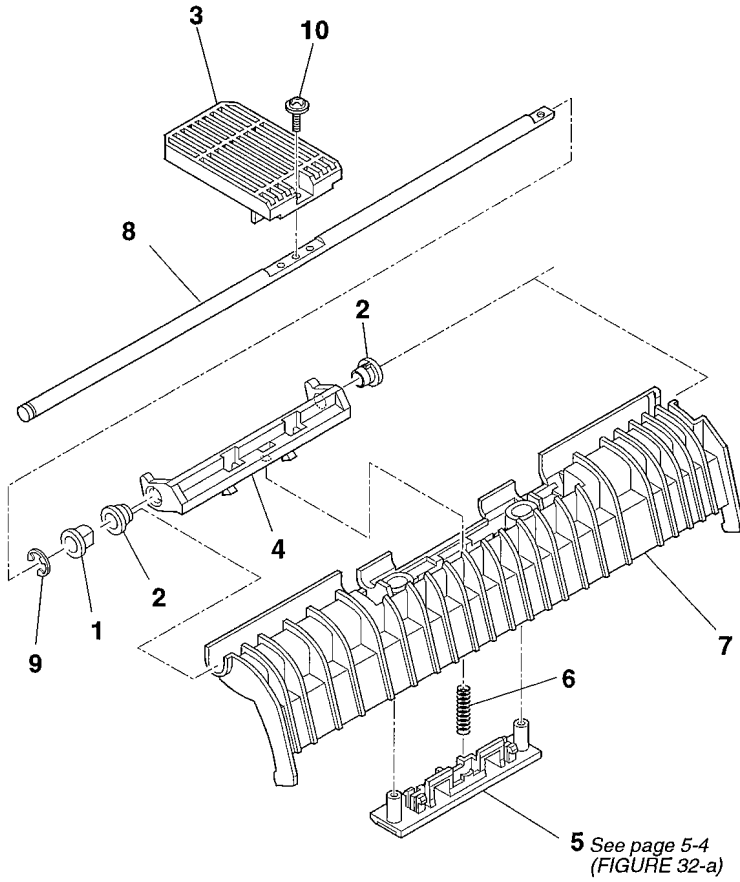


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
32 - 1	FS1-1205-000		1	BUSHING	
2	HS1-1036-000		2	BUSHING	
3	HB1-0548-000		1	ARM, LIFTING	
4	HB1-0546-000		1	LEVER, SEPARATION	
5	HB1-0542-020		1	PAD, SEPARATION, RUBBER	
6	HS5-2019-020		1	SPRING, SEPARATION	
7	HB1-0543-000		1	PLATE, SEPARATION	
8	HB1-2392-000		1	SHAFT, LIFTING	
9	HA9-0033-000		1	RETAINING RING (E-TYPE)	
10	XB6-7300-607		1	SCREW, TP, M3x6	

FIGURE 33 PCNT & PAPER SENSOR BOARD ASS'Y

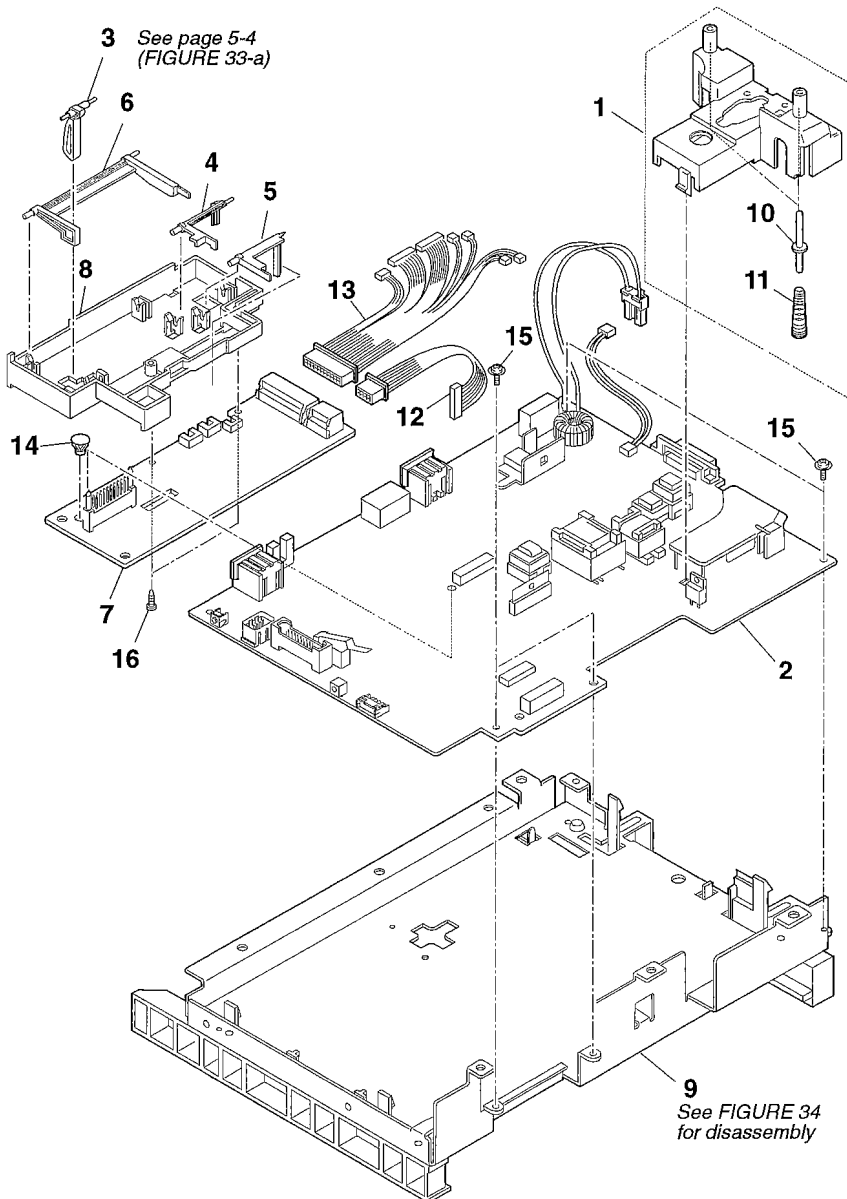


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
33 - 1	HG5-0935-000		1	HVT CONNECTOR ASS'Y	
2	HG5-0931-000		1	PCNT BOARD ASS'Y	
3	HB1-0524-000		1	LEVER, SENSOR	
4	HB1-0526-000		1	ARM, DETECT, PAPER SIZE (A)	
5	HB1-0525-000		1	ARM, DETECT, PAPER SIZE (B)	
6	HB1-0523-000		1	ARM, DETECT, PAPER	
7	HG5-0940-000		1	PAPER SENSOR BOARD ASS'Y	
8	HB1-0522-020		1	HOLDER, ARMS, SENSOR	
9	HG5-0936-000		1	PCNT COVER ASS'Y	
10	RB1-3163-000		2	PIN, CONTACT	
11	RS5-2231-000		2	SPRING	
12	HH2-2643-000		1	CABLE WITH CONNECTOR, 10P	
13	HH2-2644-000		1	CABLE ASSEMBLY	
14	VT2-5021-005		1	SPACER	
15	XB6-7300-607		4	SCREW, TP, M3x6	
16	XB4-7300-809		2	SCREW, TAP, BINDING HEAD, M3X8	

FIGURE 34 PCNT COVER

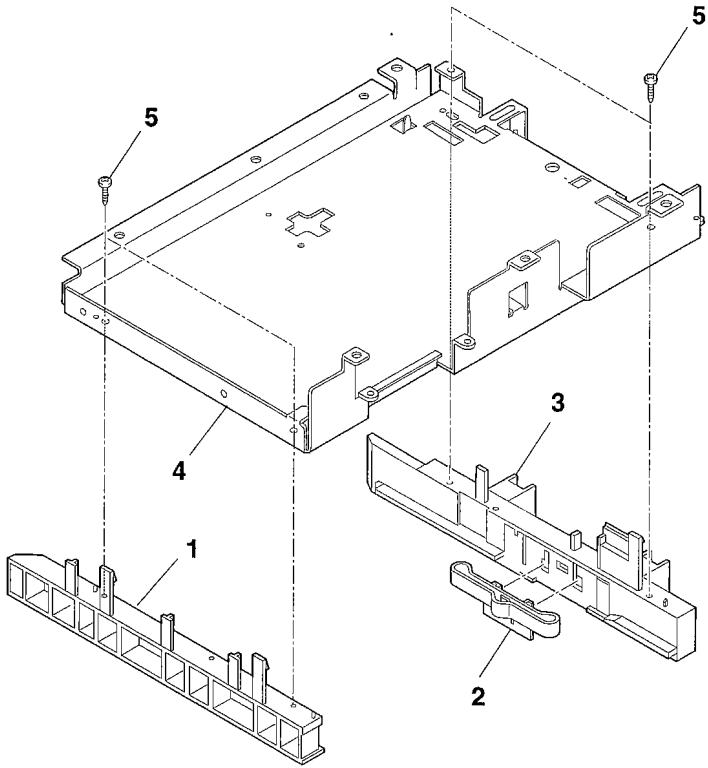


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
34 - 1	HB1-0517-020		1	GUIDE, CASSETTE (R)	
2	RB1-3151-000		1	SPRING, CASSETTE SIDE	
3	HB1-2246-030		1	GUIDE, CASSETTE (L)	
4	NPN		1	COVER, SHIELD (PCNT)	
5	XB4-7300-809		4	SCREW, TAP, BINDING HEAD, M3X8	

FIGURE 35 PAPER FEED GUIDE

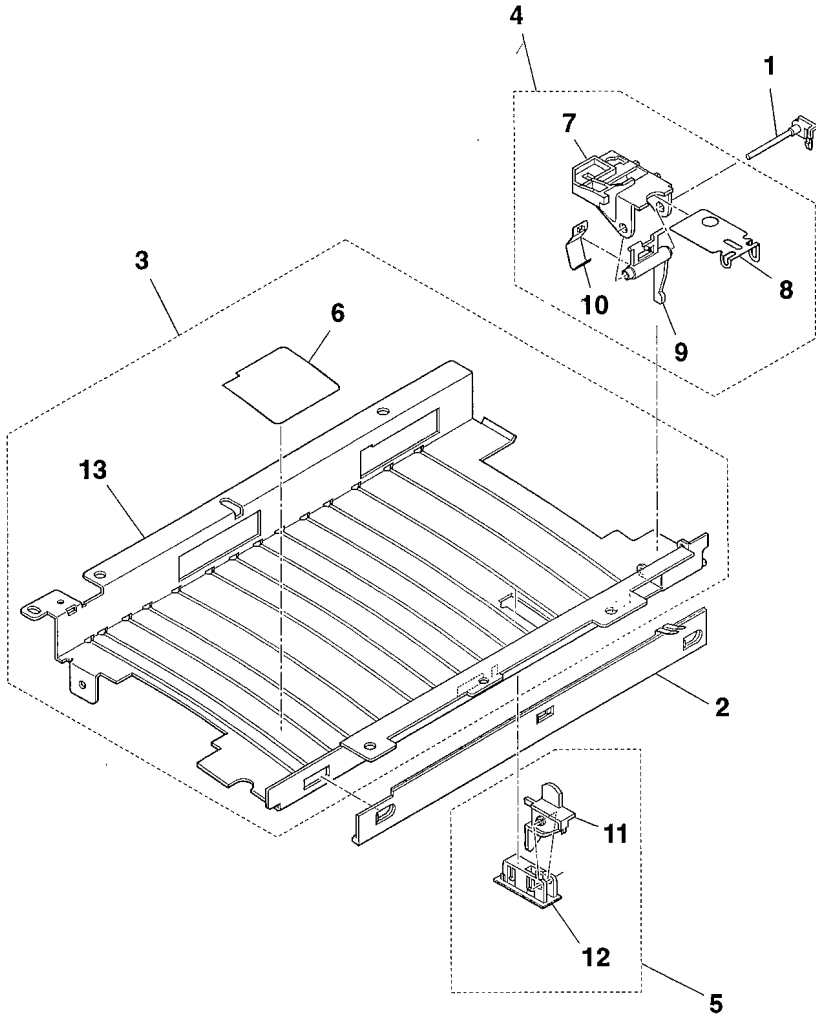


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
35 - 1	RB1-3079-000		1	SHAFT, SWITCH CAM	
2	RF5-0584-000		1	ELIMINATOR, STATIC CHARGE	
3	RF5-0600-060	N	1	GUIDE, FEEDER	
4	RG5-0672-030		1	CAM ASS'Y SWITCH	
5	RG5-0710-000		1	SENSOR ASSY	
6	RB9-0108-000		1	SHEET, RIGHT.PET(R)	
7	RB1-3063-020		1	CAM, SWITCH	
8	RB1-3064-000		1	SHUTTER, SWITCH	
9	RB1-3069-020		1	LEVER, CRG SWITCH	
10	RB1-3074-000		1	SPRING, LEAF	
11	RB1-3067-000		1	LEVER, SENSOR	
12	RB1-3068-000		1	HOLDER, SENSOR	
13	NPN		1	FRAME, GUIDE, FEEDER	

FIGURE 36 SCNT BOARD ASS'Y

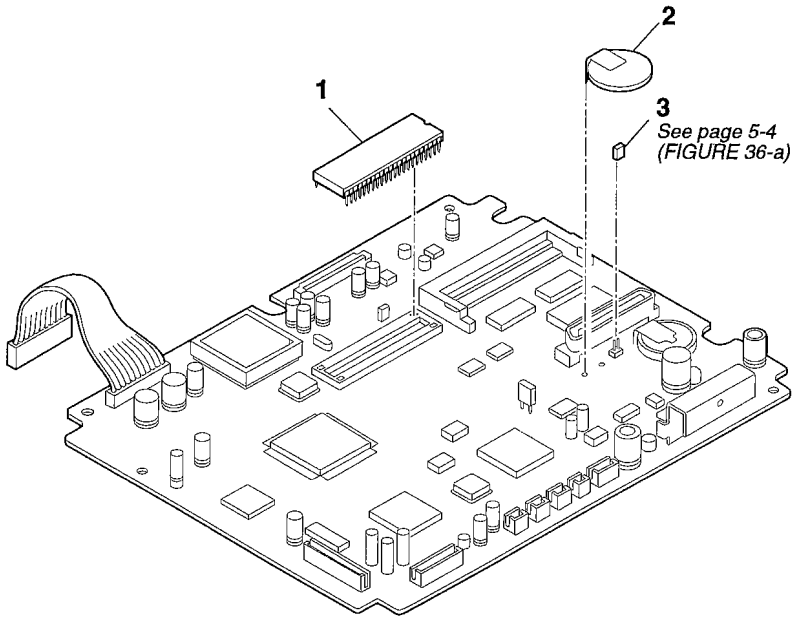


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
36 - 1	HH4-2696-000		1	IC, UPD23C8000XCZ, MASK-ROM	EC UK GER FRN AUS
	HH4-3095-000		1	IC, UPD23C8000XCZ, MASK-ROM	AE
2	WK1-5117-000		1	BATTERY, LITHIUM, CR2450THE	
3	WS1-5397-000	N	1	PLUG, JUMPER	

FIGURE 37 FUSE, POWER SUPPLY

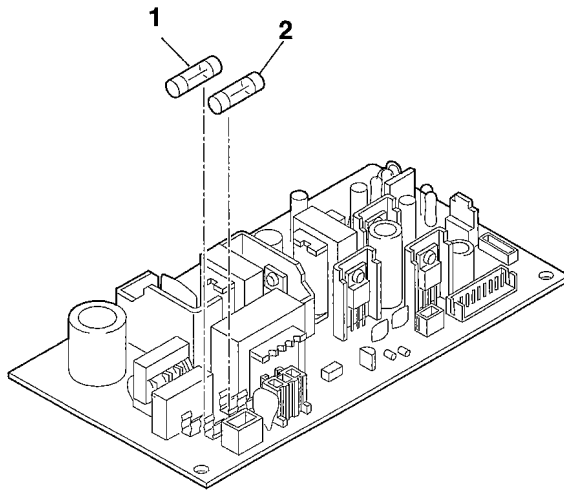


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
37 - 1	HY7-2660-000		1	FUSE, 250V, 2.5A	
2	HY7-2661-000		1	FUSE, 250V, 4.0A	

FIGURE 38 SIDE CASSETTE

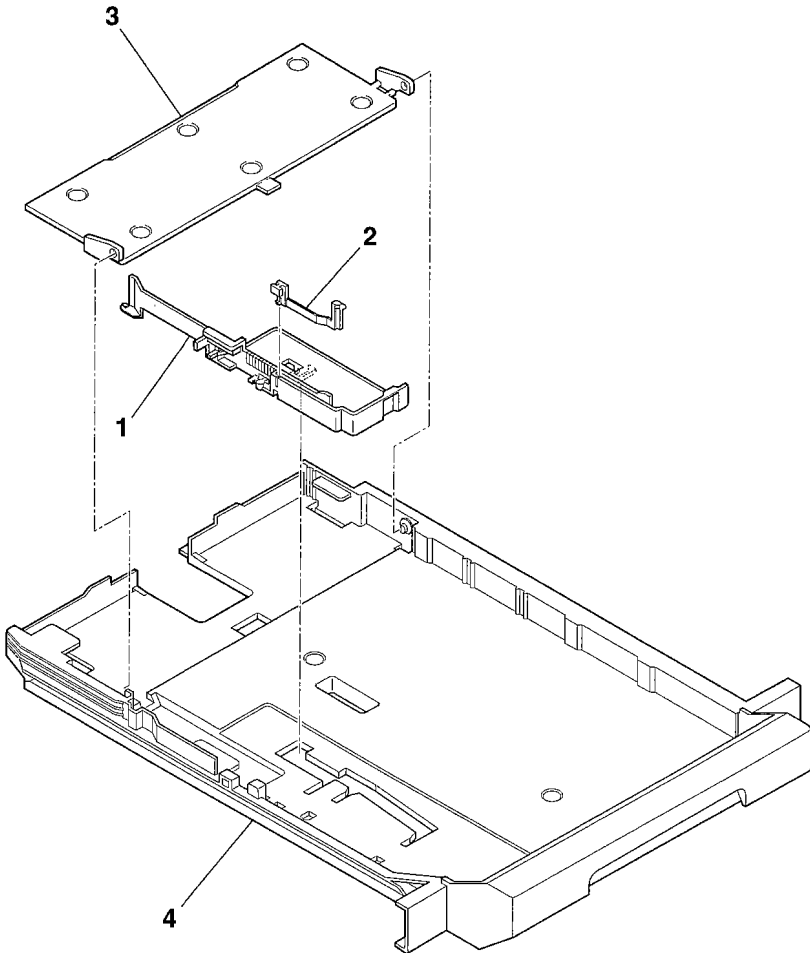


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
38 - 1	HB1-0558-000		1	PLATE, LIMIT	
2	HB1-0559-000		1	GUIDE, SIDE, CASSETTE	
3	HB1-0557-000		1	PLATE, PAPER LIFTING	
4	HB1-0556-050	N	1	BODY, CASSETTE	

FIGURE 39 FEEDER (1)

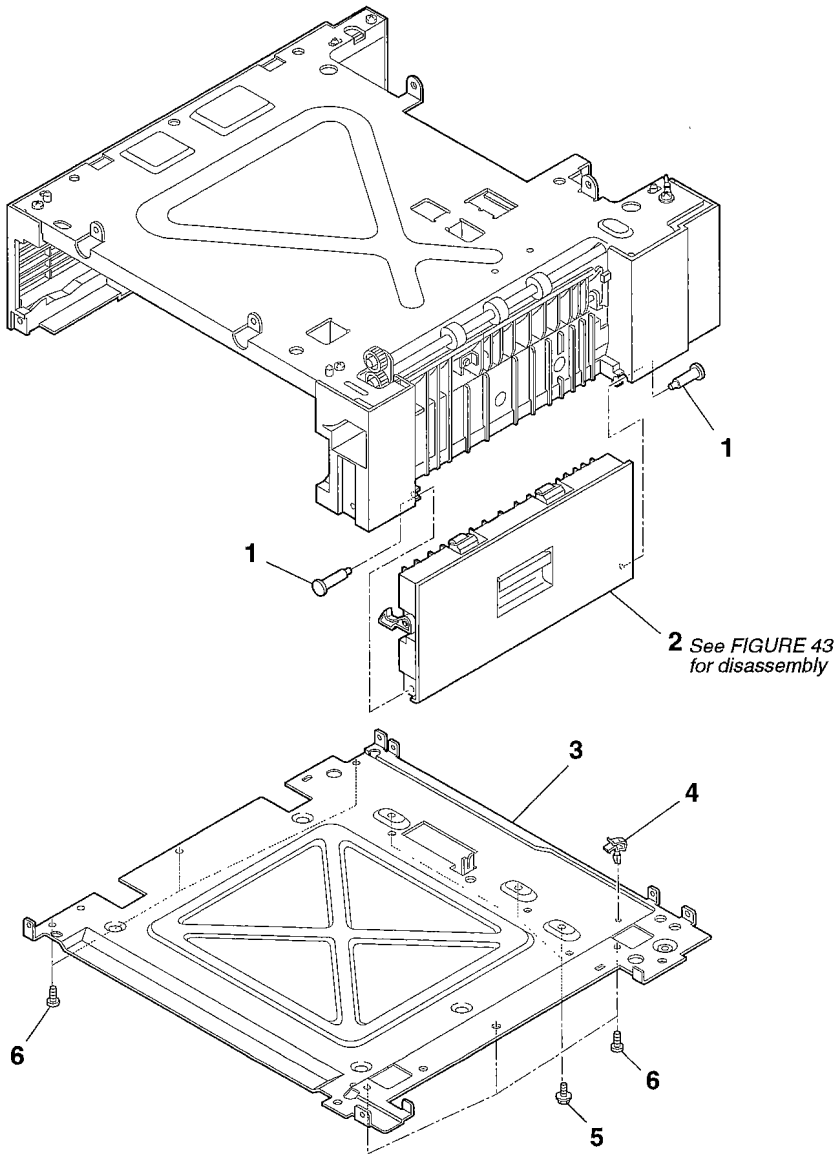


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
39 - 1	HB1-2487-000	N	2	PIN, FEEDER RIGHT COVER	
2	HG5-0969-000		1	FEEDER RIGHT COVER ASS'Y	
3	HB1-2455-000		1	COVER, BOTTOM FEEDER	
4	WT2-0495-000		1	CLAMP, CABLE	
5	XA9-0686-000		3	SCREW, M3x6	
6	XB4-7400-809		6	SCREW, TAP, BINDING HEAD, M4X8	

FIGURE 40 FEEDER (2)

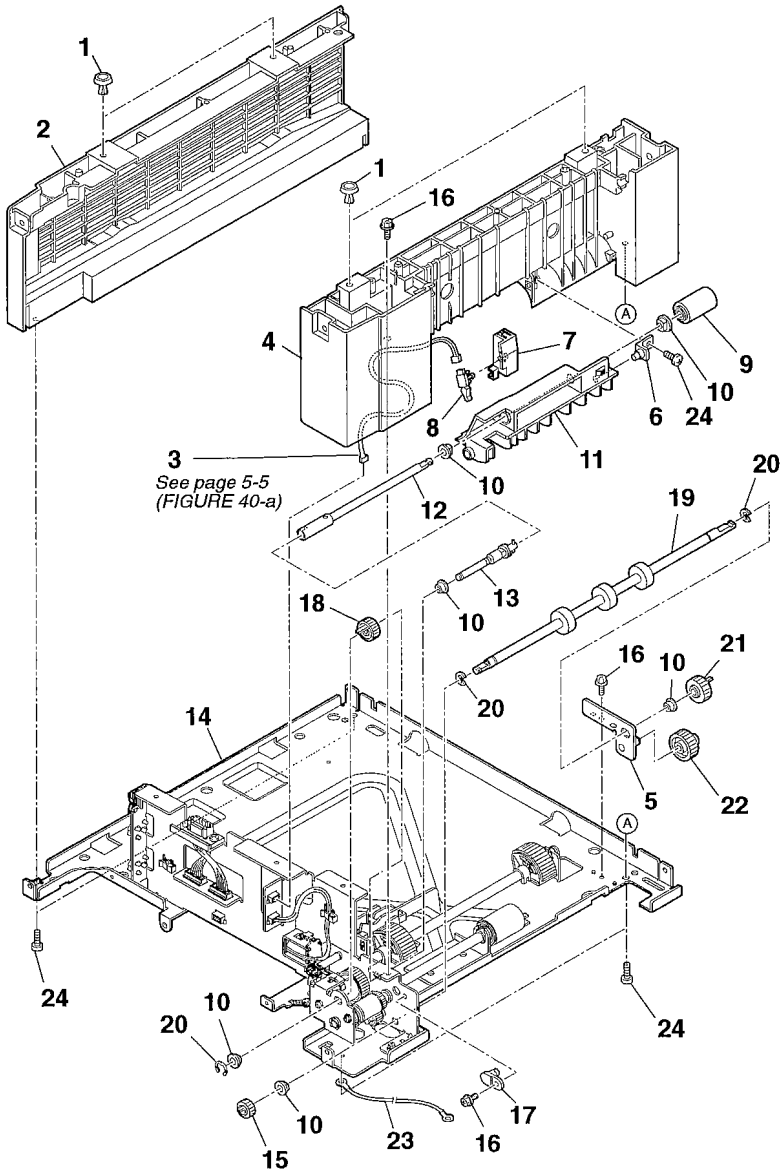


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
40 - 1	HB1-2485-000		4	FOOT, RUBBER	
2	HB1-2453-000		1	GUIDE, CASSETTE, LEFT	
3	HH2-2647-000		1	CABLE WITH CONNECTOR, 2P	
4	HB1-2452-000		1	GUIDE, CASSETTE, RIGHT	
5	HF5-0227-000		1	HOLDER, PICKUP ROLLER	
6	HB1-2461-000		1	PIN, SUPPORT	
7	HB1-2467-000		1	HOLDER, MICRO SWITCH	
8	WC4-5052-000		1	MICRO SWITCH	
9	HB1-2470-000		1	ROLLER, SEPARATION	
10	HS5-1050-000		6	BUSHING	
11	HB1-2471-000		1	HOLDER, SEPARATION ROLLER	
12	HF5-0225-000		1	SHAFT, SEPARATION ROLLER	
13	HF5-0228-000		1	SHAFT, JOINT	
14	NPN		1	FRAME, FEEDER	
15	HS5-0177-000		1	GEAR, 19T	
16	XA9-0686-000		3	SCREW, M3x6	
17	HB1-2484-000		1	PLATE, PIN, INSULATING	
18	HS5-0184-000		1	GEAR, 23T	
19	HB1-2472-000		1	ROLLER, PICKUP	
20	XD2-1100-502		3	RETAINING RING (E-TYPE)	
21	HS5-0176-000		1	GEAR, 19T	
22	HS5-0179-000		1	GEAR, 23T	
23	HH2-2712-000		1	WIRE, GROUNDING	
24	XB4-7400-809		5	SCREW, TAP, BINDING HEAD, M4X8	

FIGURE 41 FEEDER (3)

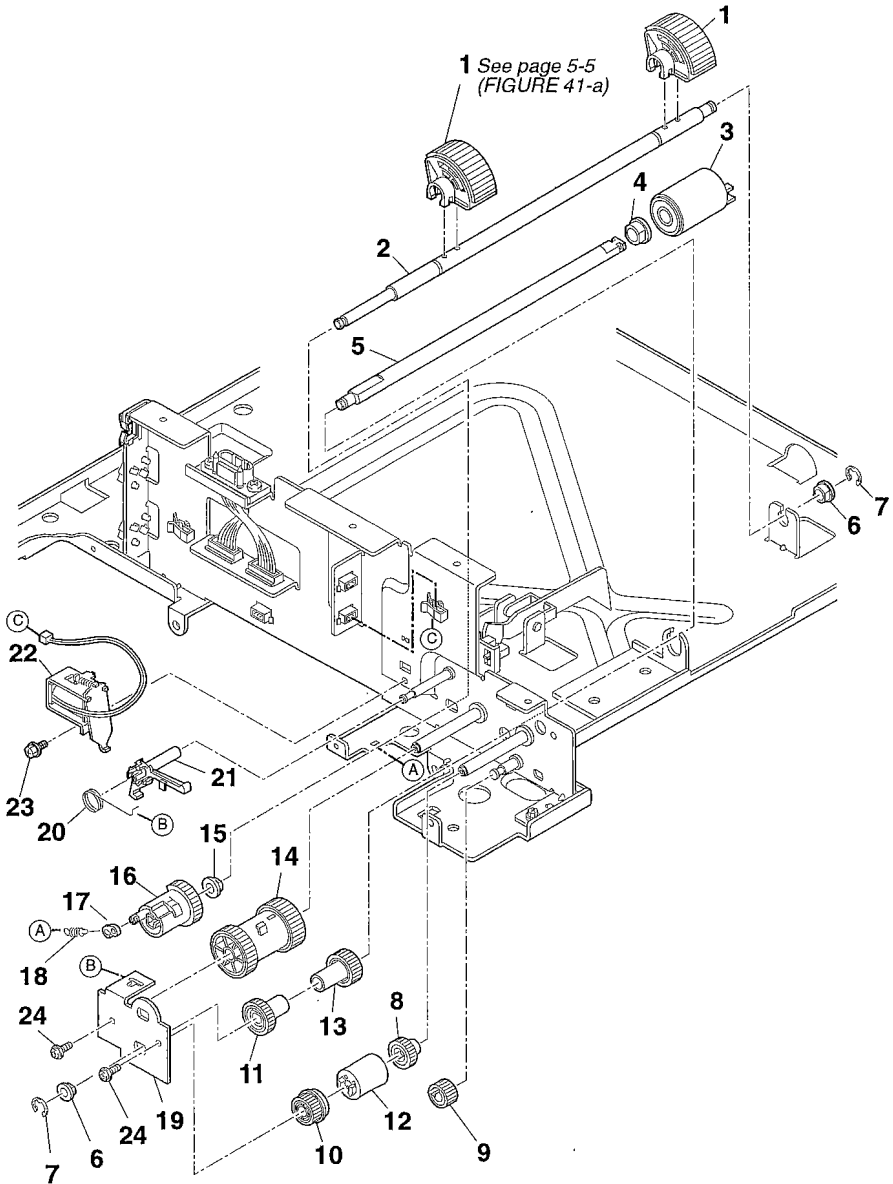


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
41 - 1	HB1-2450-000		2	ROLLER, PICKUP	
2	HB1-2457-000		1	SHAFT, PICKUP ROLLER	
3	HB1-2451-000		1	ROLLER, FEED	
4	HS5-1053-000		1	BUSHING	
5	HB1-2458-000		1	SHAFT, FEED ROLLER	
6	HS5-1050-000		2	BUSHING	
7	XD2-1100-502		2	RETAINING RING (E-TYPE)	
8	HS5-0183-000		1	GEAR, 18T	
9	HS5-0178-000		1	GEAR, 15T	
10	HS5-0182-000		1	GEAR, 20T	
11	HS5-0181-000		1	GEAR, 22T	
12	HB1-2462-000		1	TORQUE LIMITER	
13	HS5-0180-000		1	GEAR, 22T	
14	HB1-2456-000		1	CLUTCH	
15	HS5-1051-000		1	BUSHING	
16	HB1-2460-000		1	GEAR, 23T	
17	RB1-2190-000		1	COLLAR, SPRING	
18	HS5-2101-000		1	SPRING	
19	HB1-2459-000	N	1	PLATE, GEAR, SUPPORT	
20	HB1-2465-000		1	SPRING	
21	HB1-2463-000		1	LEVER, CLUTCH	
22	HH7-2218-000		1	SOLENOID, PICKUP	
23	XA9-0686-000		1	SCREW, M3x6	
24	XB6-7300-607		2	SCREW, TP, M3x6	

FIGURE 42 FEEDER (4)

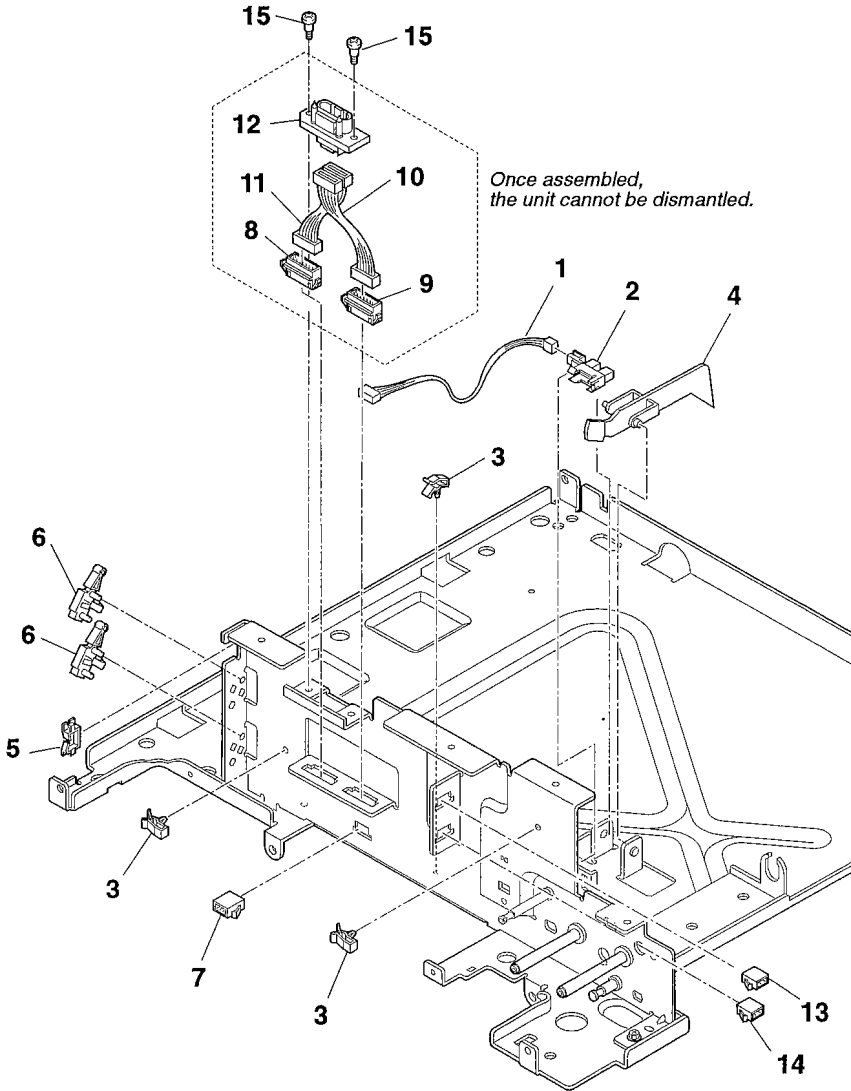


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
42 - 1	HH2-2648-000		1	CABLE WITH CONNECTOR, 3P	
2	WG8-5210-000		1	IC, TLP1240 PHOTOINTERRUPTER	
3	WT2-0495-000		3	CLAMP, CABLE	
4	HB1-2464-000		1	ARM, PAPER DETECTION	
5	WT2-0204-010		1	CLIP, CABLE	
6	WC4-5052-000		2	MICRO SWITCH	
7	VS1-5057-003		1	CONNECTOR, 3P	
8	VS1-5057-007		1	CONNECTOR, 7P	
9	VS1-5352-007		1	CONNECTOR, 7P	
10	HH2-2667-000		1	CABLE WITH CONNECTOR, 7P	
11	HH2-2668-000		1	CABLE WITH CONNECTOR, 7P	
12	WS6-5092-000		1	CONNECTOR, 14P, MALE	
13	VS1-5352-002		1	CONNECTOR, SNAP TIGHT	
14	VS1-5057-002		1	CONNECTOR, 2P	
15	HS5-9011-000		2	SCREW, M3X3.6	

FIGURE 43 FEEDER RIGHT COVER

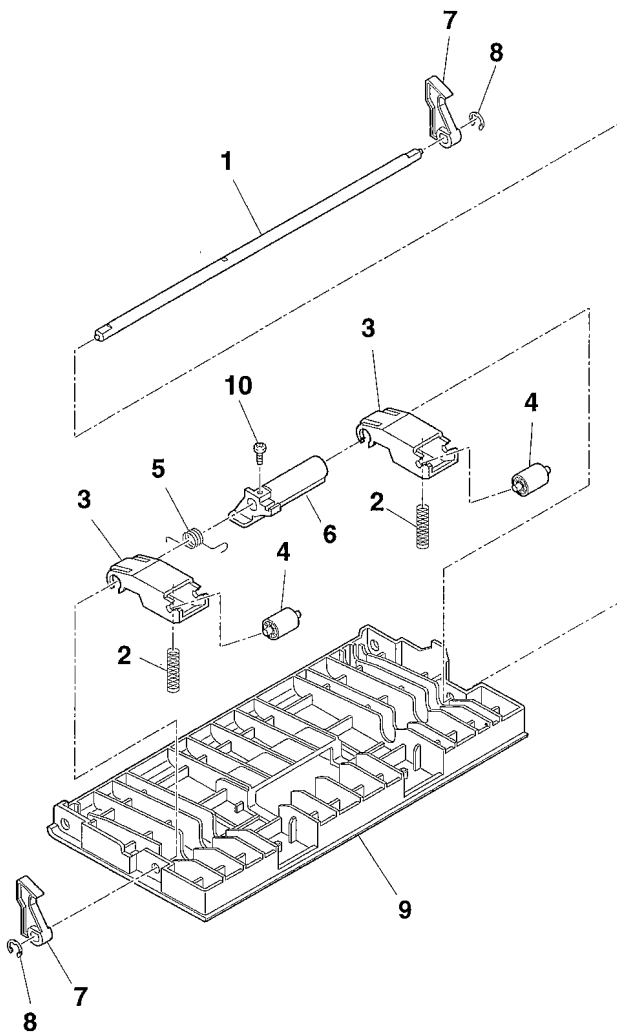


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
43 - 1	HB1-2480-000		1	SHAFT, FEEDER RIGHT COVER	
2	HS5-2102-000		2	SPRING	
3	HB1-2481-000		2	GUIDE, ROLLER	
4	HS5-6030-000		2	ROLLER, FEED	
5	HB1-2483-000		1	SPRING	
6	HB1-2482-000		1	LEVER, LOCK	
7	HB1-2479-000		2	LEVER, LOCK	
8	XD2-1100-322		2	RETAINING RING (E-TYPE)	
9	HB1-2478-000		1	COVER, RIGHT, FEEDER	
10	XB1-2300-607		1	SCREW, BH3X6(S)	

FIGURE 44 FRONT CASSETTE

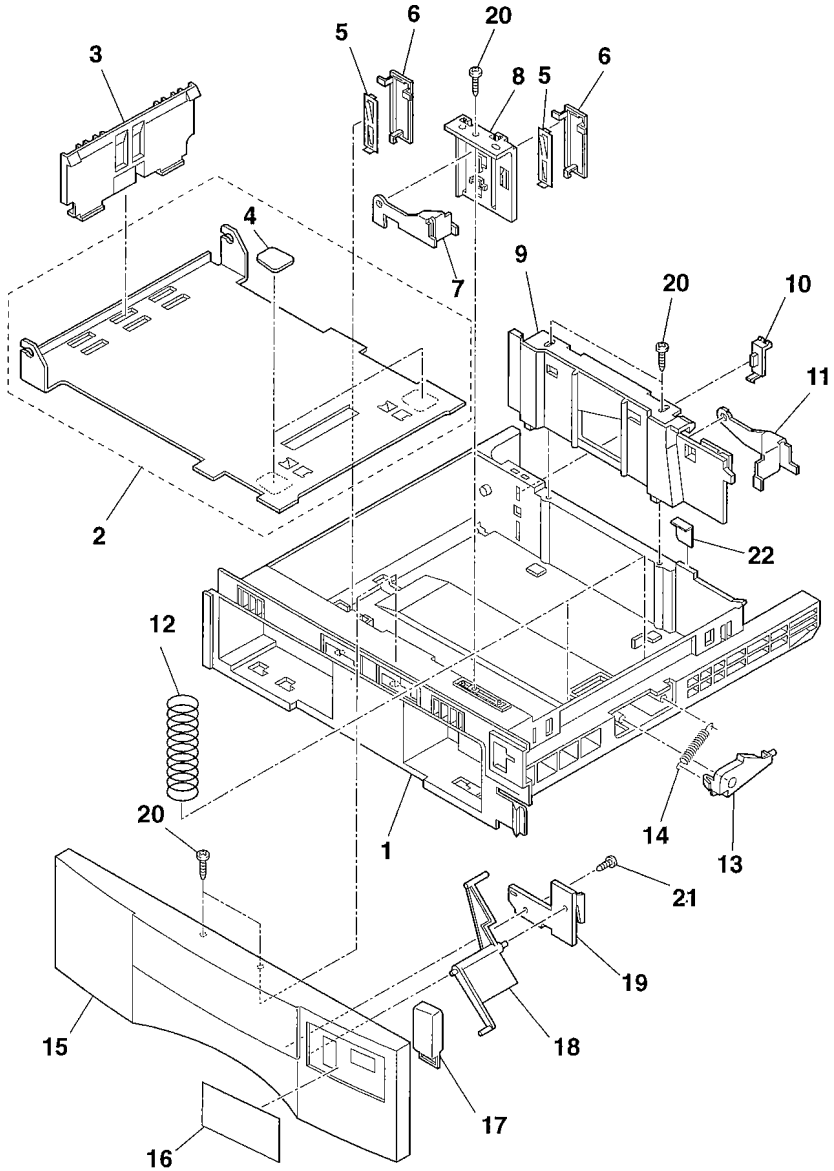


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
44 - 1	HB1-2420-000	N	1	BODY, CASSETTE	
2	HF5-0223-000		1	PLATE, PAPER LIFTING	
3	HB1-2427-000		1	GUIDE, PAPER LENGTH	
4	HB1-2422-000		2	SHEET, FRICTION	
5	HB1-0941-000		2	SPRING, LEAF	
6	HB1-0940-000		2	PLATE, HOLDING	
7	HB1-2423-000		1	CLAW, FRONT	
8	HB1-2425-000		1	HOLDER	
9	HB1-2426-000		1	GUIDE, PAPER WIDTH	
10	HB1-2428-000		1	BLOCK, SIZE	
11	HB1-2424-000		1	CLAW, BACK	
12	HS5-2100-000		2	SPRING	
13	HB1-2429-000		1	ARM, LIFTING	
14	HS5-2099-020		1	SPRING	
15	HB1-2431-000		1	COVER, CASSETTE	
16	HB1-2438-000		1	SHEET, PAPER SIZE, A4	
17	HB1-2434-000		1	PLATE, PAPER QUANTITY DISPLAY	
18	HB1-2433-000		1	ARM, PAPER QUANTITY DISPLAY	
19	HB1-2432-000		1	HOLDER, PAPER QUANTITY DISPLAY	
20	XB4-7401-007		5	SCREW, PAN HEAD SELF-TAPPING	
21	XB4-7400-809		1	SCREW, TAP, BINDING HEAD, M4X8	
22	HB1-2489-000		1	SHEET	

FIGURE 45 FXL-FEEDER 5 PACKAGE CONTENTS

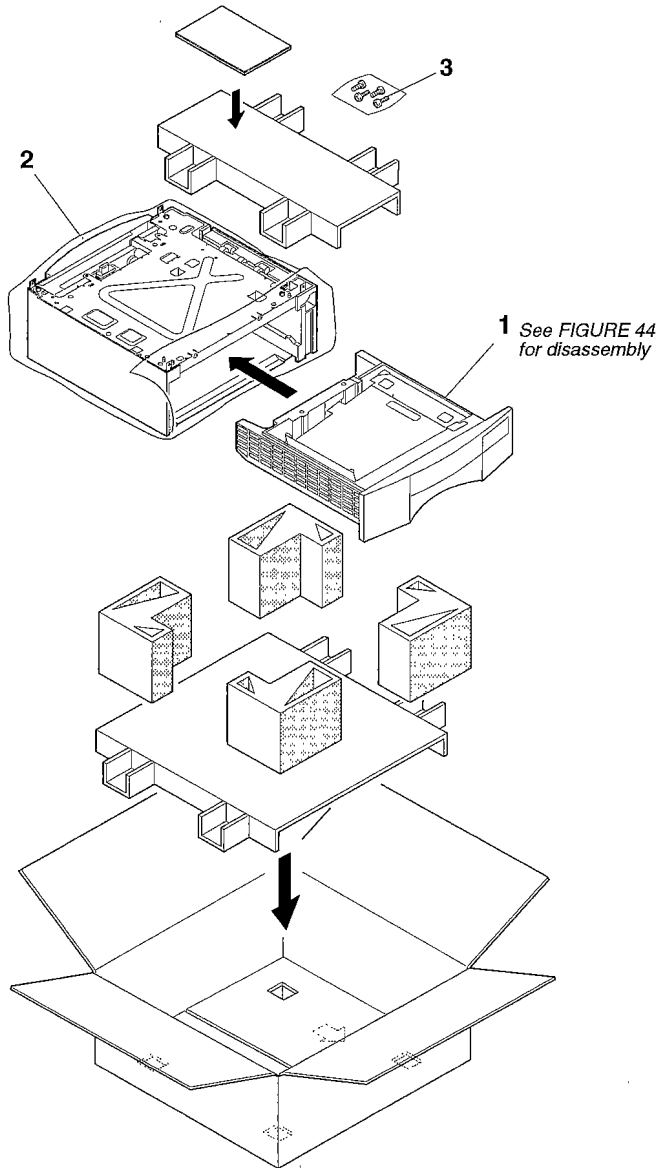


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
45 - 1	NPN		1	FRONT CASSETTE ASS'Y (A4)	
2	NPN		1	F.CASSETTE FEEDER ASS'Y, LOWER	
3	XB6-7300-807		4	SCREW, TP, M3X8	

FIGURE 46 LOWER FEEDER (1)

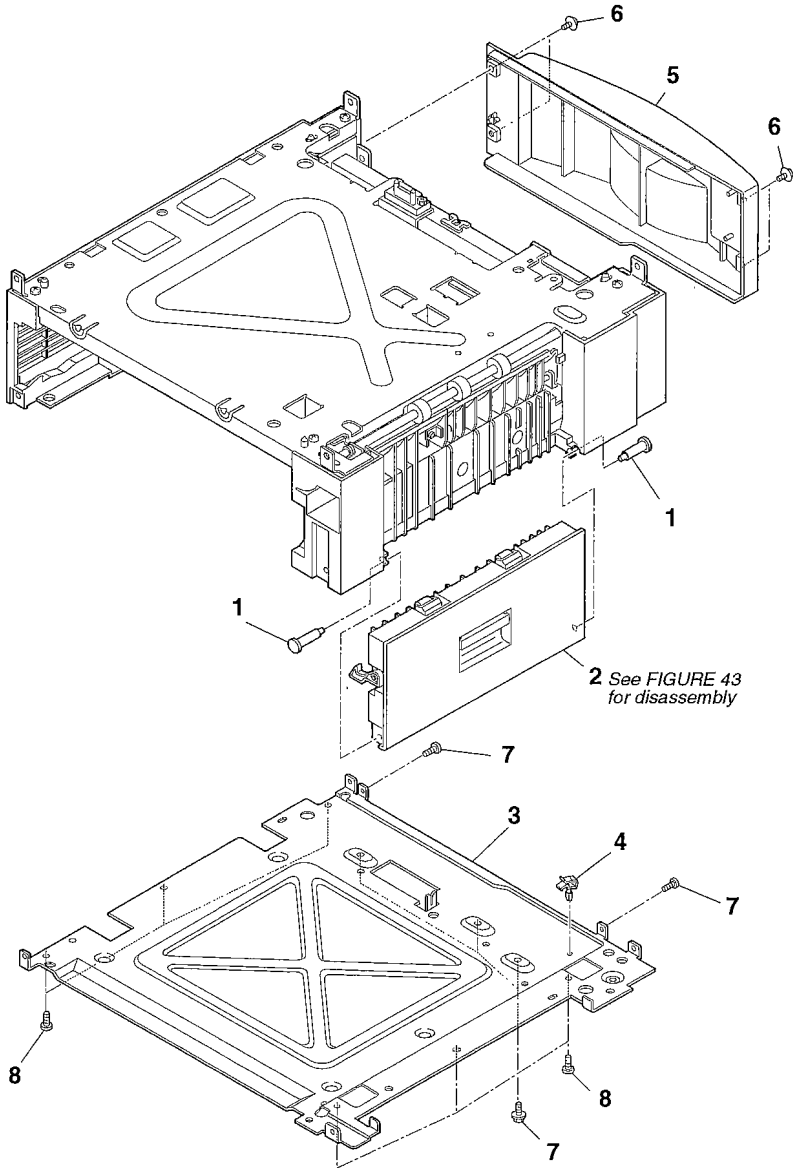


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
46 - 1	HB1-2487-000	N	2	PIN, FEEDER RIGHT COVER	
2	HG5-0969-000		1	FEEDER RIGHT COVER ASS'Y	
3	HB1-2455-000		1	COVER, BOTTOM FEEDER	
4	WT2-0507-000		1	HOLDER, CLIP	
5	HB1-2258-000		1	COVER, FEEDER	
6	XB6-7300-607		4	SCREW, TP, M3x6	
7	XA9-0686-000		5	SCREW, M3x6	
8	XB4-7400-809		6	SCREW, TAP, BINDING HEAD, M4X8	

FIGURE 47 LOWER FEEDER (2)

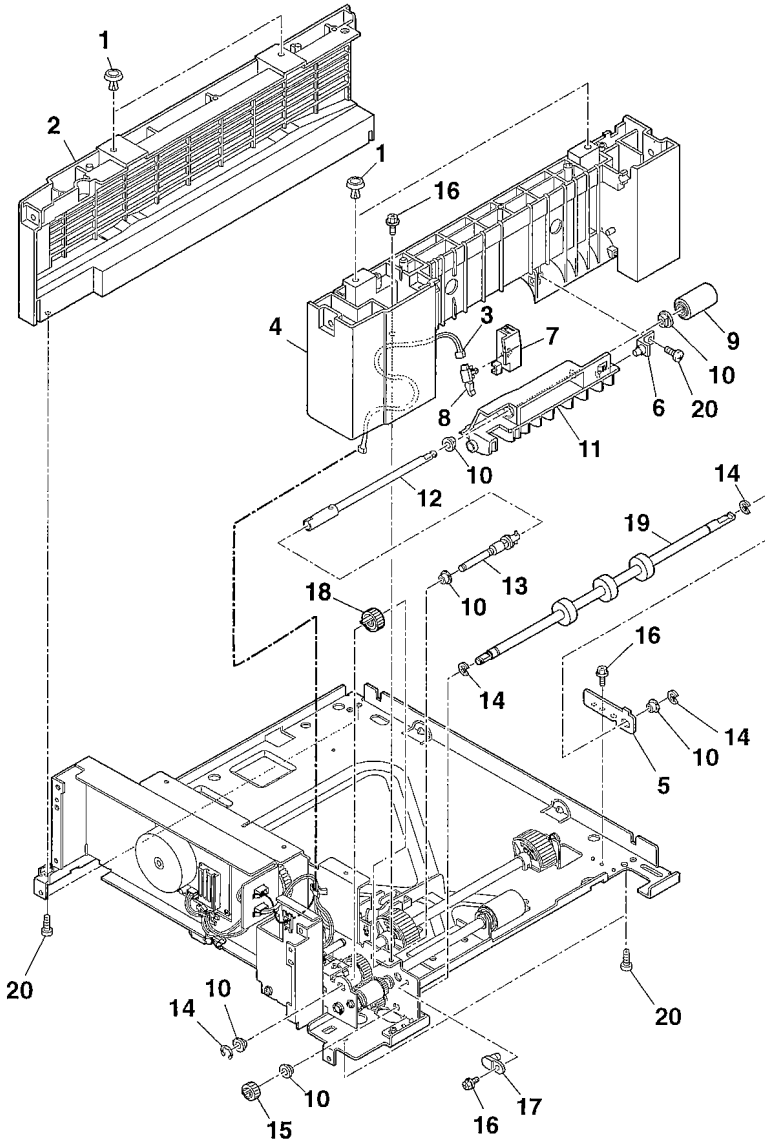


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
47 - 1	HB1-2485-000		4	FOOT, RUBBER	
2	HB1-2453-000		1	GUIDE, CASSETTE, LEFT	
3	HH2-2647-000		1	CABLE WITH CONNECTOR, 2P	
4	HB1-2452-000		1	GUIDE, CASSETTE, RIGHT	
5	HB1-2491-000	N	1	PLATE, SHAFT	
6	HB1-2461-000		1	PIN, SUPPORT	
7	HB1-2467-000		1	HOLDER, MICRO SWITCH	
8	WC4-5052-000		1	MICRO SWITCH	
9	HB1-2470-000		1	ROLLER, SEPARATION	
10	HS5-1050-000		6	BUSHING	
11	HB1-2471-000		1	HOLDER, SEPARATION ROLLER	
12	HF5-0225-000		1	SHAFT, SEPARATION ROLLER	
13	HF5-0228-000		1	SHAFT, JOINT	
14	XD2-1100-502		4	RETAINING RING (E-TYPE)	
15	HS5-0177-000		1	GEAR, 19T	
16	XA9-0686-000		3	SCREW, M3x6	
17	HB1-2484-000		1	PLATE, PIN, INSULATING	
18	HS5-0184-000		1	GEAR, 23T	
19	HB1-2472-000		1	ROLLER, PICKUP	
20	XB4-7400-809		5	SCREW, TAP, BINDING HEAD, M4X8	

FIGURE 48 LOWER FEEDER (3)

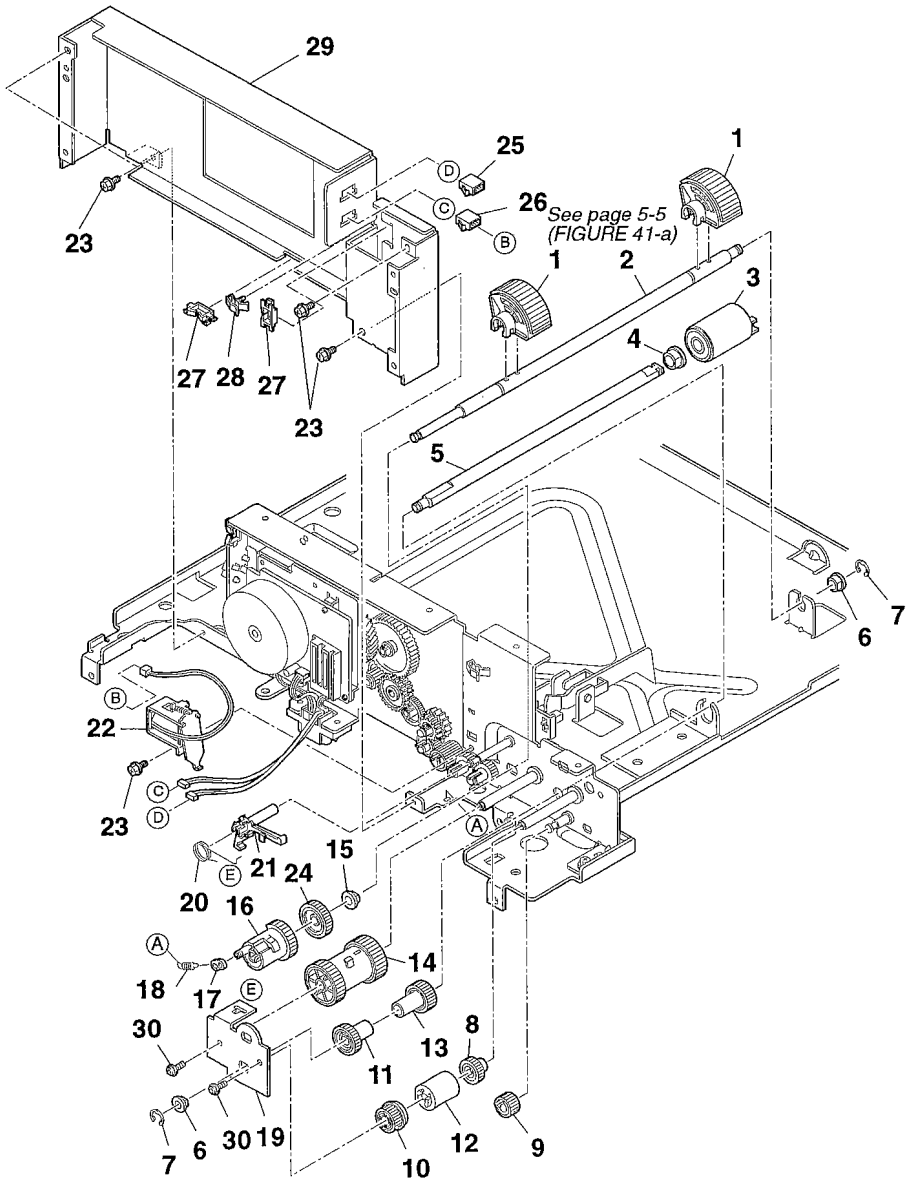


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
48 - 1	HB1-2450-000		2	ROLLER, PICKUP	
2	HB1-2457-000		1	SHAFT, PICKUP ROLLER	
3	HB1-2451-000		1	ROLLER, FEED	
4	HS5-1053-000		1	BUSHING	
5	HB1-2458-000		1	SHAFT, FEED ROLLER	
6	HS5-1050-000		2	BUSHING	
7	XD2-1100-502		2	RETAINING RING (E-TYPE)	
8	HS5-0183-000		1	GEAR, 18T	
9	HS5-0178-000		1	GEAR, 15T	
10	HS5-0182-000		1	GEAR, 20T	
11	HS5-0181-000		1	GEAR, 22T	
12	HB1-2462-000		1	TORQUE LIMITER	
13	HS5-0180-000		1	GEAR, 22T	
14	HB1-2456-000		1	CLUTCH	
15	HS5-1051-000		1	BUSHING	
16	HB1-2498-000		1	GEAR, 22T	
17	RB1-2190-000		1	COLLAR, SPRING	
18	HS5-2101-000		1	SPRING	
19	HB1-2459-000	N	1	PLATE, GEAR, SUPPORT	
20	HB1-2465-000		1	SPRING	
21	HB1-2463-000		1	LEVER, CLUTCH	
22	HH7-2218-000		1	SOLENOID, PICKUP	
23	XA9-0686-000		5	SCREW, M3x6	
24	HS5-0194-000		1	GEAR, 27T	
25	VS1-5352-002		1	CONNECTOR, SNAP TIGHT	
26	VS1-5057-002		1	CONNECTOR, 2P	
27	WT2-0204-010		2	CLIP, CABLE	
28	WT2-0507-000		1	HOLDER, CLIP	
29	HB1-2496-000	N	1	MOUNT, FEEDER COVER	
30	XB6-7300-607		2	SCREW, TP, M3x6	

FIGURE 49 LOWER FEEDER (4)

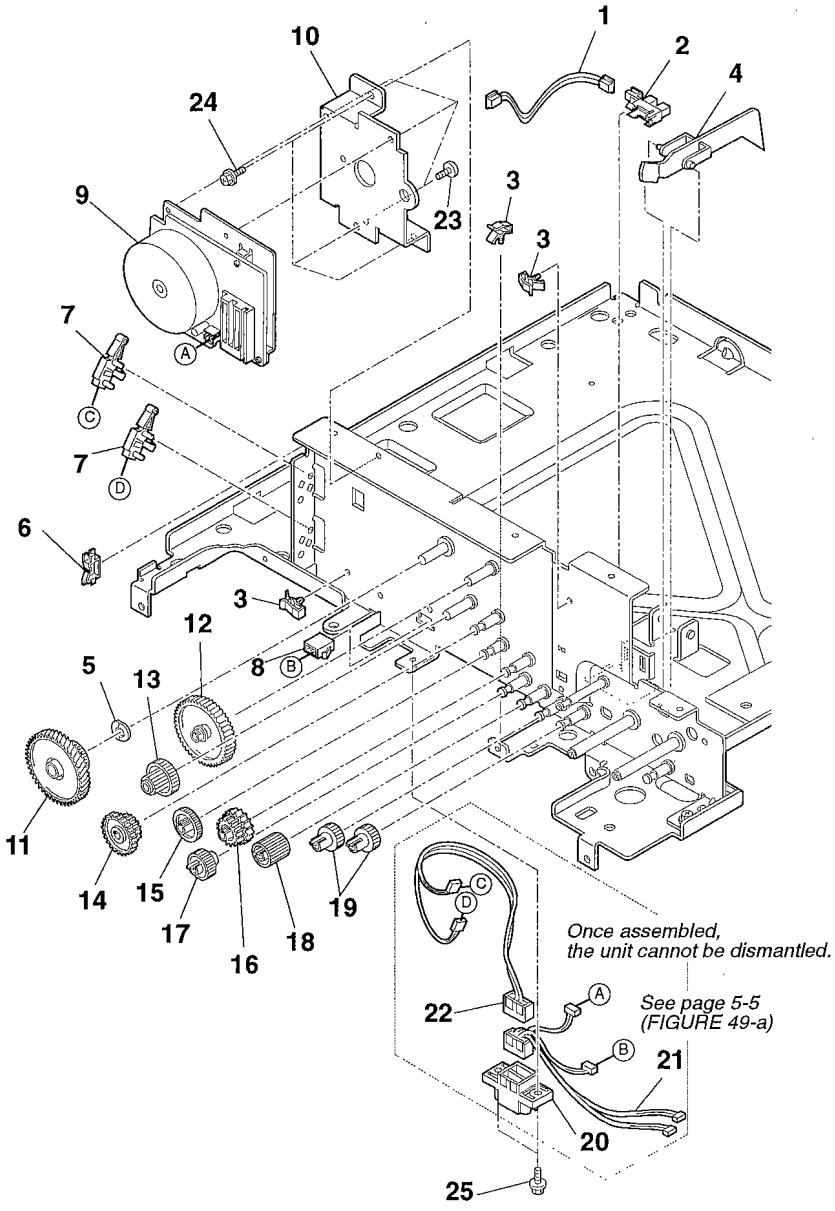


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
49 - 1	HH2-2648-000		1	CABLE WITH CONNECTOR, 3P	
2	WG8-5210-000		1	IC, TLP1240 PHOTOINTERRUPTER	
3	WT2-0507-000		3	HOLDER, CLIP	
4	HB1-2464-000		1	ARM, PAPER DETECTION	
5	HB1-0614-020		1	SPRING WASHER, SLIDER	
6	WT2-0204-010		1	CLIP, CABLE	
7	WC4-5052-000		2	MICRO SWITCH	
8	VS1-5057-003		1	CONNECTOR, 3P	
9	HH7-2222-000		1	MOTOR, PAPER FEED	
10	HB1-2497-000	N	1	MOUNT, FEED MOTOR	
11	HS5-0193-000		1	GEAR, 31T/66T	
12	HS5-0192-000		1	GEAR, 66T	
13	HS5-0191-000		1	GEAR, 16T/31T	
14	HS5-0190-000		1	GEAR, 17T/51T	
15	HS5-0189-000		1	GEAR, 23T	
16	HS5-0188-000		1	GEAR, 19T/25T	
17	HS5-0187-000		1	GEAR, 23T	
18	HS5-0186-000		1	GEAR, 18T	
19	HS5-0185-000		2	GEAR, 18T	
20	WS6-5091-000		1	CONNECTOR, 14P	
21	HH2-2652-000		1	CABLE ASSEMBLY	
22	HH2-2653-000		1	CABLE ASSEMBLY	
23	XB6-7300-607		3	SCREW, TP, M3x6	
24	XA9-0686-000		3	SCREW, M3x6	
25	XA9-0724-000		2	SCREW, M3X8	

FIGURE 50 MEMORY / STAMP UNIT

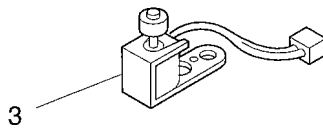
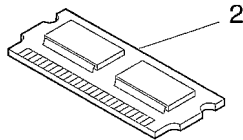
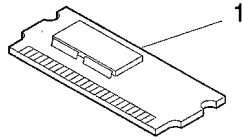


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
50 - 1	HH7-2224-000	N	1	DRAM BOARD ASS'Y (2M-BYTE)	
2	HH7-2225-000	N	1	DRAM BOARD ASS'Y (4M-BYTE)	
3	HH7-2212-000	N	1	STAMP UNIT	

FIGURE 51 TELEPHONE 3

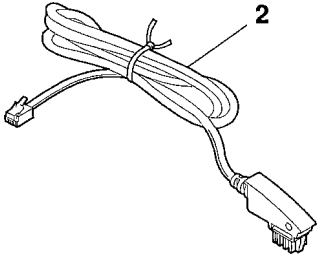
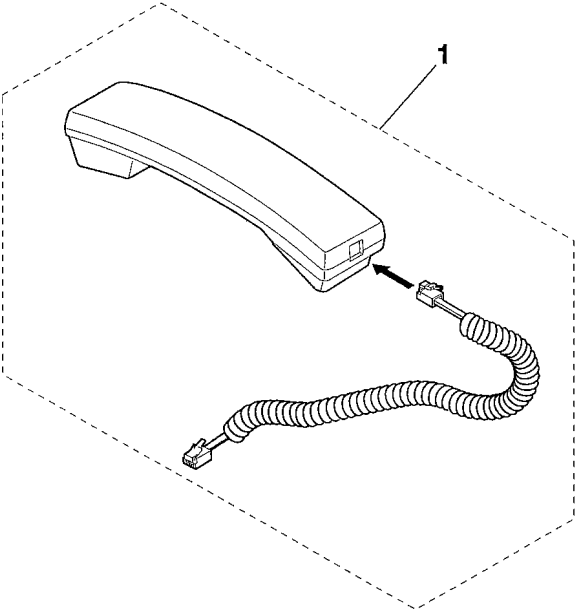


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
51 - 1	HH2-2126-000		1	HANDSET ASS'Y	GER
	HH7-2127-000		1	HANDSET ASS'Y	AUS
	HH7-2128-000		1	HANDSET ASS'Y	AST
	HH7-2129-000		1	HANDSET ASS'Y	FIN
	HH7-2130-000		1	HANDSET ASS'Y	HOL
	HH7-2131-000		1	HANDSET ASS'Y	SPA
	HH7-2132-000		1	HANDSET ASS'Y	SWE
	HH7-2133-000		1	HANDSET ASS'Y	BEL
	HH7-2134-000		1	HANDSET ASS'Y	SWI
	HH7-2135-000		1	HANDSET ASS'Y	HUN
2	HH7-2136-000		1	HANDSET ASS'Y	POR
	HH2-2073-000		1	MODULAR CORD	GER

FIGURE 52 TELEPHONE 4

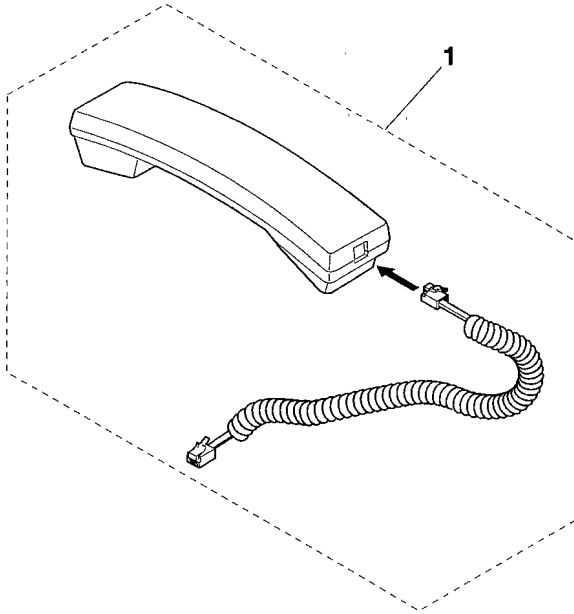


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
52 - 1	HH7-2104-000		1	HANDSET ASS'Y (USA, AG)	AE
	HH7-2137-000		1	HANDSET ASS'Y	ITA
	HH7-2138-000		1	HANDSET ASS'Y	UK
	HH7-2139-000		1	HANDSET ASS'Y	DEN
	HH7-2140-000		1	HANDSET ASS'Y	IRE
	HH7-2141-000		1	HANDSET ASS'Y	NOR
	HH7-2142-000		1	HANDSET ASS'Y	FRN
	HH7-2143-000		1	HANDSET ASS'Y	CZ

FIGURE 53 HANDSET REST PACKAGE CONTENTS

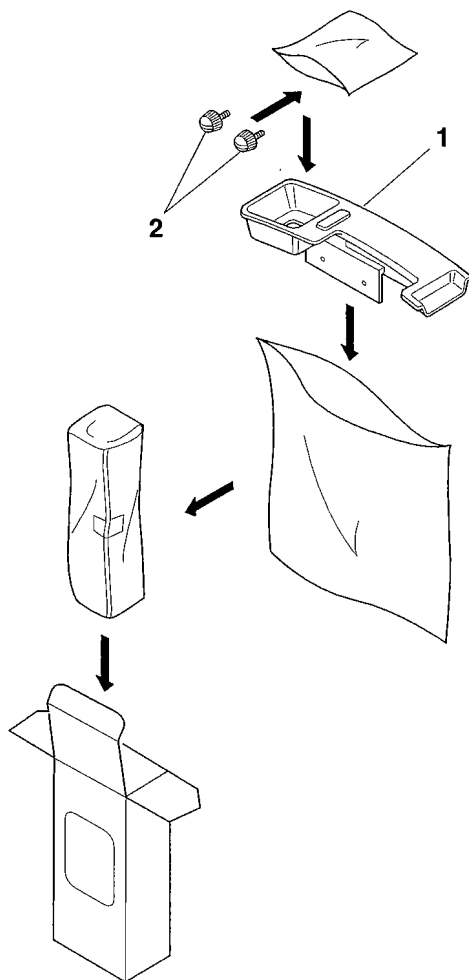


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
53 - 1 2	HG5-0156-000 XA9-0689-020		1 2	HANDSET REST UNIT SCREW, HANDSET REST	

3. TOOL

FIGURE 54 TOOLS

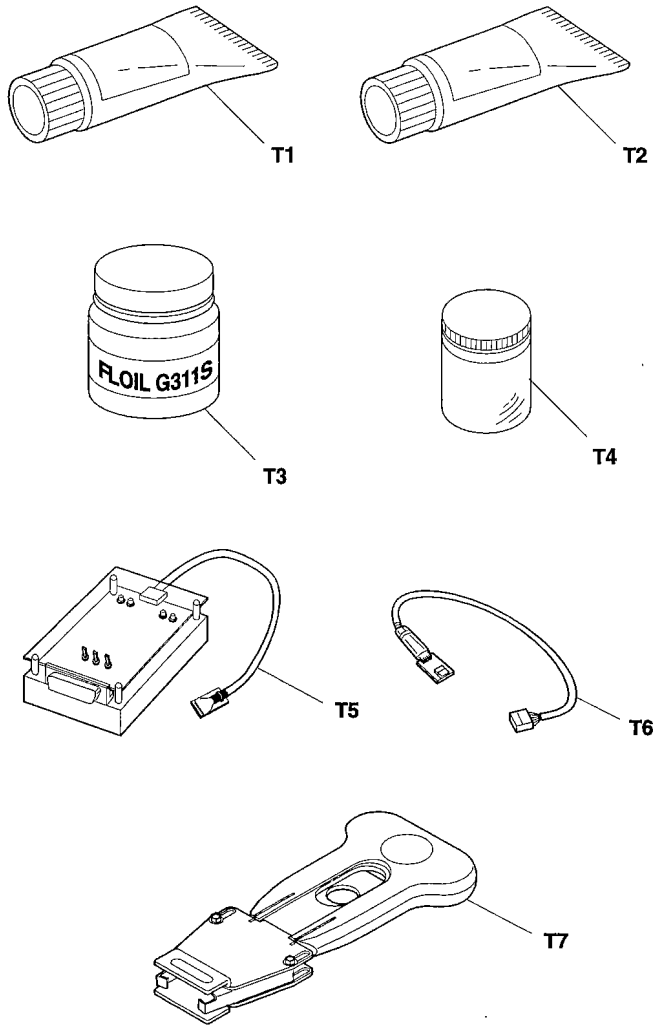


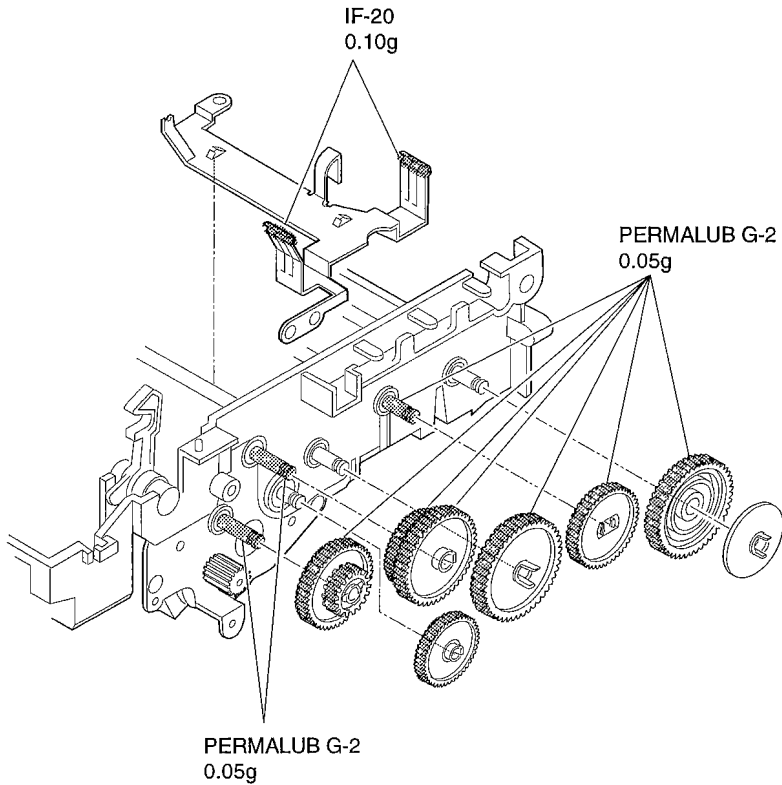
FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
54 - T1	HY9-0007-000		1	LUBE, MOLYKOTE EM-50L	
T2	CK-0551-020		1	LUBE, PERMALUB G NO.2	
T3	TKC-0953-000		1	GREASE, FLOIL G311S (20GS)	
T4	CK-8006-000		1	ELECTRICITY GREASE (IF-20)	
T5	RY9-0093-000		1	CHECK TERMINAL	
T6	HY9-0005-000		1	EXTENTION CABLE UNIT	
T7	HY9-0022-000		1	IC-REMOVING TOOL (24-64P)	

4. LUBRICATIONS

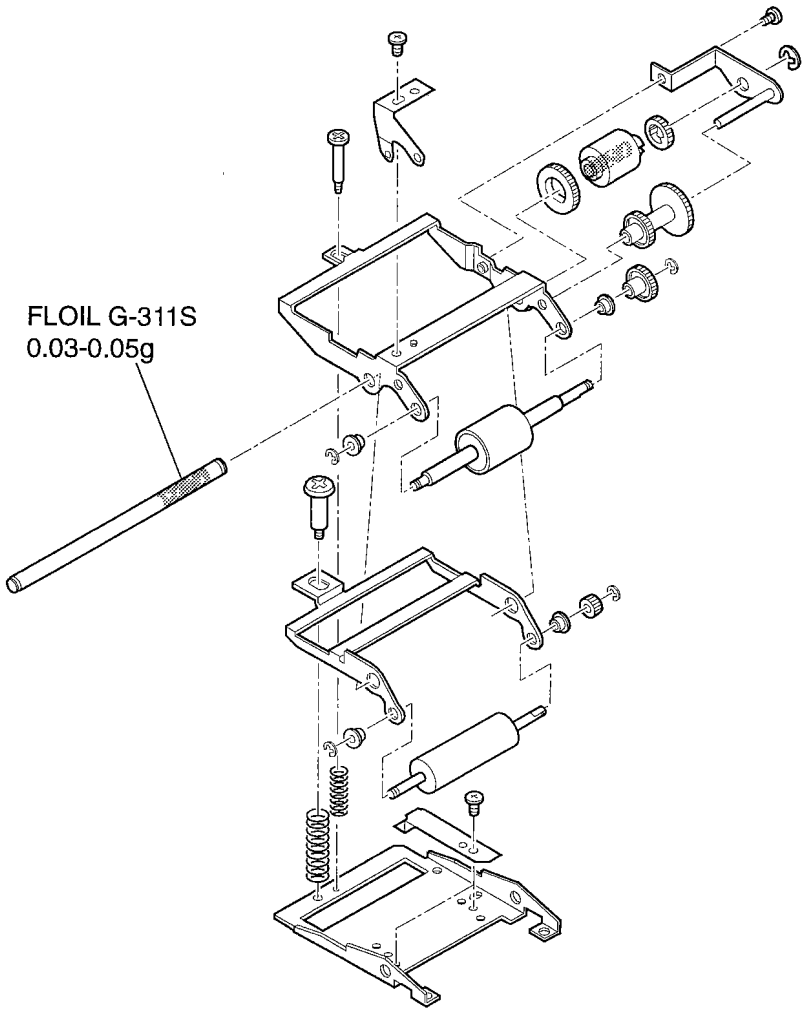
4.1 Locations

Some parts are lubricated with grease to ensure smooth operation and to increase conductivity. If lubricated parts are replaced or grease is removed, grease must be reapplied.

4.1.1 Scanner Section

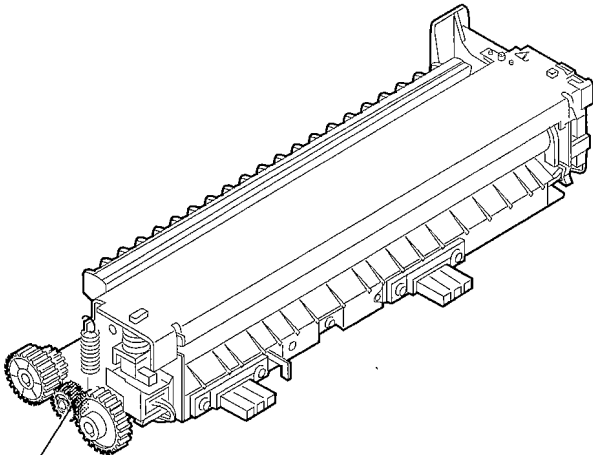


See FIGURE 21 for the disassembly



See FIGURE 17 for the disassembly

4.1.2 Printer Section

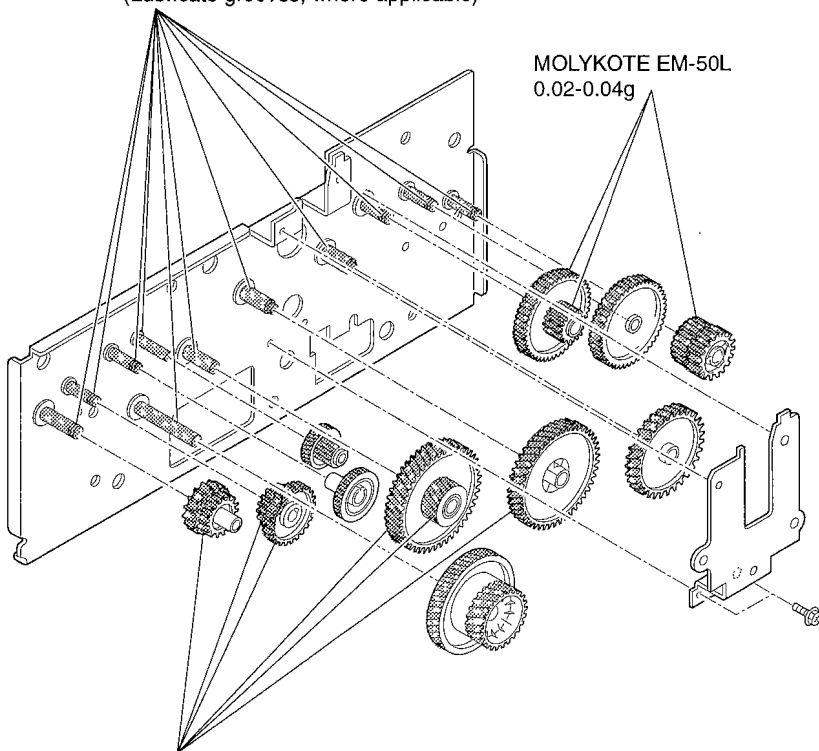


MOLYKOTE EM-50L
0.02-0.04g

See FIGURE 7 for the disassembly

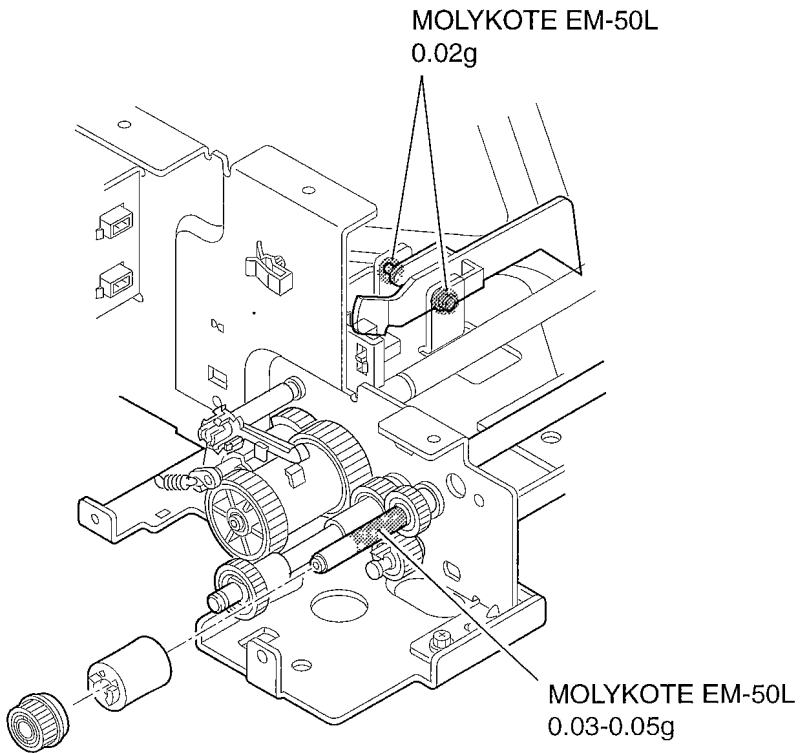
MOLYKOTE EM-50L
0.02-0.04g
(Lubricate grooves, where applicable)

MOLYKOTE EM-50L
0.02-0.04g



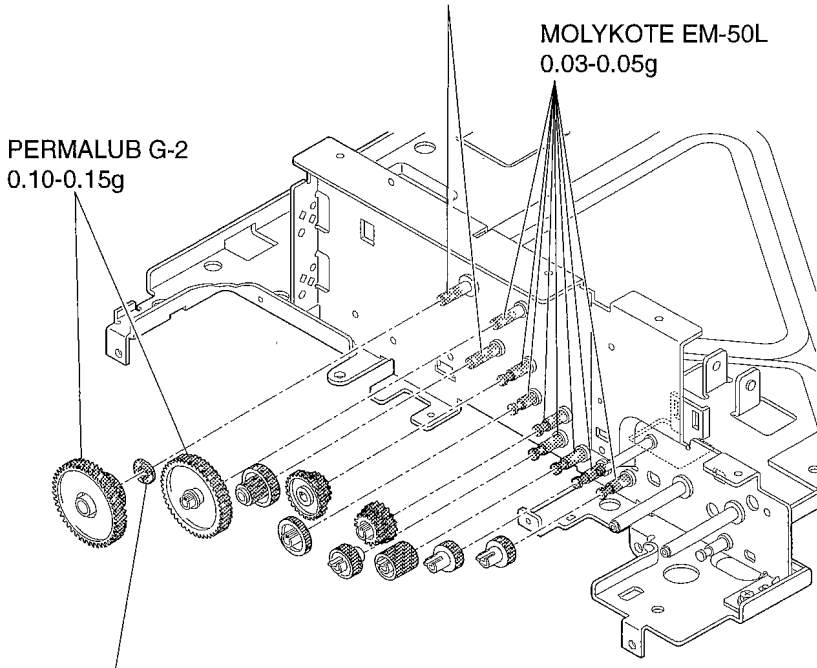
MOLYKOTE EM-50L
0.02-0.04g

See FIGURE 27 for the disassembly



See FIGURE 41/48 for the disassembly

Apply 0.11 to 0.16g of MOLYKOTE EM-50L to the side of the groove furthest from the mounting plate.



Apply approx. 0.01 to 0.03g of MOLYKOTE EM-50L to sections where washer is raised.

See FIGURE 49 for the disassembly

5. GUIDE TO REPLACEMENT

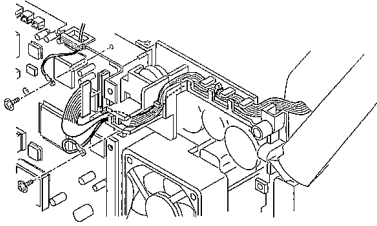
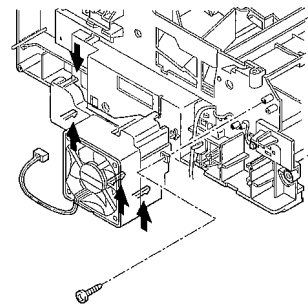
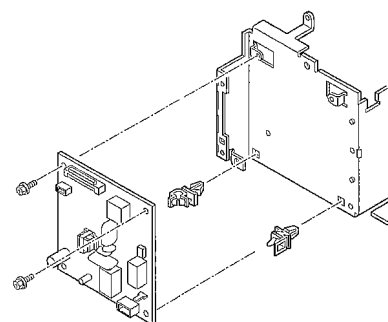
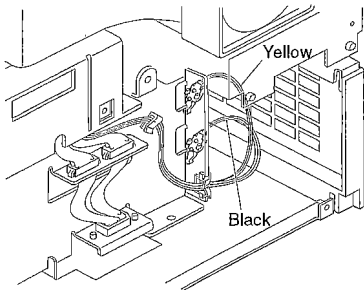
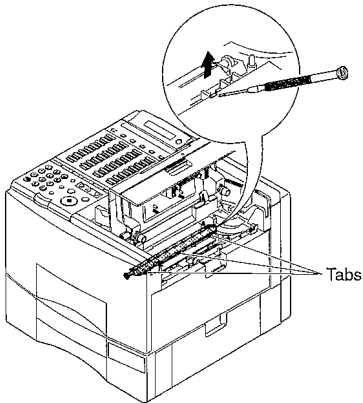
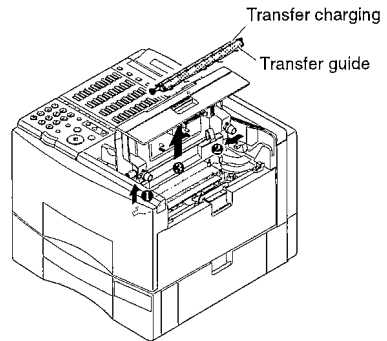
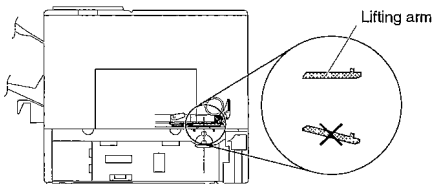
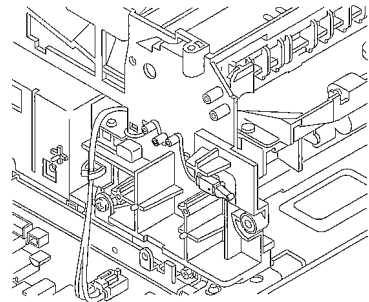
<p>FIGURE 4-a</p>	<p>See Page 2-7</p>	<p>FIGURE 5-a</p>	<p>See Page 2-9</p>
 <p>Secure the ground wire and cables as shown in the figure.</p>		 <p>When removing the duct, release the tabs as shown in the figure.</p>	
<p>FIGURE 6-a</p>	<p>See Page 2-11</p>	<p>FIGURE 6-b</p>	<p>See Page 2-11</p>
 <p>Attach the spacers as shown in the figure.</p>		 <p>Connect the sensor cables as shown in the figure.</p>	

FIGURE 9-a (1)See Page
2-17**FIGURE 9-a (2)**See Page
2-17

Do not touch the surface of the transfer charging roller. After removing the tabs from the transfer charging roller with a precision screwdriver, as shown in figure 11-b (1), carefully remove the roller in the order shown in figure 11-b (2).

FIGURE 10-aSee Page
2-19**FIGURE 11-a**See Page
2-21

After having assembled the separation ass'y, before setting the side cassette, install the toner cartridge, connect the power cord, and the lifting arm moves automatically to its initial position.

Wire the sensor as shown in the figure.

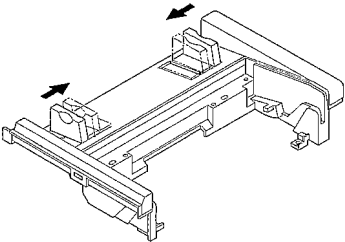
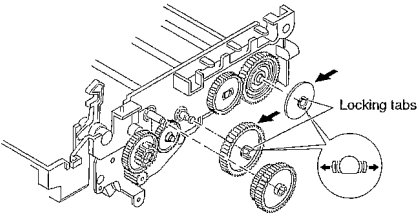
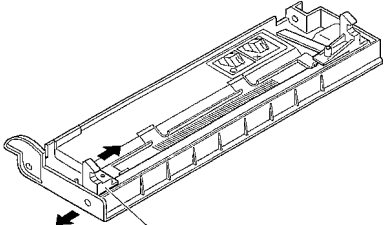
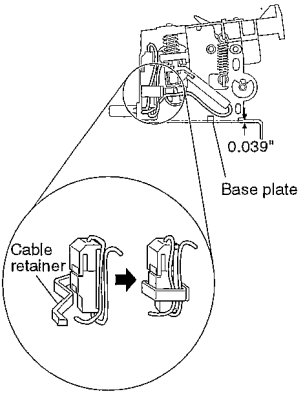
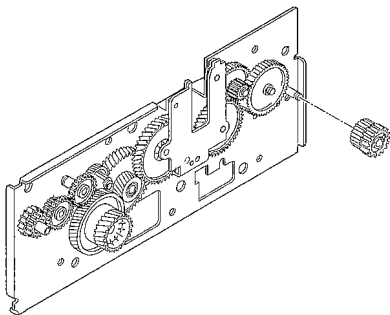
<p>FIGURE 15-a</p>	<p>See Page 2-29</p>	<p>FIGURE 21-a</p>	<p>See Page 2-41</p>
 <p>When assembling the slider section, make sure that the document guide is set at its narrowest width.</p>	 <p>When removing these two parts with two locking tabs, prize off the locking tabs with hand, and pull out the shaft by hand. You must replace these parts with new ones once you removed them.</p>		
<p>FIGURE 23-a</p>	<p>See Page 2-45</p>	<p>FIGURE 25-a</p>	<p>See Page 2-49</p>
 <p>When removing the lock arm, pull out the cover and the lock arm by hand as shown in the figure.</p>	 <p>Be careful not to damage the cable. Wire the cable as shown in the figure. Provide a clearance of 0.039"(1mm) or more between the base plate and the cable.</p>		

FIGURE 27-a

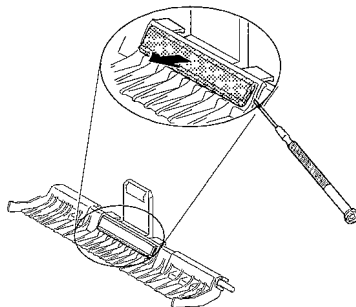
See Page
2-53



When you remove this gear, you must replace this gear with new one.

FIGURE 32-a

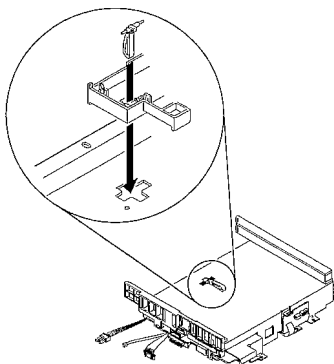
See Page
2-63



Use a precision screwdriver to prise off the separation pad, as shown in the figure.

FIGURE 33-a

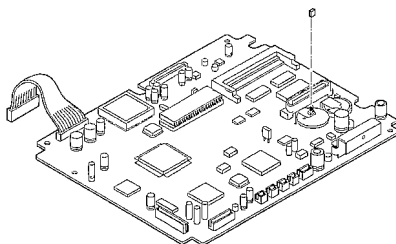
See Page
2-65



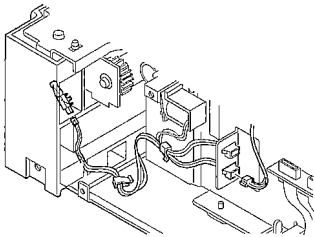
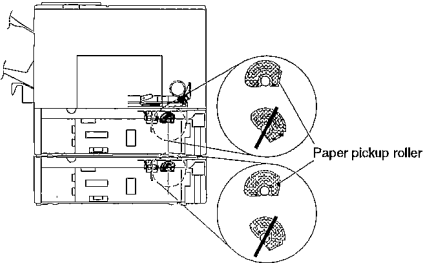
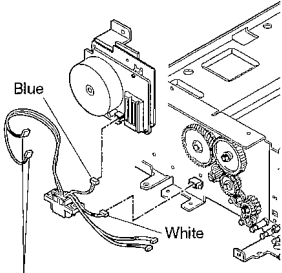
Position the recording paper sensor arm as shown in the figure.

FIGURE 36-a

See Page
2-71



The SCNT board ass'y does not come with the short plug shown in the figure. When replacing the SCNT board ass'y, take the short plug from the old board and attach it to the new one.

<p>FIGURE 40-a</p>	<p>See Page 2-79</p>	<p>FIGURE 41-a</p>	<p>See Page 2-81/95</p>
 <p>Wire the sensor shown in the figure.</p>		 <p>After having assembled the paper pickup roller before setting the front cassette, install the toner cartridge, connect the power cord, and the pickup roller moves automatically to its initial position.</p>	
<p>FIGURE 49-a</p>	<p>See Page 2-97</p>		
 <p>for paper size sensors</p> <p>Connect the cables as shown in the figure.</p>			

6. NUMERICAL INDEX

PART NUMBER	FIGURE & KEY NO.	DESCRIPTION	PART NUMBER	FIGURE & KEY NO.	DESCRIPTION
CK-0551-020	54 - T2	LUBE, PERMALUB G NO.2	HB1-1862-000	31 - 4	CLUCH
CK-8006-000	54 - T4	ELECTRICITY GREASE (IF-20)	HB1-2246-030	34 - 3	GUIDE, CASSETTE (L)
FS1-1156-000	31 - 7	BUSHING	HB1-2249-000	5 - 6	HOLDER, INLET
FS1-1205-000	31 - 10	BUSHING	HB1-2251-000	6 - 6	HOLDER, MODULAR BOARD
	32 - 1		HB1-2253-000	2 - 3	COVER, SHIELD
HA1-6578-090	1 - 2	DOCUMENT TRAY	HB1-2254-000	5 - 5	HOLDER, INLET HOLDER
HA1-6852-000	17 - 10	ROLLER, EJECT, UPPER	HB1-2256-000	2 - 1	COVER, REAR
HA2-0868-000	1 - 9	LABEL, MERCURY	HB1-2257-000	2 - 4	COVER, REAR, FEEDER
HA9-0033-000	31 - 29	RETAINING RING (E-TYPE)	HB1-2258-000	46 - 5	COVER, FEEDER
	32 - 9		HB1-2260-000	2 - 2	COVER, FRONT
HB1-0485-030	1 - 1	TRAY, EXIT	HB1-2270-000	21 - 17	FRAME, ADF
HB1-0490-000	7 - 2	PIN, TAPER	HB1-2271-040	21 - 10	ROLLER, DOCUMENT FEED
HB1-0491-000	1 - 3	LABEL, DESTINATION	HB1-2272-040	21 - 8	ROLLER, DOCUMENT EJECT
HB1-0517-020	34 - 1	GUIDE, CASSETTE (R)	HB1-2273-000	20 - 7	ROLLER, SEPARATION, LOWER
HB1-0522-020	33 - 8	HOLDER, ARMS, SENSOR	HB1-2274-000	20 - 8	ROLLER, LOADING, LOWER
HB1-0523-000	33 - 6	ARM, DETECT, PAPER	HB1-2276-000	20 - 3	SHAFT, SEPARATION ROLLER
HB1-0524-000	33 - 3	LEVER, SENSOR	HB1-2278-000	21 - 12	COVER, CABLE
HB1-0525-000	33 - 5	ARM, DETECT, PAPER SIZE (B)	HB1-2279-000	21 - 14	SPRING, LEAF, GROUNDING
HB1-0526-000	33 - 4	ARM, DETECT, PAPER SIZE (A)	HB1-2280-000	21 - 16	ARM, HOOK
HB1-0527-000	31 - 20	ROLLER, FEED	HB1-2281-000	21 - 15	SPRING
HB1-0542-020	32 - 5	PAD, SEPARATION, RUBBER	HB1-2282-000	20 - 16	GEAR, 19T
HB1-0543-000	32 - 7	PLATE, SEPARATION	HB1-2283-000	20 - 17	CAM
HB1-0546-000	32 - 4	LEVER, SEPARATION	HB1-2284-000	20 - 18	SPRING, CLUTCH
HB1-0547-000	31 - 9	LEVER, LIFTING	HB1-2285-000	20 - 5	GEAR, 18T
HB1-0548-000	32 - 3	ARM, LIFTING	HB1-2286-000	20 - 9	CAM, STOP
HB1-0554-000	26 - 3	LEVER, LOCK	HB1-2287-000	20 - 10	STOP, DOCUMENT
HB1-0556-050	38 - 4	BODY, CASSETTE	HB1-2288-000	20 - 6	SPRING, CLUCH
HB1-0557-000	38 - 3	PLATE, PAPER LIFTING	HB1-2290-000	21 - 20	GEAR, 44T
HB1-0558-000	38 - 1	PLATE, LIMIT	HB1-2291-000	21 - 21	CLUTCH
HB1-0559-000	38 - 2	GUIDE, SIDE, CASSETTE	HB1-2292-000	21 - 11	SHAFT, TRANSMISSION
HB1-0573-030	23 - 5	COVER, EXIT PAPER	HB1-2293-000	4 - 3	PIN, TAPER
HB1-0574-000	23 - 4	BRUSH, STATIC DISCHARGE	HB1-2297-000	5 - 3	COVER, GEAR
HB1-0575-040	23 - 1	ARM, LOCK (L)	HB1-2299-040	20 - 1	COVER, ADF, LOWER
HB1-0576-020	23 - 2	ARM, LOCK (R)	HB1-2300-000	17 - 1	FRAME, ADF, UPPER
HB1-0577-020	23 - 3	STAY	HB1-2301-000	17 - 13	SHAFT, PRESSURE
HB1-0578-050	24 - 1	GUIDE, PAPER EJECT	HB1-2302-000	17 - 7	HOLDER (DES)
HB1-0581-020	24 - 3	SHAFT, EJECT ROLLER	HB1-2303-000	17 - 6	SPRING, LEAF, GROUNDING
HB1-0582-000	24 - 4	ROLLER, PAPER EJECT (LOWER)	HB1-2304-000	17 - 2	STAY, PRESSURE (N)
HB1-0583-030	23 - 6	LABEL, HANDLING PAPER JAM	HB1-2305-000	17 - 18	BRUSH, STATIC DISCHARGE
HB1-0589-020	15 - 7	ARM, CARTRIDGE COVER SENSOR	HB1-2310-000	17 - 8	ARM, DETECTION (DES)
HB1-0593-000	13 - 1	HINGE, LEFT	HB1-2311-000	17 - 14	SHEET, FUNCTION
HB1-0594-000	13 - 2	HINGE, RIGHT	HB1-2312-000	22 - 3	ROLLER, SEPARATION, UPPER
HB1-0595-050	14 - 6	COVER, CARTRIDGE	HB1-2313-000	22 - 6	TORQUE LIMITER
HB1-0596-000	14 - 1	TRAY, DOCUMENT, EXTENSION	HB1-2316-000	22 - 17	HOLDER, FEED ROLLER
HB1-0597-000	14 - 4	LEVER, RELEASE	HB1-2317-000	22 - 13	HOLDER, SEPARATION ROLLER
HB1-0614-020	49 - 5	SPRING WASHER, SLIDER	HB1-2318-000	22 - 20	FRAME, SEPARATION ROLLER ASSY
HB1-0632-000	17 - 16	ARM, PRESSURE	HB1-2319-000	22 - 18	SPRING, LEAF
HB1-0638-000	17 - 3	ARM, DETECTION (DS)	HB1-2320-000	15 - 9	COVER, DOCUMENT GUIDE
HB1-0641-000	17 - 11	SHAFT, DELIVERY ROLLER	HB1-2321-000	15 - 3	GUIDE, DOCUMENT, RIGHT
HB1-0882-000	3 - 2	STOPPER, OPERATION PANEL	HB1-2322-000	15 - 2	GUIDE, DOCUMENT, LEFT
HB1-0940-000	44 - 6	PLATE, HOLDING	HB1-2323-000	15 - 6	PLATE, RACK, DOCUMENT GUIDE
HB1-0941-000	44 - 5	SPRING, LEAF	HB1-2324-000	15 - 11	LABEL, UPPER LIMIT
HB1-1861-000	31 - 2	ROLLER, PICKUP	HB1-2325-000	15 - 8	LABEL, HANDLING CARTRIDGE

PART NUMBER	FIGURE & KEY NO.	DESCRIPTION	PART NUMBER	FIGURE & KEY NO.	DESCRIPTION
HB1-2326-000	22 - 1	SPRING, LEAF, GROUNDING	HB1-2431-000	44 - 15	COVER, CASSETTE
HB1-2327-000	22 - 10	ROLLER, FEED UPPER	HB1-2432-000	44 - 19	HOLDER, PAPER QUANTITY DISPLAY
HB1-2328-000	22 - 14	SHAFT, PIVOT	HB1-2433-000	44 - 18	ARM, PAPER QUANTITY DISPLAY
HB1-2329-000	15 - 9	COVER, DOCUMENT GUIDE (A4)	HB1-2434-000	44 - 17	PLATE, PAPER QUANTITY DISPLAY
HB1-2333-000	18 - 2	COVER, SWITCH	HB1-2438-000	44 - 16	SHEET, PAPER SIZE, A4
HB1-2334-000	19 - 8	COVER, CONTROL PANEL, A	HB1-2450-000	41 - 1	ROLLER, PICKUP
HB1-2335-000	19 - 9	COVER, CONTROL PANEL, B		48 - 1	
HB1-2336-000	19 - 1	KEY TOP, "ONE TOUCH DIAL"	HB1-2451-000	41 - 3	ROLLER, FEED
HB1-2337-000	16 - 1	SHEET, FUNCTION		48 - 3	
HB1-2338-000	19 - 7	PLATE, GROUNDING	HB1-2452-000	40 - 4	GUIDE, CASSETTE, RIGHT
HB1-2339-000	19 - 2	KEY TOP, FUNCTION, A		47 - 4	
HB1-2340-000	19 - 14	KEY TOP, FUNCTION, B	HB1-2453-000	40 - 2	GUIDE, CASSETTE, LEFT
HB1-2341-000	19 - 11	KEY TOP, "DIRECTORY"		47 - 2	
HB1-2342-000	19 - 12	COVER, LCD	HB1-2455-000	39 - 3	COVER, BOTTOM FEEDER
HB1-2343-000	18 - 3	COVER, SWITCH		46 - 3	
HB1-2345-000	19 - 13	KEY TOP, "ESS"	HB1-2456-000	41 - 14	CLUTCH
HB1-2346-000	19 - 6	KEY TOP, "START"		48 - 14	
HB1-2347-000	19 - 4	KEY TOP, "STOP"	HB1-2457-000	41 - 2	SHAFT, PICKUP ROLLER
HB1-2348-000	19 - 5	KEY TOP, "COPY"		48 - 2	
HB1-2349-000	19 - 3	KEY TOP, "DIAL"	HB1-2458-000	41 - 5	SHAFT, FEED ROLLER
HB1-2357-000	16 - 1	SHEET, FUNCTION(FRN)		48 - 5	
HB1-2358-000	16 - 1	SHEET, FUNCTION (GER)	HB1-2459-000	41 - 19	PLATE, GEAR, SUPPORT
HB1-2360-060	12 - 6	FRAME, PRINTER		48 - 19	
HB1-2362-000	27 - 12	PLATE, HOLDER	HB1-2460-000	41 - 16	GEAR, 23T
HB1-2363-000	27 - 15	PLATE, GROUNDING	HB1-2461-000	40 - 6	PIN, SUPPORT
HB1-2364-000	5 - 4	DUCT, FAN		47 - 6	
HB1-2365-000	12 - 3	PLATE, GROUNDING	HB1-2462-000	41 - 12	TORQUE LIMITER
HB1-2366-000	12 - 14	PLATE, GROUNDING		48 - 12	
HB1-2367-000	12 - 2	PLATE, GROUNDING	HB1-2463-000	41 - 21	LEVER, CLUTCH
HB1-2368-020	24 - 10	FRAME, PAPER EJECT GUIDE		48 - 21	
HB1-2369-000	24 - 9	SPRING, LEAF, GROUNDING	HB1-2464-000	42 - 4	ARM, PAPER DETECTION
HB1-2370-000	24 - 5	BUSHING		49 - 4	
HB1-2375-000	28 - 3	GUIDE, PAPER FEED	HB1-2465-000	41 - 20	SPRING
HB1-2376-040	28 - 5	HOLDER, TONER SENSOR		48 - 20	
HB1-2377-000	14 - 5	PLATE, CARTRIDGE COVER	HB1-2467-000	40 - 7	HOLDER, MICRO SWITCH
HB1-2378-000	9 - 10	COVER, CABLE		47 - 7	
HB1-2379-000	26 - 5	COVER, FIGHT	HB1-2470-000	40 - 9	ROLLER, SEPARATION
HB1-2388-000	28 - 7	SUPPORT, SPRING		47 - 9	
HB1-2390-000	31 - 26	FRAME, MULTI PAPER FEEDER	HB1-2471-000	40 - 11	HOLDER, SEPARATION ROLLER
HB1-2391-000	31 - 3	SHAFT, PICKUP ROLLER		47 - 11	
HB1-2392-000	32 - 8	SHAFT, LIFTING	HB1-2472-000	40 - 19	ROLLER, PICKUP
HB1-2393-000	31 - 21	SHAFT, FEED ROLLER		47 - 19	
HB1-2394-000	31 - 14	ARM, PAPER PICKUP SENSOR	HB1-2478-000	43 - 9	COVER, RIGHT, FEEDER
HB1-2398-000	31 - 8	GEAR, CAM	HB1-2479-000	43 - 7	LEVER, LOCK
HB1-2420-000	44 - 1	BODY, CASSETTE	HB1-2480-000	43 - 1	SHAFT, FEEDER RIGHT COVER
HB1-2422-000	44 - 4	SHEET, FRICTION	HB1-2481-000	43 - 3	GUIDE, ROLLER
HB1-2423-000	44 - 7	CLAW, FRONT	HB1-2482-000	43 - 6	LEVER, LOCK
HB1-2424-000	44 - 11	CLAW, BACK	HB1-2483-000	43 - 5	SPRING
HB1-2425-000	44 - 8	HOLDER	HB1-2484-000	40 - 17	PLATE, PIN, INSULATING
HB1-2426-000	44 - 9	GUIDE, PAPER WIDTH		47 - 17	
HB1-2427-000	44 - 3	GUIDE, PAPER LENGTH	HB1-2485-000	40 - 1	FOOT, RUBBER
HB1-2428-000	44 - 10	BLOCK, SIZE		47 - 1	
HB1-2429-000	44 - 13	ARM, LIFTING	HB1-2487-000	39 - 1	PIN, FEEDER RIGHT COVER

PART NUMBER	FIGURE & KEY NO.	DESCRIPTION
HB1-2487-000	46 - 1	PIN, FEEDER RIGHT COVER
HB1-2489-000	44 - 22	SHEET
HB1-2491-000	47 - 5	PLATE, SHAFT
HB1-2496-000	48 - 29	MOUNT, FEEDER COVER
HB1-2497-000	48 - 10	MOUNT, FEED MOTOR
HB1-2498-000	48 - 16	GEAR, 22T
HB1-2500-020	20 - 1	COVER, ADF, LOWER (A4)
HB1-2502-000	20 - 22	SHAFT, STOP
HB1-2506-000	20 - 23	SHEET
HF5-0218-000	21 - 18	MOUNT, DOCUMENT FEED MOTOR
HF5-0219-000	22 - 5	HOLDER, TORQUE LIMITER
HF5-0220-000	17 - 12	SCANNING STRIP UNIT (WHITE)
HF5-0222-000	31 - 22	HOLDER, GEARS
HF5-0223-000	44 - 2	PLATE, PAPER LIFTING
HF5-0225-000	40 - 12	SHAFT, SEPARATION ROLLER
	47 - 12	
HF5-0227-000	40 - 5	HOLDER, PICKUP ROLLER
HF5-0228-000	40 - 13	SHAFT, JOINT
	47 - 13	
HF5-0232-000	19 - 10	COVER, CONTROL PANEL
HF5-0233-000	19 - 10	COVER, CONTROL PANEL
HF5-0234-000	19 - 10	COVER, CONTROL PANEL
HF5-0235-000	19 - 10	COVER, CONTROL PANEL
HG5-0128-000	26 - 1	ROLLER GUIDE UNIT
HG5-0129-040	1 - 4	SIDE CASSETTE ASSY
HG5-0131-040	7 - 1	PAPER EXIT COVER ASSY
HG5-0156-000	53 - 1	HANDSET REST UNIT
HG5-0616-090	6 - 2	NCU BOARD ASSY
HG5-0886-000	6 - 2	NCU BOARD ASSY
HG5-0908-000	8 - 1	DRIVE GEAR ASSY
HG5-0909-000	7 - 3	PAPER EJECT ROLLER ASSY
HG5-0914-000	20 - 2	CONTACT SENSOR UNIT
HG5-0918-000	17 - 17	SEPARATION ROLLER ASSY
HG5-0925-000	10 - 1	MULTIPAPER FEEDER ASSY
HG5-0927-000	31 - 1	SEPARATION ASSY
HG5-0929-000	31 - 6	CONNECTOR BOARD ASSY
HG5-0931-000	33 - 2	PCNT BOARD ASSY
HG5-0934-000	11 - 1	PCNT ASSY
HG5-0935-000	33 - 1	HVT CONNECTOR ASSY
HG5-0936-000	33 - 9	PCNT COVER ASSY
HG5-0940-000	33 - 7	PAPER SENSOR BOARD ASSY
HG5-0946-000	6 - 5	MODULAR BOARD ASSY
HG5-0955-020	9 - 7	PAPER GUIDE ASSY
HG5-0969-000	39 - 2	FEEDER RIGHT COVER ASSY
	46 - 2	
HG5-0978-000	5 - 1	CASE, SHIELD
HG5-0979-000	6 - 7	HOLDER, PSU
HG5-0982-000	20 - 2	CONTACT SENSOR UNIT
HG5-0984-000	16 - 2	OPERATION PANEL ASSY
HG5-0986-000	16 - 2	OPERATION PANEL ASSY
HG5-0988-000	16 - 2	OPERATION PANEL ASSY
HG5-0990-000	16 - 2	OPERATION PANEL ASSY
HG5-0994-000	16 - 1	OPCNT BOARD ASSY

PART NUMBER	FIGURE & KEY NO.	DESCRIPTION
HG5-1207-000	6 - 2	NCU BOARD ASSY
HG5-1224-020	6 - 2	NCU BOARD PCB ASSEMBLY
HG5-1323-000	5 - 2	SCNT BOARD ASSY
HG5-1325-000	5 - 2	SCNT BOARD ASSY
HH2-1726-000	1 - 6	POWER SUPPLY CORD
HH2-1729-000	1 - 6	CORD, POWER SUPPLY
HH2-1914-000	1 - 5	MODULAR CORD, 6P
HH2-2073-000	51 - 2	MODULAR CORD
HH2-2074-000	1 - 5	MODULAR CORD (GERM)
HH2-2126-000	51 - 1	HANDSET ASSY
HH2-2219-000	1 - 5	MODULAR CORD
HH2-2254-000	1 - 6	POWER SUPPLY CORD, 230V
HH2-2476-000	1 - 5	MODULAR CORD
HH2-2621-000	21 - 13	CABLE WITH CONNECTOR, 10P
HH2-2624-000	21 - 19	CABLE WITH CONNECTOR, 2P
HH2-2625-000	6 - 3	CABLE, FLAT
HH2-2629-000	17 - 5	WIRE, GROUNDING
HH2-2631-000	5 - 7	MOUNT, INLET 3P
HH2-2638-000	17 - 9	CABLE WITH CONNECTOR, 3P
HH2-2639-000	17 - 19	CABLE WITH CONNECTOR, 3P
HH2-2643-000	33 - 12	CABLE WITH CONNECTOR, 10P
HH2-2644-000	33 - 13	CABLE ASSEMBLY
HH2-2647-000	40 - 3	CABLE WITH CONNECTOR, 2P
	47 - 3	
HH2-2648-000	42 - 1	CABLE WITH CONNECTOR, 3P
	49 - 1	
HH2-2649-000	31 - 24	CABLE WITH CONNECTOR, 2P
HH2-2650-000	31 - 25	CABLE WITH CONNECTOR, 3P
HH2-2651-000	31 - 27	CABLE WITH CONNECTOR, 3P
HH2-2652-000	49 - 21	CABLE ASSEMBLY
HH2-2653-000	49 - 22	CABLE ASSEMBLY
HH2-2667-000	42 - 10	CABLE WITH CONNECTOR, 7P
HH2-2668-000	42 - 11	CABLE WITH CONNECTOR, 7P
HH2-2712-000	40 - 23	WIRE, GROUNDING
HH2-2713-000	5 - 19	WIRE, GROUNDING
HH2-2714-000	27 - 14	WIRE, GROUNDING
HH2-2716-000	20 - 12	CABLE WITH CONNECTOR, 2P
HH2-2744-000	20 - 21	WIRE, GROUNDING
HH2-2749-000	6 - 16	CABLE WITH CONNECTOR, 2P
HH2-2750-000	6 - 4	CABLE WITH CONNECTOR, 1P
HH2-2830-000	1 - 5	CORD, MODULAR, 2W
HH3-5304-000	6 - 8	POWER SUPPLY UNIT
HH4-2696-000	36 - 1	IC, UPD23C8000XCZ, MASK-ROM
HH4-3095-000	36 - 1	IC, UPD23C8000XCZ, MASK-ROM
HH7-2104-000	52 - 1	HANDSET ASSY (USA, AG)
HH7-2127-000	51 - 1	HANDSET ASSY
HH7-2128-000	51 - 1	HANDSET ASSY
HH7-2129-000	51 - 1	HANDSET ASSY
HH7-2130-000	51 - 1	HANDSET ASSY
HH7-2131-000	51 - 1	HANDSET ASSY
HH7-2132-000	51 - 1	HANDSET ASSY
HH7-2133-000	51 - 1	HANDSET ASSY
HH7-2134-000	51 - 1	HANDSET ASSY

PART NUMBER	FIGURE & KEY NO.	DESCRIPTION	PART NUMBER	FIGURE & KEY NO.	DESCRIPTION
HH7-2135-000	51 - 1	HANDSET ASSY	HS5-0189-000	49 - 15	GEAR, 23T
HH7-2136-000	51 - 1	HANDSET ASSY	HS5-0190-000	49 - 14	GEAR, 17T/51T
HH7-2137-000	52 - 1	HANDSET ASSY	HS5-0191-000	49 - 13	GEAR, 16T/31T
HH7-2138-000	52 - 1	HANDSET ASSY	HS5-0192-000	49 - 12	GEAR, 66T
HH7-2139-000	52 - 1	HANDSET ASSY	HS5-0193-000	49 - 11	GEAR, 31T/66T
HH7-2140-000	52 - 1	HANDSET ASSY	HS5-0194-000	48 - 24	GEAR, 27T
HH7-2141-000	52 - 1	HANDSET ASSY	HS5-0195-000	20 - 14	GEAR, 30T
HH7-2142-000	52 - 1	HANDSET ASSY	HS5-0196-000	22 - 8	GEAR, 29T/44T
HH7-2143-000	52 - 1	HANDSET ASSY	HS5-0197-000	22 - 19	GEAR, 37T
HH7-2175-000	20 - 11	MICRO SWITCH	HS5-0198-000	21 - 27	GEAR, 15T
HH7-2210-000	20 - 15	SPEAKER UNIT	HS5-0199-000	22 - 4	GEAR, 27T
HH7-2211-000	21 - 7	PULSE MOTOR, DOCUMENT FEED	HS5-0201-000	24 - 8	GEAR, 42T/34T
HH7-2212-000	50 - 3	STAMP UNIT	HS5-0202-000	24 - 6	GEAR, 20T
HH7-2213-000	20 - 13	SOLENOID, LOADING	HS5-0220-000	21 - 1	GEAR, 34T
HH7-2217-000	31 - 12	SOLENOID	HS5-0221-000	21 - 5	GEAR, 38T/33T
HH7-2218-000	41 - 22	SOLENOID, PICKUP	HS5-0222-000	21 - 6	GEAR, 60T/20T
	48 - 22		HS5-1001-000	31 - 5	BUSHING
HH7-2221-000	28 - 4	TONER SENSOR UNIT	HS5-1011-000	24 - 7	BUSHING
HH7-2222-000	49 - 9	MOTOR, PAPER FEED	HS5-1013-020	21 - 4	BUSHING
HH7-2223-000	5 - 8	FAN UNIT	HS5-1014-000	21 - 9	BUSHING
HH7-2224-000	50 - 1	DRAM BOARD ASSY (2M-BYTE)	HS5-1049-000	31 - 19	BUSHING
HH7-2225-000	50 - 2	DRAM BOARD ASSY (4M-BYTE)	HS5-1050-000	40 - 10	BUSHING
HS1-1036-000	32 - 2	BUSHING		41 - 6	
HS1-1073-000	26 - 4	STOPPER, SHAFT		47 - 10	
HS5-0017-000	15 - 1	PINION, 16T		48 - 6	
HS5-0070-000	20 - 4	GEAR, 18T	HS5-1051-000	41 - 15	BUSHING
HS5-0076-000	22 - 11	GEAR, 15T		48 - 15	
HS5-0077-000	22 - 7	GEAR, 25T	HS5-1052-000	22 - 2	BUSHING
HS5-0117-000	21 - 3	GEAR, 49T	HS5-1053-000	41 - 4	BUSHING
HS5-0118-000	21 - 2	GEAR, 44/20T		48 - 4	
HS5-0173-000	31 - 18	GEAR, 38T	HS5-2007-020	15 - 4	SPRING
HS5-0174-000	31 - 17	GEAR, 21T/23T	HS5-2018-000	28 - 2	SPRING, PRESSURE
HS5-0175-000	31 - 16	GEAR, 29T	HS5-2019-020	32 - 6	SPRING, SEPARATION
HS5-0176-000	40 - 21	GEAR, 19T	HS5-2020-000	26 - 2	SPRING
HS5-0177-000	40 - 15	GEAR, 19T	HS5-2022-000	15 - 5	SPRING, LEVER
	47 - 15		HS5-2026-000	31 - 11	SPRING
HS5-0178-000	41 - 9	GEAR, 15T	HS5-2031-000	22 - 16	SPRING
	48 - 9		HS5-2097-000	31 - 15	SPRING
HS5-0179-000	40 - 22	GEAR, 23T	HS5-2099-020	44 - 14	SPRING
HS5-0180-000	41 - 13	GEAR, 22T	HS5-2100-000	44 - 12	SPRING
	48 - 13		HS5-2101-000	41 - 18	SPRING
HS5-0181-000	41 - 11	GEAR, 22T		48 - 18	
	48 - 11		HS5-2102-000	43 - 2	SPRING
HS5-0182-000	41 - 10	GEAR, 20T	HS5-2103-000	17 - 15	SPRING
	48 - 10		HS5-2104-000	22 - 12	SPRING
HS5-0183-000	41 - 8	GEAR, 18T	HS5-2106-000	28 - 8	SPRING, TONER SENSOR
	48 - 8		HS5-6002-000	28 - 1	ROLLER, PAPER GUIDE
HS5-0184-000	40 - 18	GEAR, 23T	HS5-6004-000	24 - 2	ROLLER, PAPER EJECT (UPPER)
	47 - 18		HS5-6030-000	43 - 4	ROLLER, FEED
HS5-0185-000	49 - 19	GEAR, 18T	HS5-9001-000	22 - 15	SCREW, M4X6
HS5-0186-000	49 - 18	GEAR, 18T	HS5-9002-000	22 - 9	SCREW, M3X4
HS5-0187-000	49 - 17	GEAR, 23T	HS5-9011-000	42 - 15	SCREW, M3X3.6
HS5-0188-000	49 - 16	GEAR, 19T/25T	HT1-2096-000	1 - 7	USER'S GUIDE, FAX-L900

PART NUMBER	FIGURE & KEY NO.	DESCRIPTION
HT1-3052-000	1 - 7	USER'S GUIDE, FAX-L900
HT1-5029-000	1 - 7	USER'S GUIDE, FAX-L900
HY7-2660-000	37 - 1	FUSE, 250V, 2.5A
HY7-2661-000	37 - 2	FUSE, 250V, 4.0A
HY9-0005-000	54 - T8	EXTENSION CABLE UNIT
HY9-0007-000	54 - T1	LUBE, MOLYKOTE EM-50L
HY9-0022-000	54 - T7	IC-REMOVING TOOL (24-64P)
RB1-2190-000	41 - 17	COLLAR, SPRING
	48 - 17	
RB1-2969-020	25 - 1	CLIP, CABLE
RB1-2975-020	12 - 11	GUIDE, CABLE
RB1-2998-020	12 - 7	LEVER, SWITCH
RB1-2999-000	12 - 8	HOLDER, SWITCH LEVER
RB1-3016-030	30 - 1	SHUTTER, LASER
RB1-3063-020	35 - 7	CAM, SWITCH
RB1-3064-000	35 - 8	SHUTTER, SWITCH
RB1-3067-000	35 - 11	LEVER, SENSOR
RB1-3068-000	35 - 12	HOLDER, SENSOR
RB1-3069-020	35 - 9	LEVER, CRG SWITCH
RB1-3073-000	29 - 3	BUSHING
RB1-3074-000	35 - 10	SPRING, LEAF
RB1-3075-000	29 - 6	MOUNT, TRANSFER, LEFT
RB1-3076-000	29 - 4	BUSHING, LEFT
RB1-3077-000	29 - 9	MOUNT, TRANSFER, RIGHT
RB1-3078-000	29 - 7	BUSHING, RIGHT
RB1-3079-000	35 - 1	SHAFT, SWITCH CAM
RB1-3098-020	25 - 4	LEVER, DELIVERY SENSOR
RB1-3097-000	25 - 5	LINK, DELIVERY SENSOR
RB1-3099-020	25 - 6	SPRING, TORSION
RB1-3104-030	25 - 7	BUSHING, DELIVERY ROLLER, LEFT
RB1-3105-030	25 - 8	BUSHING, DELIVERY ROLLER, RIGHT
RB1-3106-050	25 - 27	GUIDE, DELIVERY, UPPER
RB1-3107-000	25 - 24	ROLLER
RB1-3108-000	25 - 23	SPRING, TORSION
RB1-3130-000	14 - 2	PIECE, CRG PRESSURE
RB1-3151-000	34 - 2	SPRING, CASSETTE SIDE
RB1-3163-000	33 - 10	PIN, CONTACT
RB1-3681-000	9 - 1	CAP, SHUTTER
RB1-5903-000	25 - 10	PLATE, FIXING
RB1-5905-000	25 - 12	COVER, EDGE
RB1-5906-020	25 - 13	LEVER, RELEASE
RB1-5915-000	25 - 16	GUIDE, DELIVERY, LOWER
RB1-5916-000	25 - 17	RETAINER, SENSOR
RB1-5919-000	25 - 25	ROLLER
RB1-6003-000	9 - 8	PLATE, CARTRIDGE
RB1-6008-000	8 - 5	DAMPER, RUBBER
RB1-6009-000	21 - 23	LEVER, FLAPPER
RB1-6010-000	21 - 24	PLATE, FLAPPER
RB1-6307-000	30 - 3	ARM, SHUTTER
RB1-9177-020	25 - 14	FRAME, FIXING
RB1-9179-000	25 - 15	ROLLER, PRESSURE
RB1-9180-000	25 - 9	RUBBER, CONTINUITY
RB1-9181-000	25 - 18	ROLLER, PAPER DELIVERY, FU

PART NUMBER	FIGURE & KEY NO.	DESCRIPTION
RB1-9182-000	25 - 11	PIN, PRESSURE, LEFT
RB1-9183-000	25 - 33	PIN, PRESSURE, RIGHT
RB1-9184-000	25 - 2	BUSHING, PRESSURE ROLLER, LEFT
RB1-9185-000	25 - 3	BUSHING, PRESSURE ROLLER, RIGHT
RB1-9186-000	25 - 19	LEAF, GROUNDING
RB9-0108-000	35 - 6	SHEET, RIGHT.PET(R)
RF5-0584-000	35 - 2	ELIMINATOR, STATIC CHARGE
RF5-0596-000	29 - 1	ROLLER, TRANSFER
RF5-0600-060	35 - 3	GUIDE, FEEDER
RF5-1288-000	12 - 15	PLATE, DRUM GROUNDING
RG5-0671-090	12 - 1	FEEDER GUIDE ASSY
RG5-0672-030	35 - 4	CAM ASSY SWITCH
RG5-0674-000	9 - 5	TRANSFER MOUNT ASSY, LEFT
RG5-0675-000	9 - 6	TRANSFER MOUNT ASSY, RIGHT
RG5-0694-020	12 - 5	SWITCH LEVER ASSY
RG5-0710-000	35 - 5	SENSOR ASSY
RG5-0754-000	12 - 10	SCANNER CABLE ASSY
RG5-0766-030	12 - 4	SCANNER CONNECTOR ASSY
RG5-1704-000	25 - 22	DELIVERY ASSY
RG5-1706-020	29 - 2	TRANSFER, GUIDE ASSY
RG5-1816-000	21 - 22	FLAPPER LEVER ASSY
RG5-2786-000	8 - 2	MOTOR ASSY
RG5-2799-000	25 - 20	GUIDE ASSY, ENTRANCE
RG5-2801-140	7 - 4	FIXING ASSY
RG5-2803-080	25 - 21	FIXING FILM ASSY
RG5-2848-050	9 - 2	LASER/SCANNER ASSY
RG5-2861-000	9 - 3	MIRROR ASSY
RS5-0636-000	25 - 28	GEAR, 16T
RS5-0637-000	25 - 29	GEAR, 24T
RS5-0651-000	27 - 7	GEAR, 81T/36T
RS5-0652-000	27 - 11	GEAR, 100T/38T
RS5-0653-000	27 - 5	GEAR, 100T/16T
RS5-0654-020	27 - 10	GEAR, 43T
RS5-0655-000	27 - 8	GEAR, 51T/17T
RS5-0656-000	27 - 9	GEAR, 25T/19T
RS5-0660-000	27 - 1	GEAR, 55T/19T
RS5-0661-000	27 - 2	GEAR, 77T
RS5-0662-000	27 - 3	GEAR, 36T/18T
RS5-0978-000	25 - 26	GEAR, 16T/17T
RS5-0979-000	27 - 4	GEAR, 66T/31T
RS5-0980-000	27 - 6	GEAR, 60T/32T
RS5-2221-000	29 - 8	SPRING, TORSION
RS5-2222-000	29 - 5	SPRING, COMPRESSION
RS5-2227-000	14 - 3	SPRING, COMPRESSION
RS5-2231-000	33 - 11	SPRING
RS5-2234-000	12 - 9	SPRING, COMPRESSION
RS5-2238-000	30 - 2	SPRING, TORSION
RS5-2449-000	21 - 25	SPRING, TORSION
RS5-2642-000	25 - 30	SPRING, COMPRESSION
RS5-2643-000	25 - 31	SUS
RY9-0093-000	54 - T5	CHECK TERMINAL
TKC-0953-000	54 - T3	GREASE, FLOIL G311S (20GS)
VS1-5057-002	42 - 14	CONNECTOR, 2P

PART NUMBER	FIGURE & KEY NO.	DESCRIPTION	PART NUMBER	FIGURE & KEY NO.	DESCRIPTION
VS1-5057-002	48 - 26	CONNECTOR, 2P		40 - 16	
VS1-5057-003	28 - 6	CONNECTOR, 3P		41 - 23	
	42 - 7			46 - 7	
	49 - 8			47 - 16	
VS1-5057-007	42 - 8	CONNECTOR, 7P		48 - 23	
VS1-5352-002	42 - 13	CONNECTOR, SNAP TIGHT		49 - 24	
	48 - 25		XA9-0689-020	53 - 2	SCREW, HANDSET REST
VS1-5352-007	42 - 9	CONNECTOR, 7P	XA9-0724-000	49 - 25	SCREW, M3X8
VT2-0014-006	31 - 28	SPACER, PCB	XA9-0795-000	8 - 3	SCREW, TP, M4X12
VT2-5019-006	6 - 12	SPACER	XB1-2300-407	17 - 20	SCREW, BH3X4 (S)
VT2-5021-005	33 - 14	SPACER		21 - 29	
VT2-5021-006	5 - 9	SPACER		22 - 21	
VT2-5021-010	6 - 9	SPACER	XB1-2300-607	2 - 5	SCREW, BH3X6(S)
WC4-5052-000	11 - 2	MICRO SWITCH		4 - 5	
	31 - 23			5 - 17	
	40 - 8			6 - 13	
	42 - 6			7 - 6	
	47 - 8			21 - 30	
	49 - 7			43 - 10	
WE6-5530-000	6 - 17	FERRITE CORE	XB1-2400-607	5 - 21	SCREW, CROSS-RECESS, FCH
WG8-5210-000	42 - 2	IC, TLP1240 PHOTOINTERRUPTER	XB2-7300-607	4 - 6	SCREW, M3X6
	49 - 2		XB2-8300-607	5 - 18	SCREW, MACHINE M3X6
WGB-5328-000	17 - 4	IC,OJ-695201-701, PHOTO INT.	XB2-8300-809	25 - 34	SCREW, W/WASHER, M3X8
WG8-5382-000	31 - 13	IC, TLP1241 PHOTO INTERRUPTER	XB4-7260-605	18 - 5	SCREW, TP, BH2.6X6,S
WK1-5117-000	36 - 2	BATTERY, LITHIUM, CR2450TMC	XB4-7300-807	2 - 7	SCREW, TAP TIGHT, BINDING HEAD
WS1-5397-000	36 - 3	PLUG, JUMPER	XB4-7300-809	16 - 4	SCREW, TAP, BINDING HEAD, M3X8
WS6-5091-000	49 - 20	CONNECTOR, 14P		20 - 19	
WS6-5092-000	42 - 12	CONNECTOR, 14P, MALE		21 - 26	
WT2-0204-010	5 - 13	CLIP, CABLE		23 - 7	
	6 - 10			24 - 12	
	42 - 5			31 - 33	
	48 - 27			33 - 16	
	49 - 6			34 - 5	
WT2-0387-000	12 - 13	CLAMP	XB4-7400-809	5 - 15	SCREW, TAP, BINDING HEAD, M4X8
WT2-0434-010	5 - 11	CLIP		6 - 14	
WT2-0495-000	39 - 4	CLAMP, CABLE		11 - 3	
	42 - 3			12 - 16	
WT2-0507-000	12 - 12	HOLDER, CLIP		31 - 35	
	46 - 4			39 - 6	
	48 - 28			40 - 24	
	49 - 3			44 - 21	
WT2-5031-000	5 - 10	CLIP		46 - 8	
WT2-5056-000	5 - 12	CLIP, CABLE		47 - 20	
	25 - 32		XB4-7401-007	3 - 3	SCREW, PAN HEAD SELF-TAPPING
WT2-5190-000	6 - 11	HOLD PIAS		4 - 4	
XA9-0476-000	14 - 7	SCREW, TP M3X6		5 - 14	
	15 - 10			9 - 11	
	17 - 21			10 - 2	
	20 - 20			13 - 5	
	24 - 11			14 - 8	
XA9-0686-000	6 - 15	SCREW, M3x6		44 - 20	
	27 - 16		XB4-7401-209	7 - 7	SCREW, BINDING HEAD, SELF-TPG
	39 - 5			9 - 12	

PART NUMBER	FIGURE & KEY NO.	DESCRIPTION
XB4-7401-209 XB6-7300-607	31 - 32	SCREW, BINDING HEAD, SELF-TPG
	2 - 6	SCREW, TP, M3x6
	4 - 7	
	5 - 16	
	8 - 4	
	10 - 3	
	11 - 4	
	31 - 34	
	32 - 10	
	33 - 15	
	41 - 24	
	46 - 6	
	48 - 30	
	49 - 23	
XB6-7300-807	45 - 3	SCREW, TP, M3X6
XD1-4200-402	5 - 20	WASHER, TOOTHED LOCK, M4
XD2-1100-242	22 - 22	WASHER, RETAINING
XD2-1100-322	24 - 13	RETAINING RING (E-TYPE)
	43 - 8	
XD2-1100-502	40 - 20	RETAINING RING (E-TYPE)
	41 - 7	
	47 - 14	
	48 - 7	
XD3-1200-202	31 - 31	SPRING PIN
XD3-2200-122	31 - 30	PIN, PARALLEL, 2X12
XD3-4300-282	21 - 26	PIN, DOWER